

Figure 2.6.9.1.8(a). Best-fit S/N curves for unnotched 17-4PH (H900) bar, longitudinal direction.

Correlative Information for Figure 2.6.9.1.8(a)

Product Form: Bar, 1 inch and 1.125 inch diameter

Test Parameters:

Loading - Axial

Frequency - 1800 cpm

Temperature - RT

Environment - Air

Properties: TUS, ksi TYS, ksi Temp., °F
 202 195 RT

Specimen Details: Unnotched
 1.25 inch gross diameter
 0.252 inch net diameter

No. of Heats/Lots: Not specified

Surface Condition: Polished

Equivalent Stress Equation:

$\log N_f = 30.6 - 11.2 \log (S_{eq})$

$S_{eq} = S_{max} (1-R)^{0.52}$

Std. Error of Estimate, Log (Life) = 0.531

Standard Deviation, Log (Life) = 0.672

$R^2 = 38\%$

References: 2.6.9.1.8(a)

Sample Size: = 42

[Caution: The equivalent stress model may provide unrealistic life predictions for stress ratios beyond those represented above.]

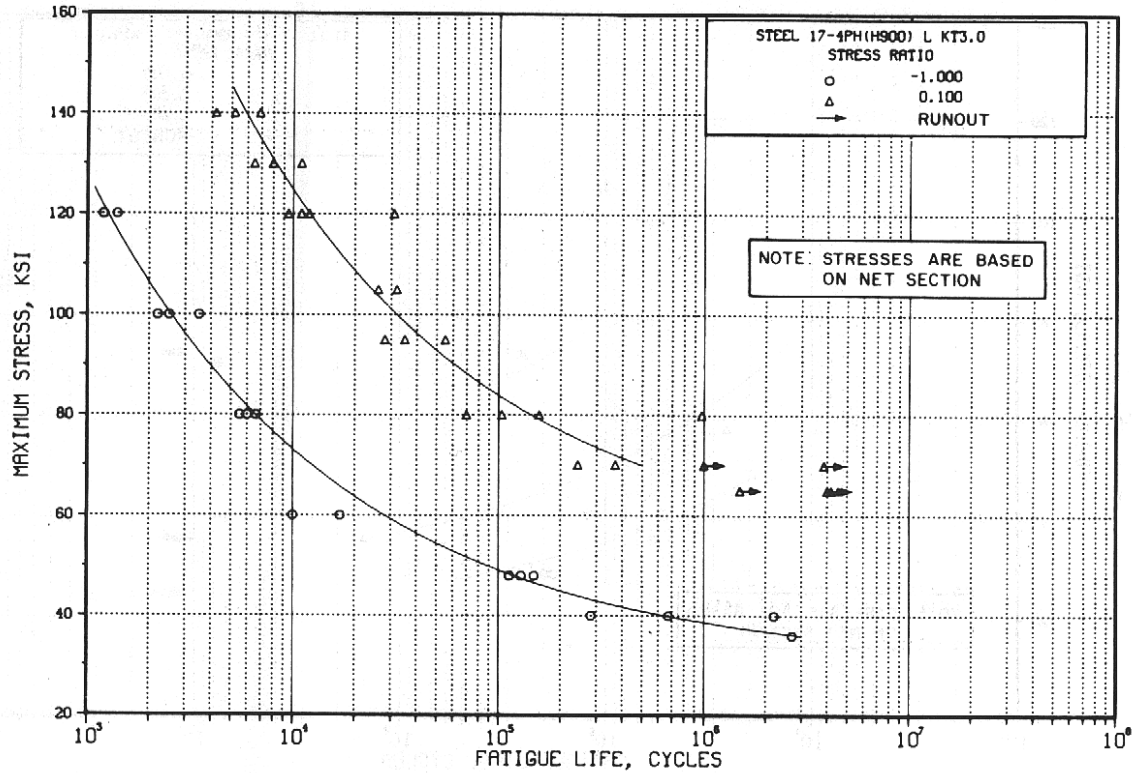


Figure 2.6.9.1.8(b). Best-fit S/N curves for notched, $K_t = 3.0$, 17-4PH (H900) bar, longitudinal direction.

Correlative Information for Figure 2.6.9.1.8(b)

Product Form: Bar, 1 inch and 1.125 inch diameter

Properties: TUS, ksi TYS, ksi Temp., °F
 202 195 RT

Specimen Details: Circumferential V-Groove,
 $K_t = 3.0$

Gross diameter inches	Net diameter inches	Notch radius inches
0.430	0.300	0.016
0.357	0.252	0.013

60° flank angle, ω

Surface Condition: Polished

Reference: 2.6.9.1.8(a)

Test Parameters:

Loading - Axial
Frequency - Not specified
Temperature - RT
Environment - Air

No. of Heats/Lots: Not specified

Equivalent Stress Equation:

$\log N_f = 9.10 - 2.79 \log (S_{eq} - 48.4)$
 $S_{eq} = S_{max} (1-R)^{0.67}$
Std. Error of Estimate, $\log (\text{Life}) = 0.235$
Standard Deviation, $\log (\text{Life}) = 0.897$
 $R^2 = 93\%$

Sample Size: 39

[Caution: The equivalent stress model may provide unrealistic life predictions for stress ratios beyond those represented above.]

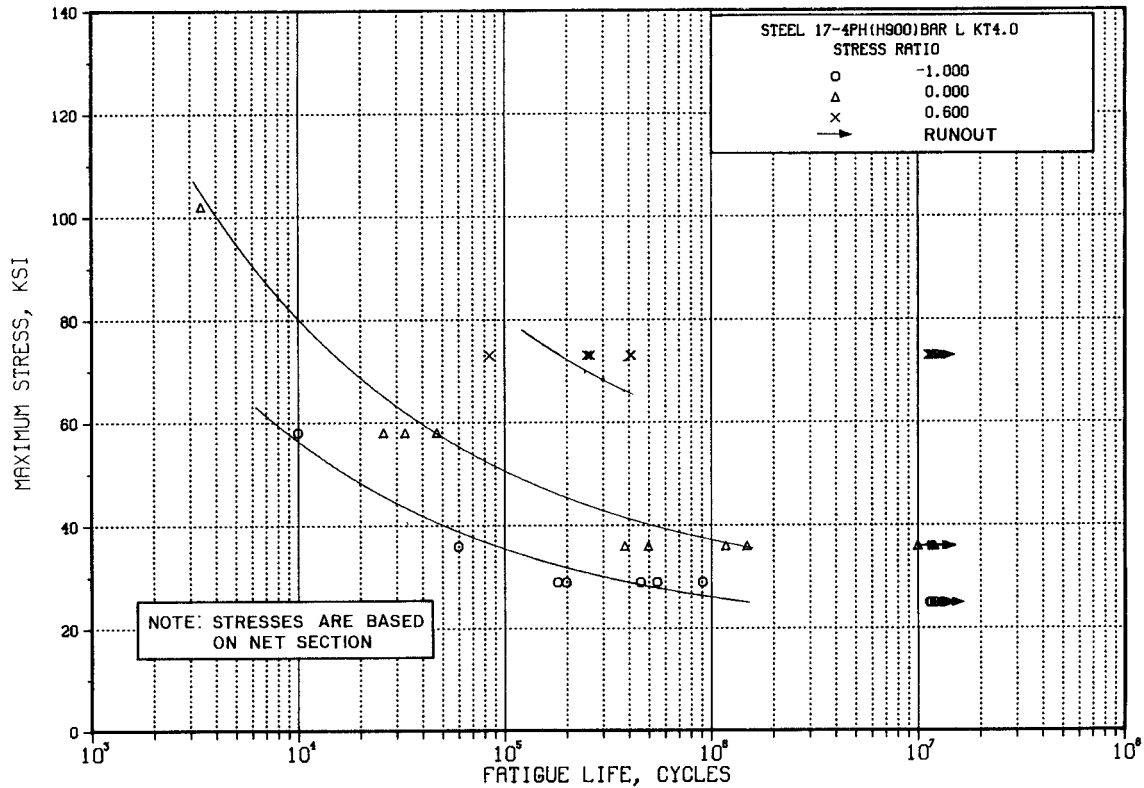


Figure 2.6.9.1.8(c). Best-fit S/N curves for notched, $K_t = 4.0$, 17-4PH (H900) bar, longitudinal direction.

Correlative Information for Figure 2.6.9.1.8(c)

Product Form: Bar, 0.787 inch diameter,
vacuum melted

Properties: TUS, ksi TYS, ksi Temp., °F
207 — RT

Specimen Details: Circumferential
V-Groove, $K_t = 4.0$
0.492 inch gross diameter
0.256 inch net diameter
0.008 inch notch radius, r
60° flank angle, ω

Surface Condition: Machined and aged

Reference: 2.6.9.1.8(b)

Test Parameters:

Loading - Axial
Frequency - 2000 cpm
Temperature - RT
Environment - Air

No. of Heats/Lots: 1

Equivalent Stress Equation:

$\log N_f = 9.03 - 2.91 \log (S_{eq} - 26.1)$
 $S_{eq} = S_{max} (1-R)^{0.51}$
Std. Error of Estimate, $\log (\text{Life}) = 0.345$
Standard Deviation, $\log (\text{Life}) = 0.812$
 $R^2 = 82\%$

Sample Size: = 22

[Caution: The equivalent stress model may provide unrealistic life predictions for stress ratios beyond those represented above.]