

- **Tensile and Hardness Tests**

Average hardness increased for parent metal that was artificially aged and then subjected to cryogenic treatment. No significant differences were seen in tensile strength for as-welded and cryogenically treated specimens.

- **High Cycle Fatigue (HCF) Tests**

HCF testing was performed at ambient temperature for as-welded and cryogenically treated specimens. Figure 3 indicates that no noticeable improvements were seen in cryogenically treated specimens.

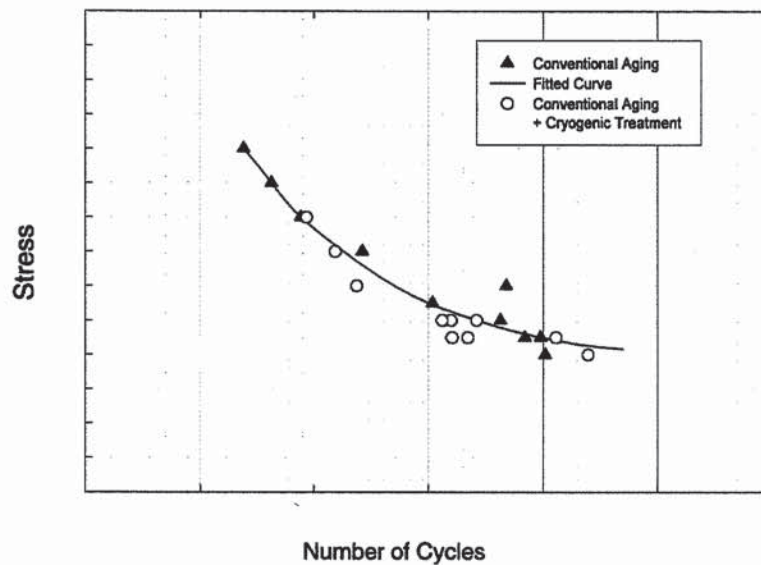


Figure 3. HCF strength

- **Stress Corrosion Cracking (SCC) Tests**

Table 3 shows significant improvements in SCC lives for cryogenically treated specimens.

Table 3 - Stress Corrosion Results for Weld Specimens

Specimen Condition	Stress Level (%YS)	Failure Ratio	Highest Residual Stress in HAZ	Days to Failure
As-welded	50	1/3	23.9 ksi	65
	75	2/3		3, 6
Cryogenically treated	50	0/3	12.2 ksi	--
	75	2/3		22, 84