

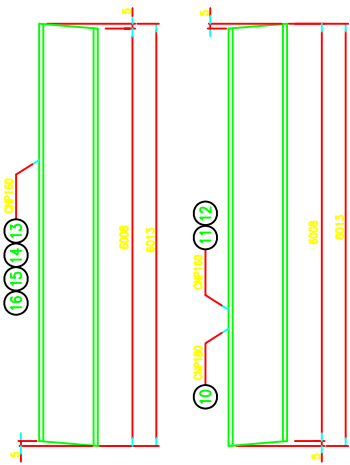


ITEM	QUANTITY	DESCRIPTION	MATERIAL	UNITARY WEIGHT	TOTAL WEIGHT	NOTE
01	46	PLATE	THK. 7 600X1070	3.234	149.564	
02	1	PLATE	THK. 5 240X1410	1.724	1.724	
03	1	PLATE	THK. 5 240X1410	1.724	1.724	
04	1	PLATE	THK. 5 240X1410	1.724	1.724	
05	1	PLATE	THK. 5 240X1410	1.724	1.724	
06	1	PLATE	THK. 5 240X1410	1.724	1.724	
07	1	PLATE	THK. 5 240X1410	1.724	1.724	
08	1	PLATE	THK. 5 240X1410	1.724	1.724	
09	37	PLATE	THK. 5 240X1410	1.724	63.788	
10	111	CHP 100	L= 6013	48.27	5358.8	
11	128	CHP 100	L= 6013	48.27	6176.6	
12	108	CHP 100	L= 6013	48.27	5212.8	
13	85	CHP 100	L= 6013	48.27	4103.9	
14	85	CHP 100	L= 6013	48.27	4103.9	
15	48	CHP 100	L= 6013	48.27	2317.0	
16	28	CHP 100	L= 6013	48.27	1353.6	
17	579	PLATE	THK. 8 250X150	1.434	834.6	
20	37	PLATE	THK. 25 250X180	14.81	548.0	
21	46	PLATE	THK. 5 900X50	0.61	28.06	

TOTAL WEIGHT Ka 127390

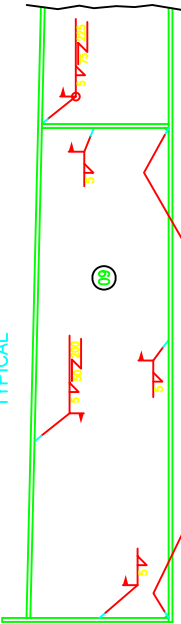
NOTES:

- 1) FOR OBSERVATION ROOF SUPPORTS SEE DWG N° 2005-115-002
- 2) FOR GENERAL ASSEMBLY SEE DWG N° 2005-115-001
- 3) ALL WELDS INDICATED WITH  ARE ON SITE WELDS.

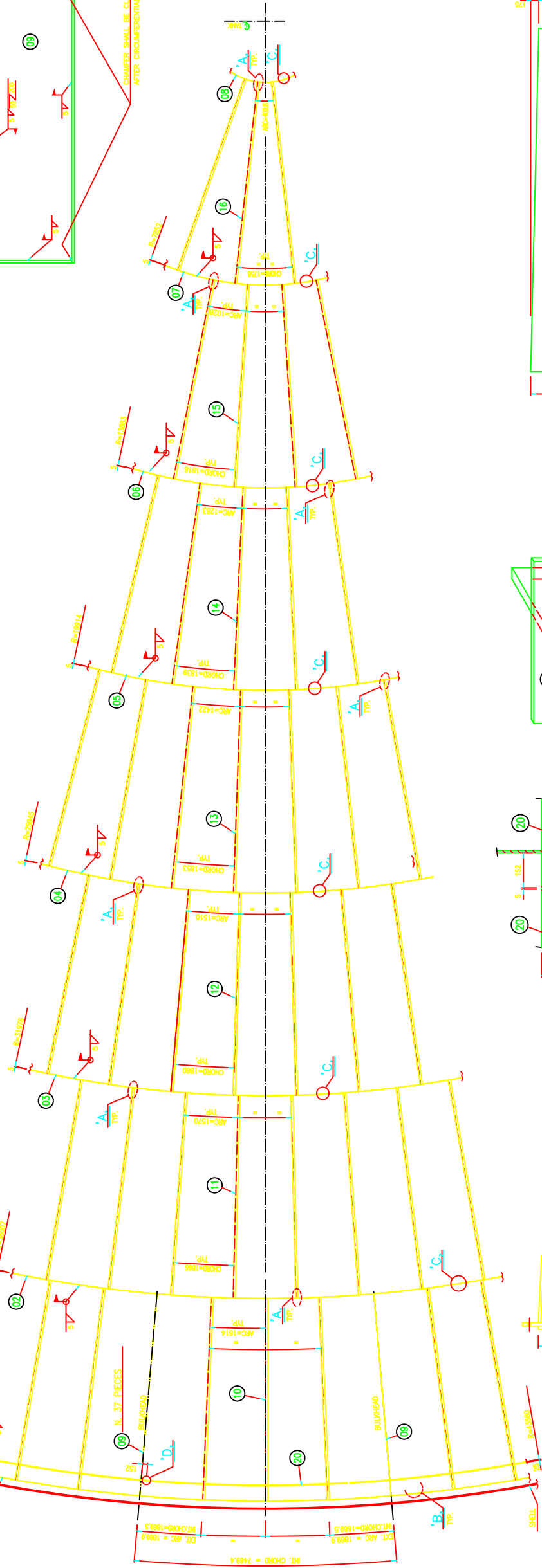


BULKHEADS WELDS - DETAIL

TYPICAL



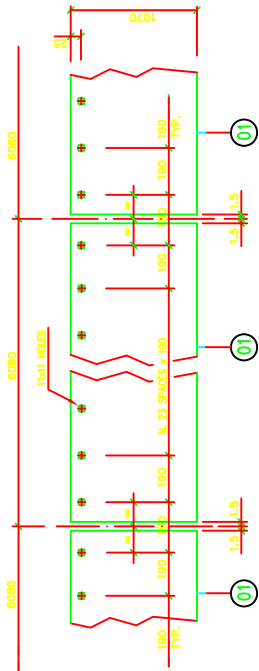
CHAMFER SHALL BE CLOSED WITH WELD AFTER CIRCUMFERENTIAL WELDS EXECUTED.



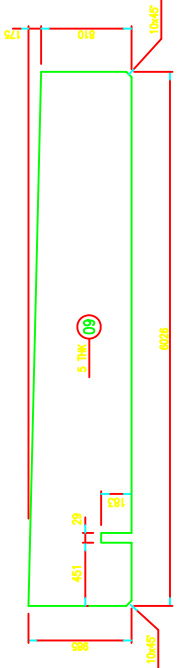
PLATES DEVELOPMENT EXTERNAL COURSE

N.46 PIECES

(N°45 AS SHOWN + N°1 TO BE PERFORMED ON SITE)



BULKHEADS CUT - DETAIL

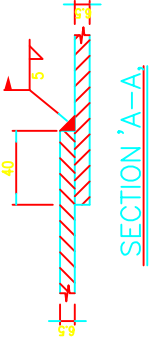


DETAIL 'C.'

DETAIL 'B.'

DETAIL 'D.'

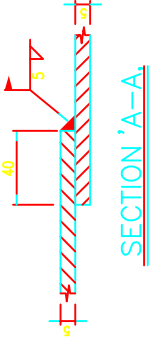
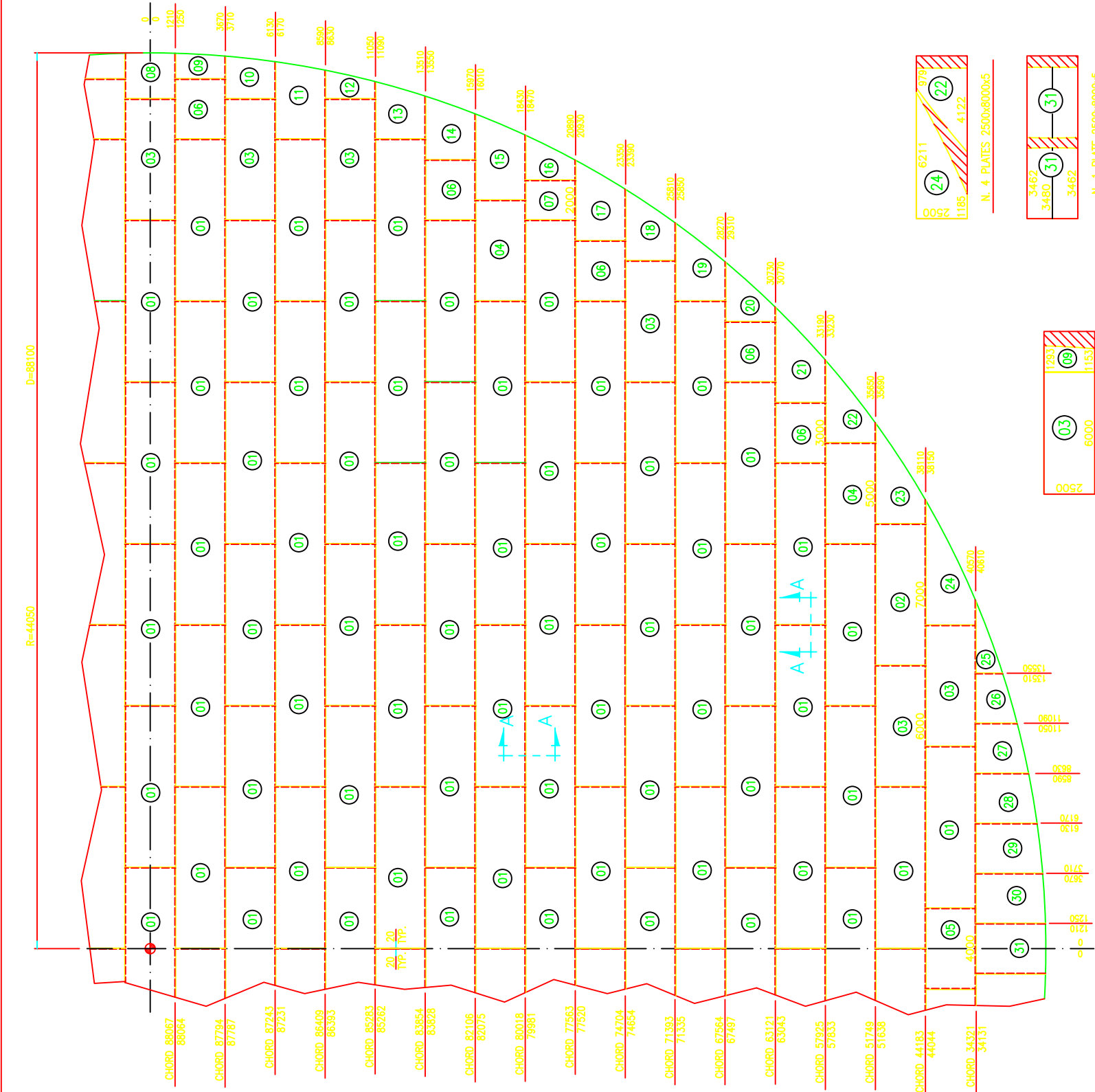
21 PLATE 5 THK 900X50



TOTAL WEIGHT	Kg	323977
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25 25


25



ITEM	QUANTITY	DESCRIPTION	MATERIAL	UNITARY WEIGHT	TOTAL WEIGHT	NOTE
01	247	PLATE Thk. 5.5 8000x2500	A 283 M G-380	880	217360	
02	4	PLATE Thk. 5.5 7000x2500	A 283 M G-380	770	3080	
03	22	PLATE Thk. 5.5 6000x2500	A 283 M G-380	660	14520	
04	8	PLATE Thk. 5.5 5000x2500	A 283 M G-380	550	4400	
05	2	PLATE Thk. 5.5 4000x2500	A 283 M G-380	440	880	
06	20	PLATE Thk. 5.5 3000x2500	A 283 M G-380	330	6600	
07	4	PLATE Thk. 5.5 2500x2000	A 283 M G-380	220	880	
08	2	PLATE Thk. 5.5 2500x2290	A 283 M G-380	251.2	502.5	
09	4	PLATE Thk. 5.5 2500x1293	A 283 M G-380	135.8	543.4	
10	4	PLATE Thk. 5.5 2500x2137	A 283 M G-380	220.8	883.5	
11	4	PLATE Thk. 5.5 3841x2500	A 283 M G-380	400.5	1602.1	
12	4	PLATE Thk. 5.5 2500x1444	A 283 M G-380	128.8	515.3	
13	4	PLATE Thk. 5.5 2862x2500	A 283 M G-380	276.2	1104.8	
14	4	PLATE Thk. 5.5 3167x2500	A 283 M G-380	300.9	1203.8	
15	4	PLATE Thk. 5.5 4275x2500	A 283 M G-380	413.3	1653.1	
16	4	PLATE Thk. 5.5 2500x2249	A 283 M G-380	180.5	722.1	
17	4	PLATE Thk. 5.5 4002x2500	A 283 M G-380	362.2	1448.9	
18	4	PLATE Thk. 5.5 3552x2500	A 283 M G-380	300.4	1201.6	
19	4	PLATE Thk. 5.5 3877x2500	A 283 M G-380	321.9	1287.9	
20	4	PLATE Thk. 5.5 2982x2500	A 283 M G-380	206.9	827.6	
21	4	PLATE Thk. 5.5 4741x2500	A 283 M G-380	380.0	1520.2	
22	4	PLATE Thk. 5.5 4122x2500	A 283 M G-380	286.0	1144.0	
23	4	PLATE Thk. 5.5 5014x2500	A 283 M G-380	347.8	1391.3	
24	4	PLATE Thk. 5.5 6211x2500	A 283 M G-380	421.5	1686.1	
25	4	PLATE Thk. 5.5 3650x1357	A 283 M G-380	113.9	455.8	
26	4	PLATE Thk. 5.5 2500x2072	A 283 M G-380	189.3	757.2	
27	4	PLATE Thk. 5.5 2634x2500	A 283 M G-380	259.7	1038.8	
28	4	PLATE Thk. 5.5 3051x2500	A 283 M G-380	313.6	1254.4	
29	4	PLATE Thk. 5.5 3327x2500	A 283 M G-380	351.8	1407.1	
30	4	PLATE Thk. 5.5 3463x2500	A 283 M G-380	374.5	1498.2	
31	2	PLATE Thk. 5.5 3480x2500	A 283 M G-380	382.2	764.8	

TOTAL WEIGHT Kg 274134

NOTES :

- 1) WHEN LYING THE TOP DECK, EVERYWHERE THE PLATES CROSS THE RAFTERS, A 3/16" DOWNHAND FILLET WELD ACROSS THE LENGTH OF THE RAFTER SHOULD BE MADE.
- 2) FOR GENERAL ASSEMBLY SEE DWG N° 2005-118-001.
- 3) ALL WELDS INDICATED WITH  ARE ON SITE WELDS.

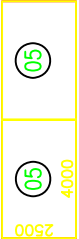
REQUIRED PLATES

EACH TANK

UPPER DECK PLATES (A 283 M G-380)  
N°321 PLATES 2500x8000x5



N. 4 PLATES 2500x8000x5



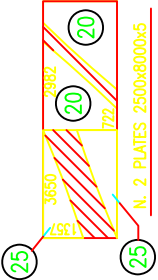
N. 1 PLATE 2500x8000x5



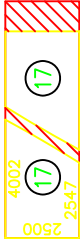
N. 4 PLATES 2500x8000x5



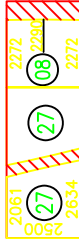
N. 4 PLATES 2500x8000x5



N. 2 PLATES 2500x8000x5



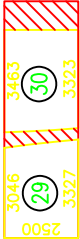
N. 2 PLATES 2500x8000x5



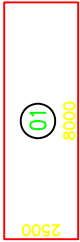
N. 2 PLATES 2500x8000x5



N. 4 PLATES 2500x8000x5



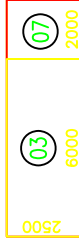
N. 4 PLATES 2500x8000x5



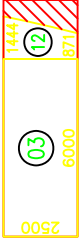
N. 247 PLATES 2500x8000x5



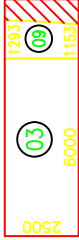
N. 4 PLATES 2500x8000x5



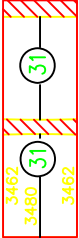
N. 4 PLATES 2500x8000x5



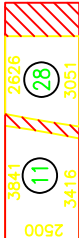
N. 4 PLATES 2500x8000x5



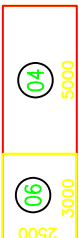
N. 4 PLATES 2500x8000x5



N. 1 PLATE 2500x8000x5



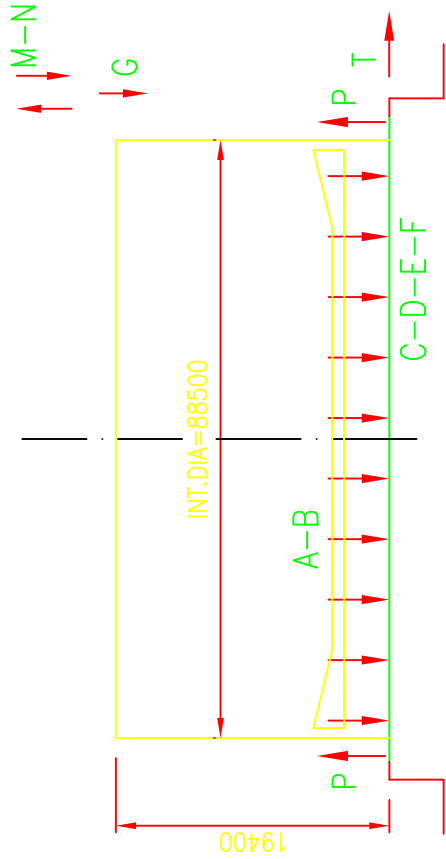
N. 4 PLATES 2500x8000x5



N. 8 PLATES 2500x8000x5



N. 4 PLATES 2500x8000x5



	ERECTION	OPERATING	HYDROTEST
TOTAL VERTICAL LOAD	(kN) 15380 <span>⚠</span>	890940	1220800
TOTAL WIND LOAD	(kN) 2295	2525	1150
TOTAL SEISMIC LOAD	(kN) 1730	29540	/
MOMENT FROM WIND LOAD	(kNm) 22245	24470	11120
MOMENT FROM SEISMIC LOAD	(kNm) 11480	211320	/
TOTAL DEAD WEIGHTS	(kN)	15380 <span>⚠</span>	

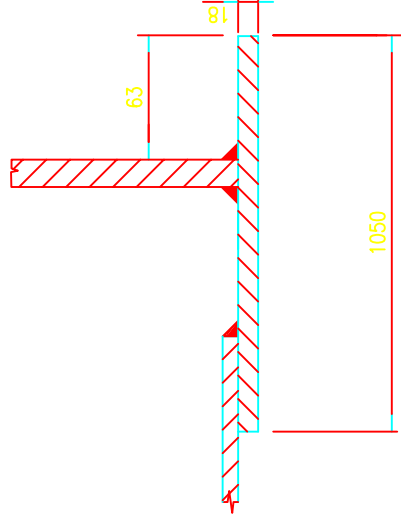
## FOUNDATION LOADS

A	FLOATING ROOF TOTAL DEAD WEIGHTS	(kN)	7720
B	FLOATING ROOF TOTAL LIVE LOAD	(kN)	7315
C	LIQUID PRESSURE IN OPERATING	(kN/m <sup>2</sup> )	142
D	LIQUID PRESSURE IN HYDROTEST	(kN/m <sup>2</sup> )	196
E	PRESSURE FROM BOTTOM WEIGHT	(kN/m <sup>2</sup> )	0.79
F	PRESSURE FROM EARTHQUAKE	(kN/m <sup>2</sup> )	/
G	UNIT FORCE FROM DEAD WEIGHTS	(N/m)	37840
M	UNIT FORCE FROM WIND MOMENT IN OPERATING	(N/m)	3980
N	UNIT FORCE FROM SEISMIC MOMENT IN OPERATING	(N/m)	34345

NUMBER OF ANCHOR BOLTS N.A.

		PRESSION	WIND	EARTHQUAKE
P	AXIAL FORCE	(N)	N.A.	N.A.
T	SHEAR FORCE	(N)	N.A.	N.A.

## NOTES



## ANNULAR PLATE DETAIL

[illegible]



Technical drawing of a bridge structure, showing a plan view and a cross-section view.

**Plan View Labels:**

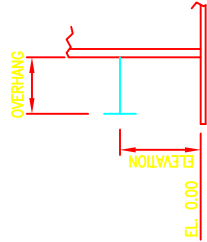
- CIRC. HANDRAIL
- N.3 VERTICAL LADDERS
- F.O.
- H.H.L. 17.700
- WATER SPR...

**Cross-section View Labels:**

- EL. 1500
- NAME PLATE
- SLOPE= 1%
- I.D. -68500
- 41659

MATERIALS		
BOTTOM PLATES	A 283 M Gr-360	
ANNULAR PLATES	A 573 M Gr-485 MOD	
SHELL PLATES	FROM TO A 2000E	A 573 M Gr-485 MOD
	A 2000E	A 283 M Gr-360
FLOATING ROOF PLATES		
TOP ANGLE	L100x10	S 275 JR / EN 10025
STRUCTURES		S 235 JR / EN 10025
FOAM SYSTEM		CARBON STEEL GALVANIZED
WATER SPRAY SYSTEM		CARBON STEEL GALVANIZED
NOZZLE NECKS/PIPES		ASTM A 106 Gr-B
PIPES		API 5L Gr-B
FLANGES		ASTM A 105
STUD BOLTS + NUTS (WATER SPRAY + FOAM SYSTEMS)		ASTM A 193 B7 HOT DIP GALVANIZED
BOLTS + NUT		C.S. cl. 8.8. GALVANIZED
GASKETS		COMPRESSED GLASS FIBER ASBESTOS FREE
FITTINGS		
QTY	DESCRIPTION	NOTES
1	HELICOIDAL STAIRWAY	
3	VERTICAL LADDERS	
1	TOP STIFFENING WALKWAY	See note 9
1	TOP PLATFORM	
1	ROLLING LADDER C/W RUNWAY	
YES	FOAM SYSTEM	See note 6
YES	WATER SPRAY SYSTEM	See note 7
4	PROTECTIVE SHIELDS	
NONE	INTERMEDIATE WIND GIRDERS	See note 8
12	EARTHING BROSSES	
1	CLIP FOR CATHODIC PROTECTION	

STUD SYSTEMS (WATER SPRAY & FOAM SYSTEMS)	BOLTS + NUT	C.S. cl. 8.8. GALVANIZED
GASKETS	COMPRESSED GLASS FIBER ASBESTOS FREE	HOT DIP GALVANIZED



APPURTENANCES LIST			
QTY	DESCRIPTION	SIZE	NOTES
4	AUT. BLEEDER VENTS	16" DIA	
2	RIM VENTS	6" DIA	
1	GAUGE HATCH	8" DIA	
12	FOAM CHAMBERS		
106	WATER SPRAY NOZZLES		

FLOATING ROOF NOZZLES				
ITEM	Q.TY	DN	SERVICE	NOTES
H1	1	30"	ROOF MANHOLE FOR ACCESS TO THE TANK	API STANDARD 650
H2	1	34"	ROOF MANHOLE FOR ACCESS TO THE TANK	MANUFACTURED STANDARD
H5	74	24"	DECK MANWAY	
E	2	6"	RIM VENTS	
G	1	8"	GAUGE HATCH	*API" STANDARD
L71	1	8 7/2"	STILLING WELL FOR LEVEL / TEMPERATURE TRANSMITTER	*API" STANDARD
L72	1	6"	STILLING WELL FOR LEVEL TRANSMITTER	*API" STANDARD
O1	4	16"	ROOF AUTOMATIC BLEEDER VENTS	
O2	1	12"	GUIDE POLE	
O3	6	6"	FLOATING ROOF EMERGENCY DRAINS	

FLOATING ROOF ACCESSORIES				
ITEM	Q.TY	DN	SERVICE	NOTES
04	157	3 7/8"	ROOF SUPPORTS	See note 4
05	3	4"	FLEXIBLE HOSE ROOF DRAIN	See notes 10, 15
06	1	—	FOAM DAM	H=600 mm
07	1	—	DOUBLE SEAL WITH PANTOGRAPHS	

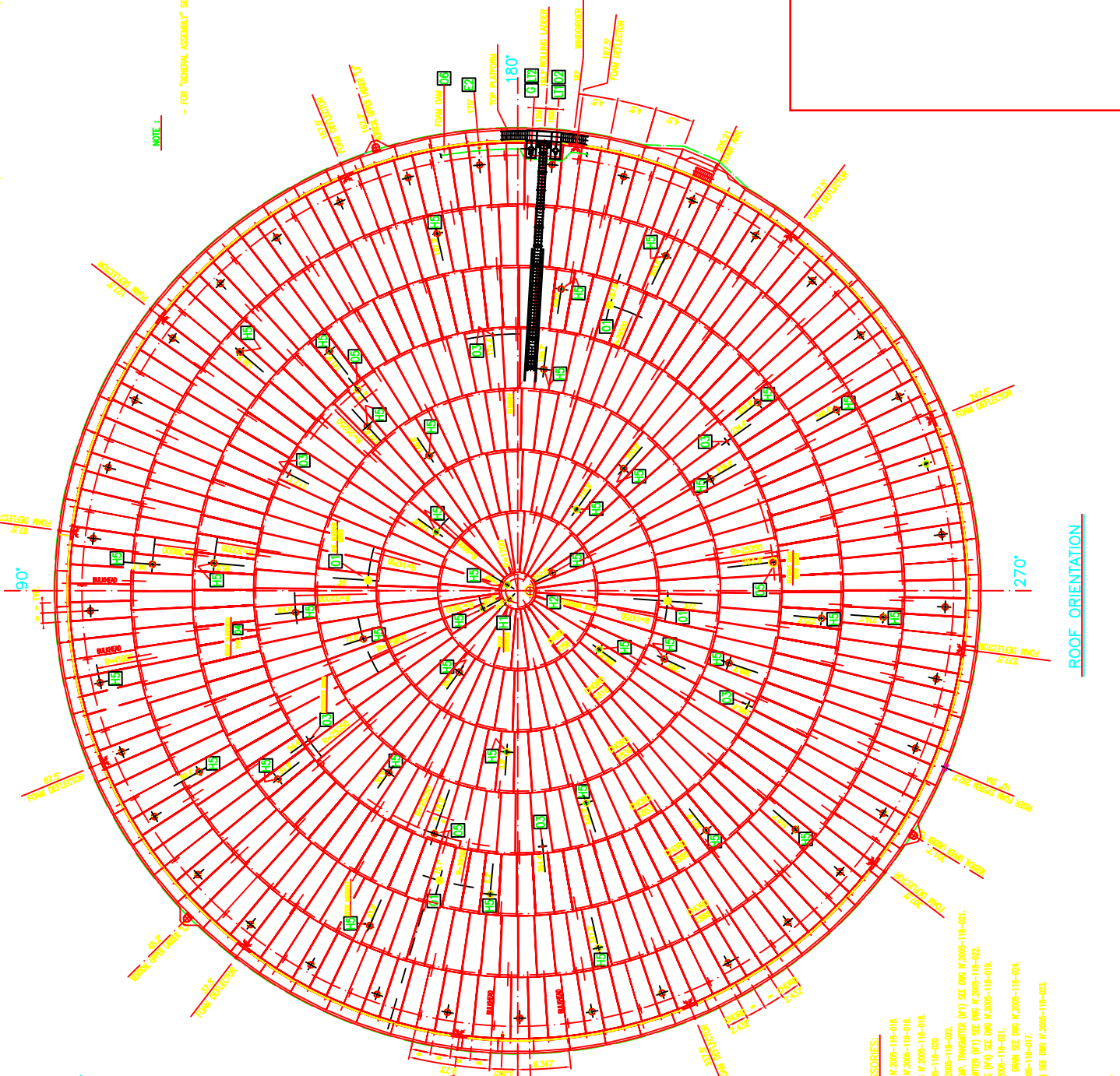
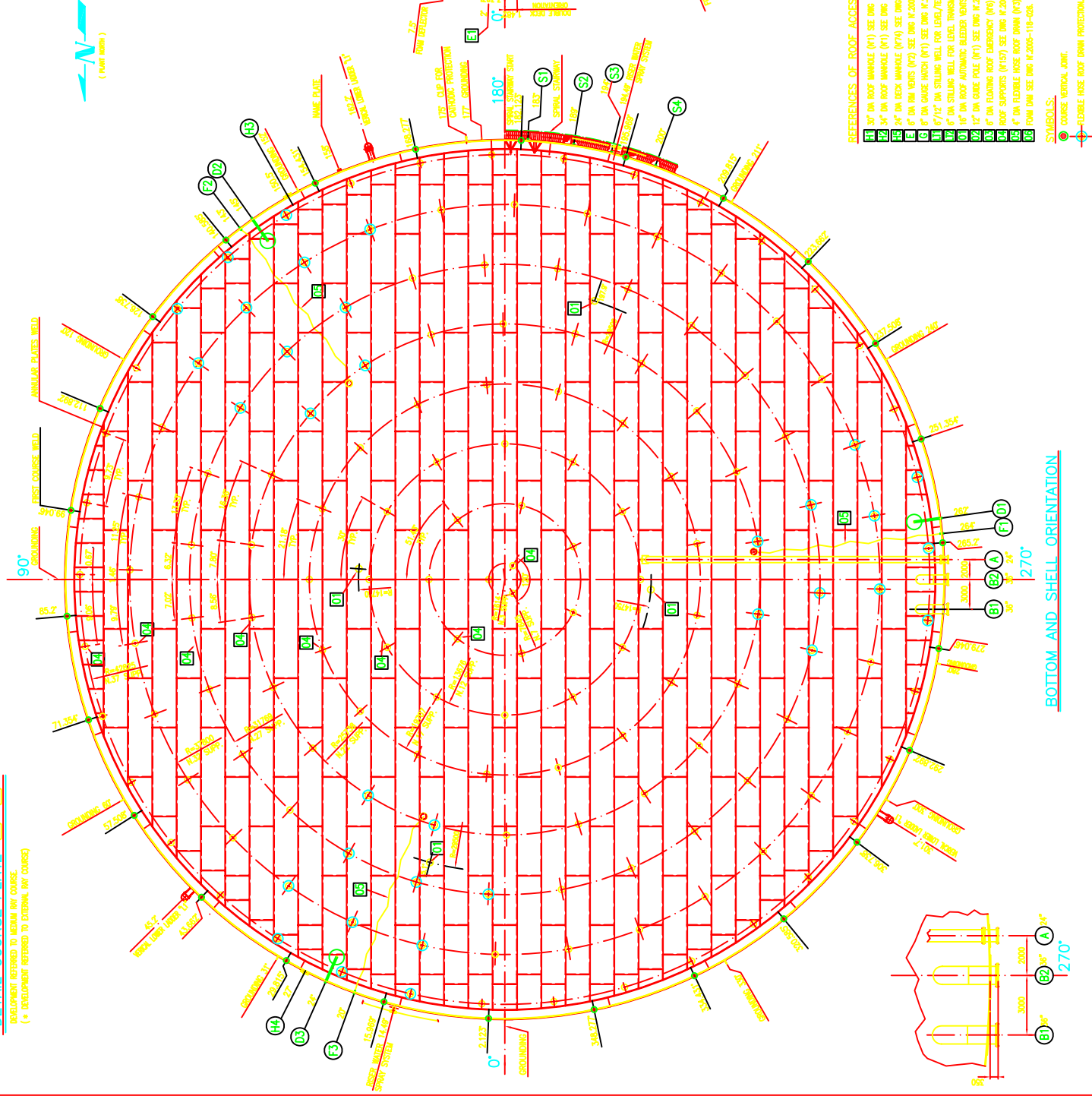
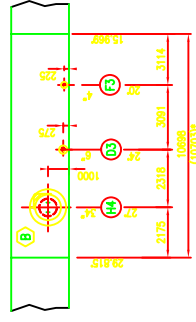
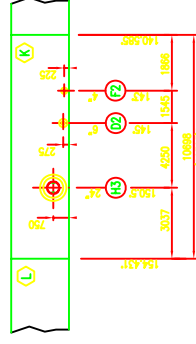
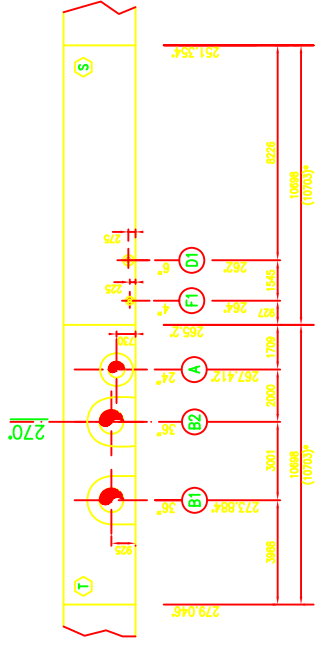
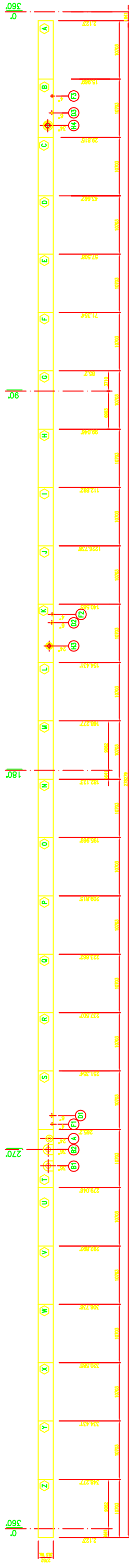
DRAWINGS LIST				
DESCRIPTION	PARESA/BENTINI DWG N°	COMPANY	DWG N°	WEIGHT [kg]
FOUNDATION LOADS	2005-118-FL1	X-85-D-M-4022-02		/
GENERAL ASSEMBLY	2005-118-001	X-85-D-M-4022-03		/
ORIENTATIONS	2005-118-002	X-85-D-M-4022-04		/
BOTTOM PLATES	2005-118-003	X-85-D-M-4022-05		419721
SHELL PLATES	2005-118-004	X-85-D-M-4022-06		1008901
DOUBLE DECK – ASSEMBLY	2005-118-005	X-85-D-M-4022-07		127390
LOWER DECK PLATES	2005-118-006	X-85-D-M-4022-08		323977
UPPER DECK PLATES	2005-118-007	X-85-D-M-4022-09		274134
WINDGUARD AND HANDRAILS	2005-118-008	X-85-D-M-4022-10		29537
SPIRAL STAIRWAY	2005-118-009	X-85-D-M-4022-11		2021
VERTICAL LADDERS	2005-118-010	X-85-D-M-4022-12		1238
TOP PLATFORM	2005-118-011	X-85-D-M-4022-13		1922
ROLLING LADDER	2005-118-012	X-85-D-M-4022-14		2427
RUNWAY FOR ROLLING LADDER	2005-118-013	X-85-D-M-4022-15		435
SHELL MANHOLES	2005-118-014	X-85-D-M-4022-16		1461
SHELL NOZZLES AND ACCESSORIES	2005-118-015	X-85-D-M-4022-17		12611
NAME PLATE	2005-118-016	X-85-D-M-4022-18		2
ROOF SUPPORTS	2005-118-017	X-85-D-M-4022-19		13628
ROOF MANHOLES	2005-118-018	X-85-D-M-4022-20		4150
AUTOMATIC BLEEDER VENTS 16" DIA	2005-118-019	X-85-D-M-4022-21		724
RIM VENTS 6" DIA	2005-118-020	X-85-D-M-4022-22		74
GUIDE POLE 6"x12" DIA-STILLING WELL FOR LIT	2005-118-021	X-85-D-M-4022-23		2166
STILLING WELL FOR LIT AND FOR GAUGE HATCH 1/2	2005-118-022	X-85-D-M-4022-24		3174
FLEXIBLE ROOF DRAIN	2005-118-023	X-85-D-M-4022-25		516
EMERGENCY DRAIN 6" DIA	2005-118-024	X-85-D-M-4022-26		324
PROTECTIVE SHIELDS	2005-118-025	X-85-D-M-4022-27		839
FOAM DAM	2005-118-026	X-85-D-M-4022-28		5735
WATER SPRAY SYSTEM	2005-118-027	X-85-D-M-4022-29		12425
LOW EXPANSION FOAM SYSTEM	2005-118-028	X-85-D-M-4022-30		14438
DOUBLE SEAL WITH PANTOGRAPH	2005-118-029	X-85-D-M-4022-31		12624
PRIMARY SEALING SYSTEM	2005-118-030	X-85-D-M-4022-32		5721
SECONDARY SEALING SYSTEM	2005-118-031	X-85-D-M-4022-33		3572
OVERVIEW OF WATER SPRAY SYSTEM	2005-118-032	X-85-D-M-4022-34		/
OVERVIEW OF LOW EXPANSION FOAM SYSTEM	2005-118-033	X-85-D-M-4022-35		/
PANO WATER SPRAY SYSTEM AND LOW EXPANSION SYSTEM	2005-118-034	X-85-D-M-4022-36		/
TOTAL				2346026

## SURFACE TREATMENT

<ol style="list-style-type: none"><li>1) <u>TANK TO BE INTERNAL AND EXTERNAL COATED</u></li><li>2) <u>GENERAL PRESCRIPTION REGARDING PREPARATION FOR INTERNAL COATING:</u> (FOR BOTTOM AND FIRST SHELL COURSE ONLY)<ul style="list-style-type: none"><li>- ALL INTERNAL WELDS MUST BE GROUND SMOOTH WITH A MIN. RADIUS OF 3mm</li><li>- INTERNAL WELDS FLUX, SPLATTER AND PITTING MUST BE AVOIDED</li><li>- ALL INTERNAL CORNERS AND SHARP EDGES MUST BE AVOIDED</li><li>- AVOID INTERNAL GAPS</li></ul></li></ol>
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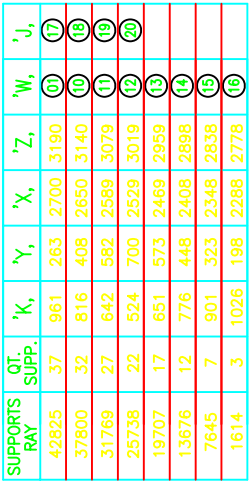
## GENERAL NOTES

- 1) CALCULATION OF SHELL THICKNESSES ACCORDING TO VARIABLE-DESIGN POINT METHOD WITH A DESIGN LIQUID LEVEL OF 18.4 m.
- 2) 3 mm C.A. ON FIRST COURSE, ANNUAL AND CENTRAL BOTTOM PLATES; 1.5 mm C.A. ON OTHER COURSES AND WETTED SURFACES OF FLOATING ROOF (BOTTOM DECK AND OUTER RIM).
- 3) LOW TYPE CONNECTION ACCORDING TO API 650.
- 4) 3" Sch 80 / 4" Sch 40.
- 5) AS PER MANUFACTURER STANDARD.
- 6) WITH ONE SINGLE SYSTEM (ONE RISER).
- 7) WITH TWO SEPARATE SYSTEMS (TWO RISERS).
- 8) INTERMEDIATE WIND GRIETS HAVE BEEN AVOIDED INCREASING SHELL PLATE THICKNESSES ACCORDING TO PARA 3.6.1.6 OF API 650. SHELL NOMINAL THICKNESSES HAVE BEEN CONSIDERED (UNCORRODED CONDITION).
- 9) TOP WIND GRIER HAS BEEN CONSIDERING A REDUCED TANK DIAMETER EQUAL TO 60 m ACCORDING TO PARA 3.9.6.1 OF API 650.
- 10) 80% AROMATIC CONTENT RESISTANT AND BALLASTED WITH WIRE FULLY EMBEDDED IN RUBBER.
- 11) MINIMUM ROOF PLATES THK: 5 mm FOR PLATES NOT IN CONTACT WITH PRODUCT; 6.5 mm FOR PLATES IN CONTACT WITH PRODUCT.
- 12) MINIMUM BOTTOM PLATES SIZE: 2.5 m x 10 m.
- 13) MINIMUM TOP AND BOTTOM DECK PLATES SIZE: 2.5 m x 8 m.
- 14) FRANGE ACCORDING TO ASME B16.47 SERIE "A".
- 15) COMPLETED WITH NO-RETURN VALVE.

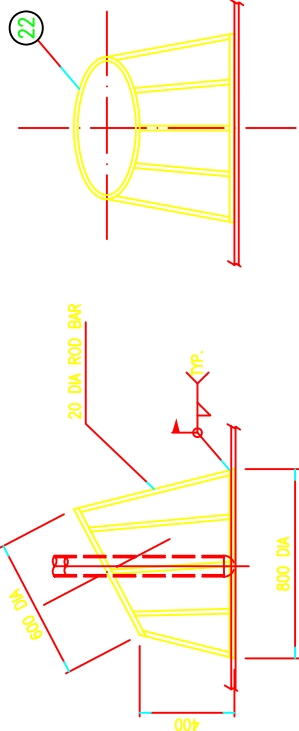








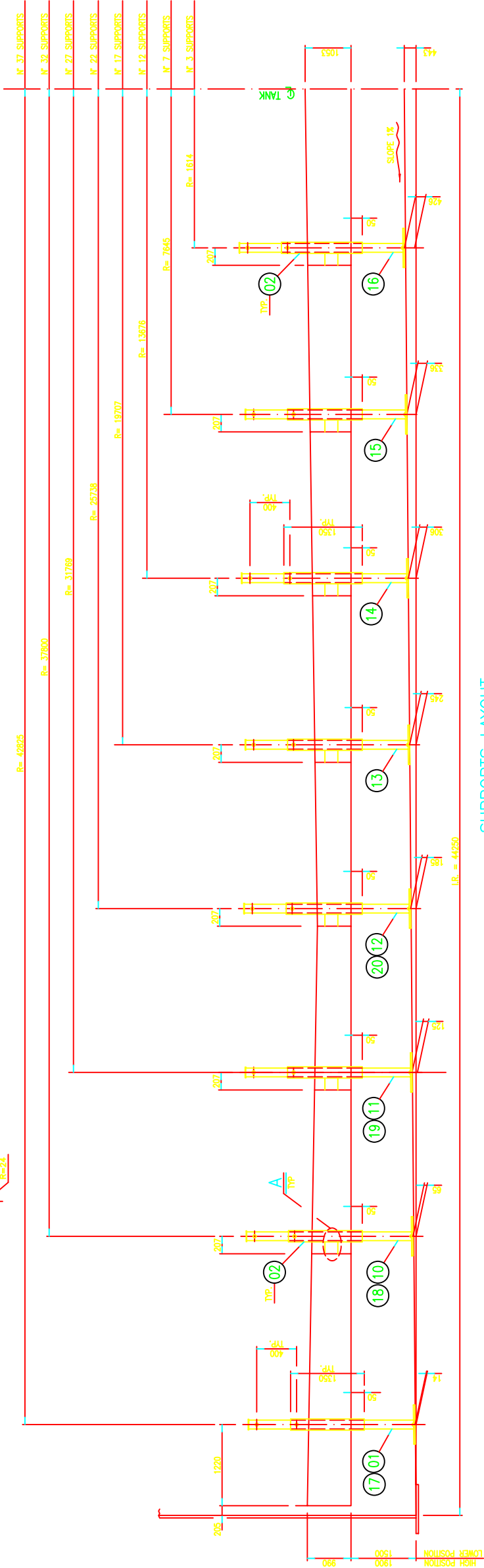
SUPPORTS RAY	Q1 SUPP.	'K.	'Y.	'X.	'Z.	'W.	'J.
42825	37	961	263	2700	3190	60	17
37800	32	816	408	2650	3140	10	18
31769	27	642	582	2589	3079	11	19
25738	22	524	700	2529	3019	12	20
19707	17	651	573	2469	2959	13	
13676	12	776	448	2408	2898	14	
7645	7	901	323	2348	2838	15	
1614	3	1026	198	2288	2778	16	



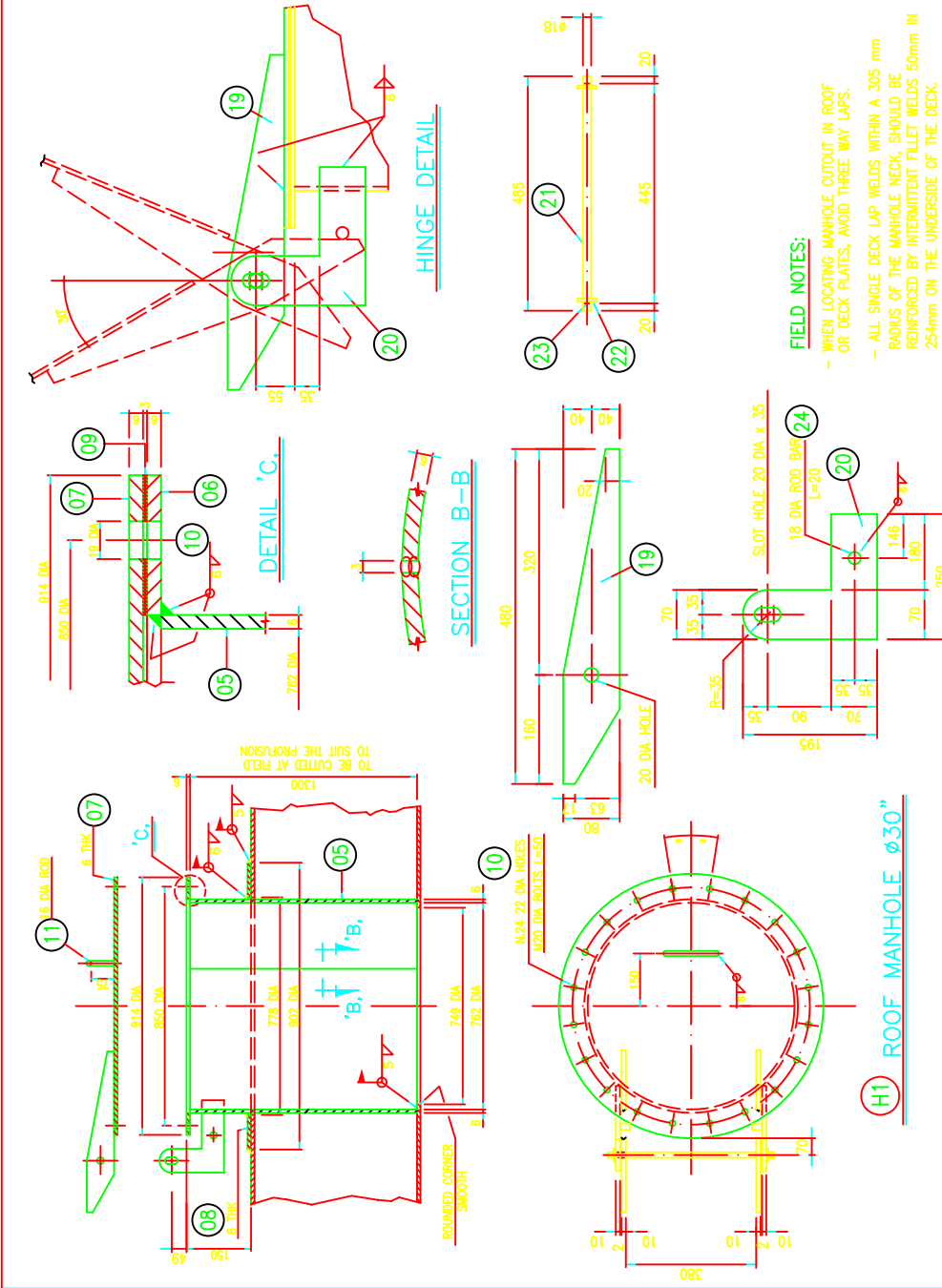
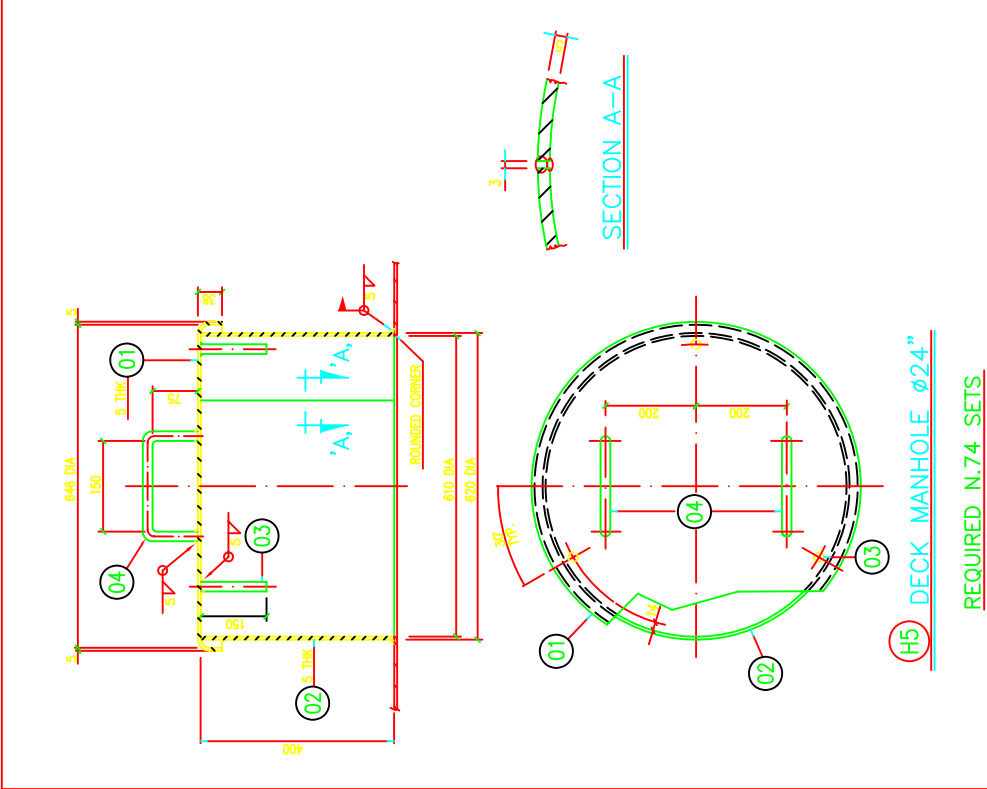
**NOTES:**

## N.34 PIECES

LOCATED IN CORRESPONDANCE  
OF FLEXIBLE ROOF DRAINS



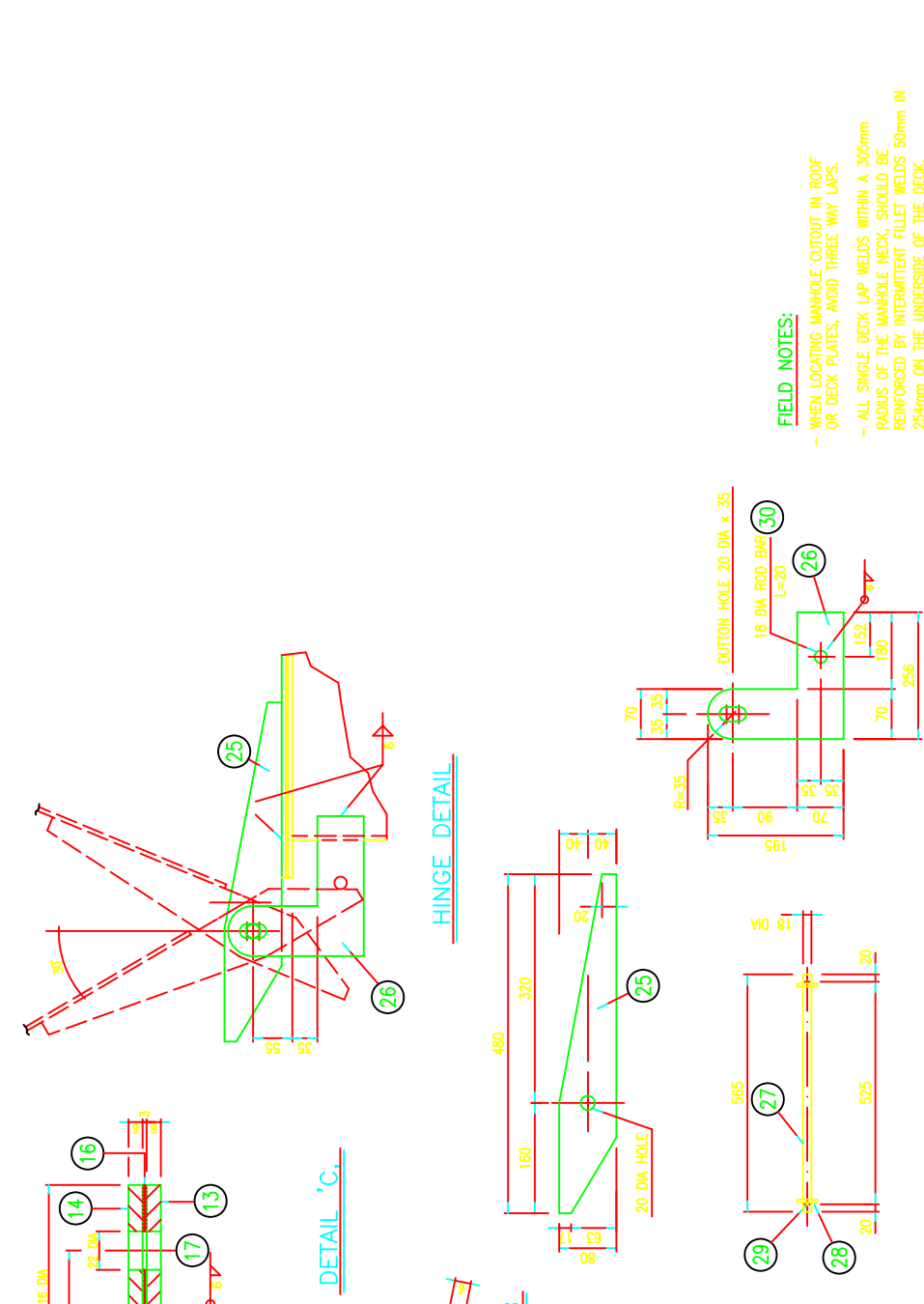
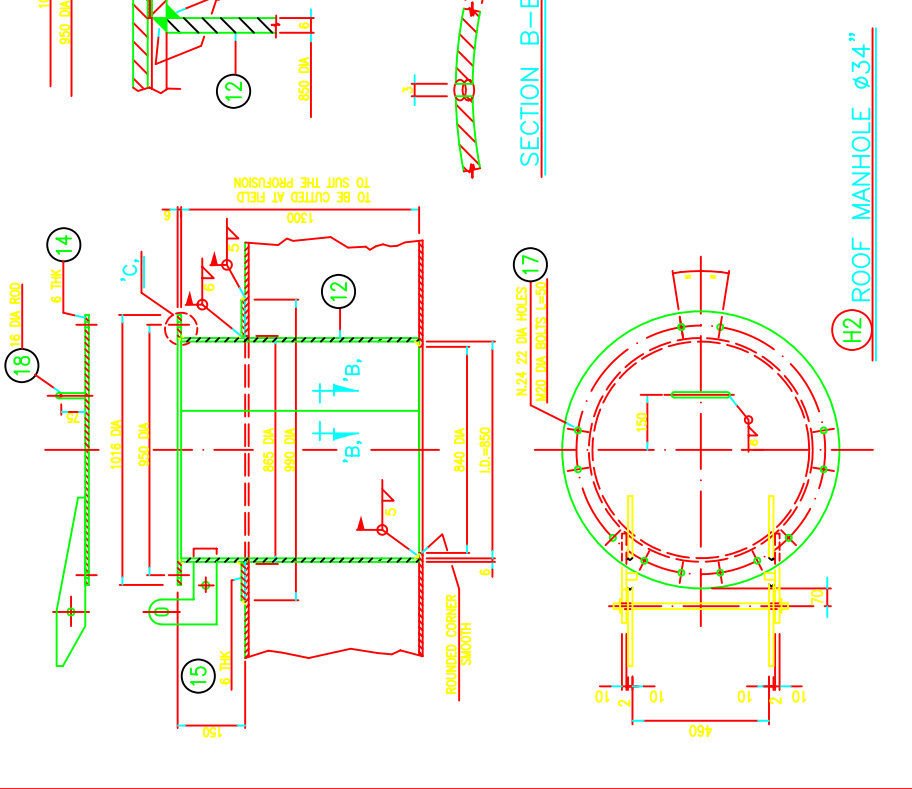
## SUPPORTS LAYOUT

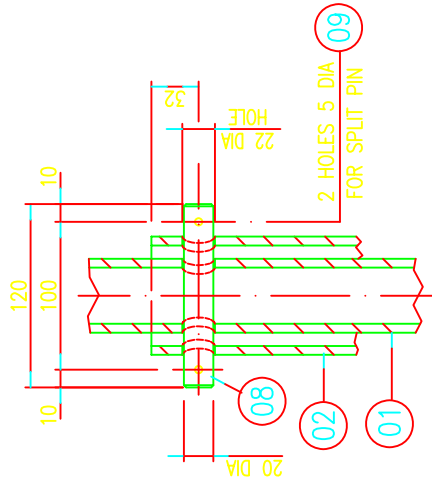


ITEM	QUANTITY	DESCRIPTION	MATERIAL	UNITARY WEIGHT	TOTAL WEIGHT	NOTE
01	74	SKETCH PLATE 5 THK	SEE DWG.	A 283 M GrC	16.8	1243.2
02	74	PLATE 5 THK	400x1832	A 283 M GrC	31.5	2331
03	222	16 DIA ROD	L= 150	S 235 JR	0.3	66.6
04	148	16 DIA ROD	DEV.=340~	S 235 JR	0.5	74
05	1	PLATE 6 THK	1300x2413	A 283 M GrC	151	151
06	1	PLATE 6 THK	O.D.914 / I.D.774	A 283 M GrC	5.2	5.2
07	1	PLATE 6 THK	914 DIA	A 283 M GrC	30.9	30.9
08	1	PLATE 6 THK	O.D.902 / I.D.778	A 283 M GrC	9.6	9.6
09	1+2	GASKET 3 THK	O.D.914 / I.D.762	COMPRESSED GLASS FIBER	/	/
10	24+3	BOLT M20 x 50	CL. 8.8	CL. 8.8	0.28	6.7
11	1	16 DIA ROD	DEV.=340~	S 235 JR	0.5	0.5
19	2	SKETCH PLATE 10 THK	UNI EN 10025	S 235 JR	2.1	4.2
20	2	SKETCH PLATE 10 THK	UNI EN 10025	S 235 JR	1	1
21	1	18 DIA ROD	L=485	UNI EN 10025	0.02	0.04
22	2	WASHER 4 THK	O.D.35 / I.D.19	UNI EN 10025	0.1	0.2
23	2	SPLIT PIN 4 DA	UNI EN 10025	S 235 JR	0.05	0.1
24	2	18 DIA ROD	L=20	UNI EN 10025	0.05	0.1
12	1	PLATE 6 THK	1300x2689	A 283 M GrC	168	168
13	1	PLATE 6 THK	O.D.1016 / I.D.862	A 283 M GrC	10	10
14	1	PLATE 6 THK	1016 DIA	A 283 M GrC	39	39
15	1	PLATE 6 THK	O.D.950 / I.D.865	A 283 M GrC	8.7	8.7
16	1+2	GASKET 3 THK	O.D.1016 / I.D.850	COMPRESSED GLASS FIBER	/	/
17	24+3	BOLT M20 x 50	CL. 8.8	CL. 8.8	0.3	8
18	1	16 DIA ROD	DEV.=340~	S 235 JR	0.5	0.5
25	2	SKETCH PLATE 10 THK	UNI EN 10025	S 235 JR	2	4
26	2	SKETCH PLATE 10 THK	UNI EN 10025	S 235 JR	2.1	4.2
27	1	18 DIA ROD	L=565	UNI EN 10025	1.2	1.2
28	2	WASHER 4 THK	O.D.35 / I.D.19	UNI EN 10025	0.02	0.04
29	2	SPLIT PIN 4 DA	UNI EN 10025	S 235 JR	0.1	0.2
30	2	18 DIA ROD	L=20	UNI EN 10025	0.05	0.1

TOTAL WEIGHT Kq. 4150

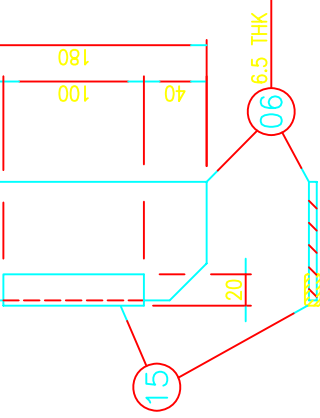
- FOR "GENERAL ASSEMBLY" SEE DWG. N. 2005-118-001
- IF NOT INDICATED (FIELD WELD), WELDINGS ARE CARRIED-OUT IN SHOP





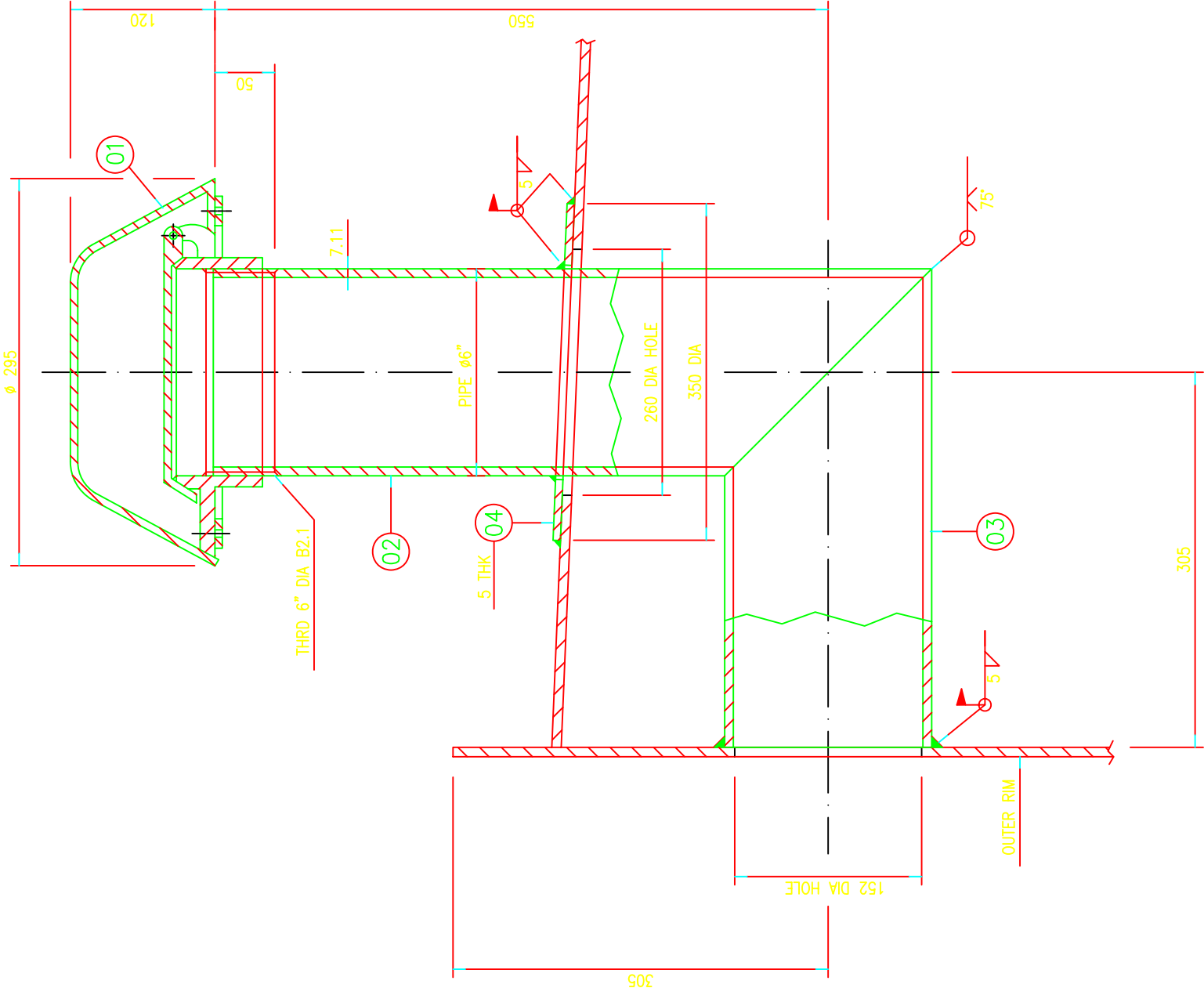
Technical drawing of a trapezoidal part. The top width is 100, the bottom width is 50, and the height is 272. The slanted side has a vertical projection of 6.5 THK and a horizontal offset of 14.

REQUIRED N.4 SETS



## SECTION, B-B,





ITEM	QUANTITY	DESCRIPTION				MATERIAL	UNITARY WEIGHT	TOTAL WEIGHT	NOTE
01	1	VENT VALVE	ø6" NPT			ALUMINIUM	5.5	5.5	TYP. UPI DWG. 49
02	1	6" DIA PIPE	7.11 THK	L= 634		API 5L Gr.B	18	18	
03	1	6" DIA PIPE	7.11 THK	L= 389		API 5L Gr.B	11	11	
04	1	PLATE	5 THK	O.D. 350/I.D. 171	A 283 M Gr.380		2	2	

TOTAL WEIGHT Kg. 37

REQUIRED N.2 SETS

NOTES :

- 1) ALL WELDS INDICATED WITH  ARE ON SITE WELDS.
- 2) FOR "GENERAL ASSEMBLY" SEE DWG. N. 2005-118-001