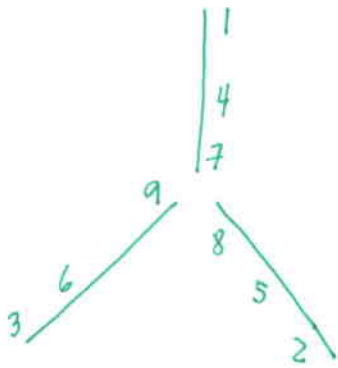
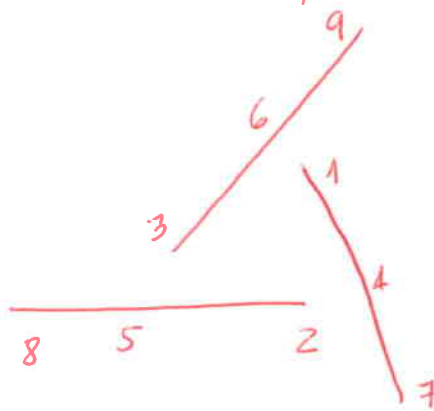


Low Torque



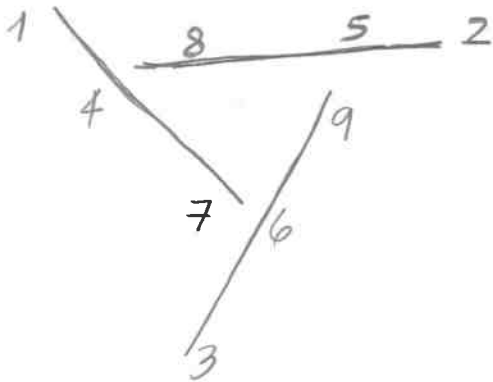
WYE

Medium - Low Torque



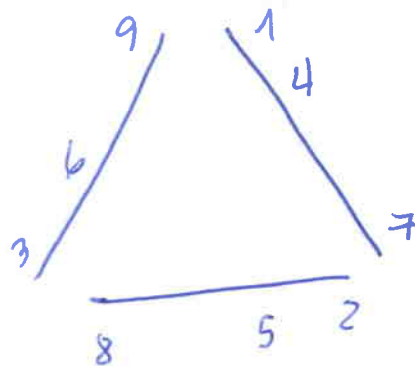
WYE-DELTA
COMBINED

MEDIUM TORQUE



DELTA-WYE
COMBINED

High Torque



DELTA

	L ₁	L ₂	L ₃	Joint	open
LOW	1	2	3	7 & 8 & 9	4 & 5 & 6
MEDIUM-LOW	7	8	9	2 & 4, 3 & 5, 1 & 6	
MEDIUM	1	2	3	4 & 8, 5 & 9, 6 & 7	
HIGH	1 & 9	2 & 7	3 & 8		4 & 5 & 6