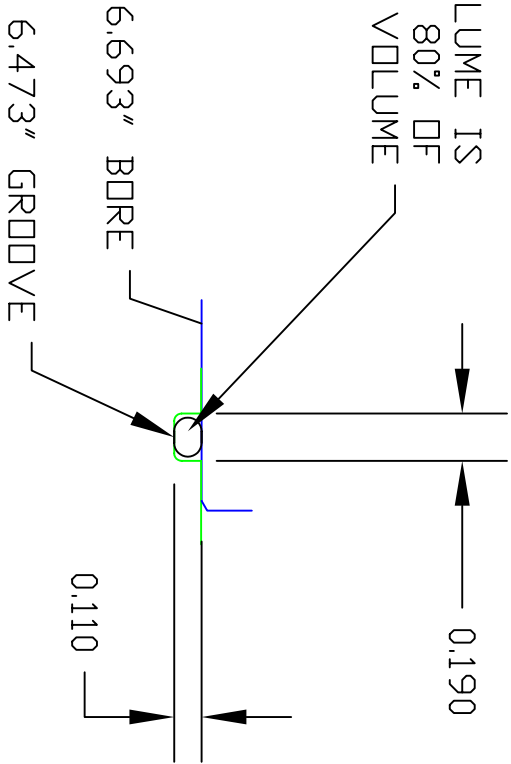
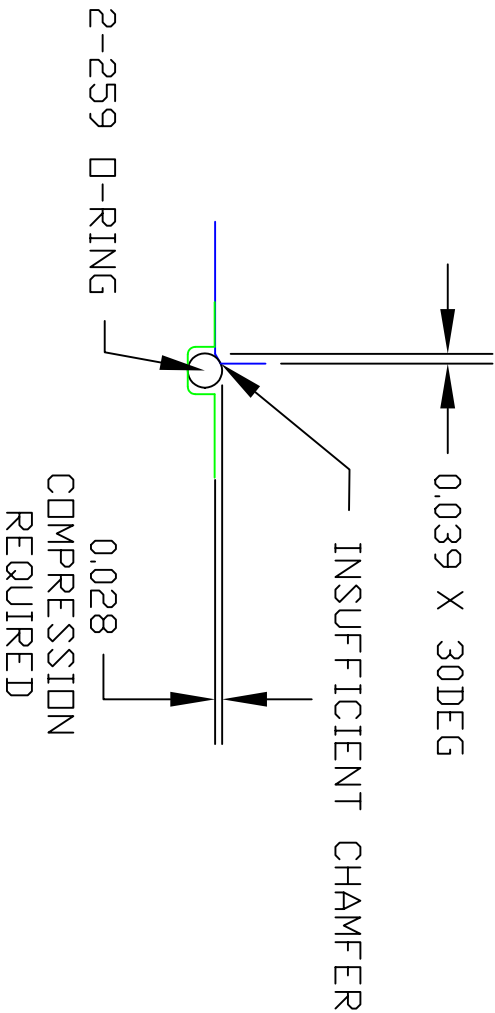


O-RING VOLUME IS
LESS THAN 80% OF
GROOVE VOLUME



2-259 O-RING GROOVE
FOR A 170MM BORE AND
LOW PRESSURE



INSUFFICIENT HOUSING CHAMFER
MAY RESULT IN PINCHED O-RING
AT INSTALLATION