$$M := 0.7375hp$$
 $n := 1445rpm$

$$n := 1445 \text{rpm}$$

Torq :=
$$\frac{M}{n}$$

$$d_W := 1.00in$$

$$U := \frac{2 \cdot Torq}{d_W}$$

$$U = 286.171 \,\mathrm{N}$$

Assume pitch:

$$P := 0.25in$$

And coefficient of friction:

$$\mu := 0.35$$

$$F_a := \frac{U \! \cdot \! \left(\pi \! \cdot \! d_w + \mu \! \cdot \! P \right)}{\pi \! \cdot \! \mu \! \cdot \! d_w + \mu \! \cdot \! P}$$

$$F_a = 778.457 \,\text{N}$$