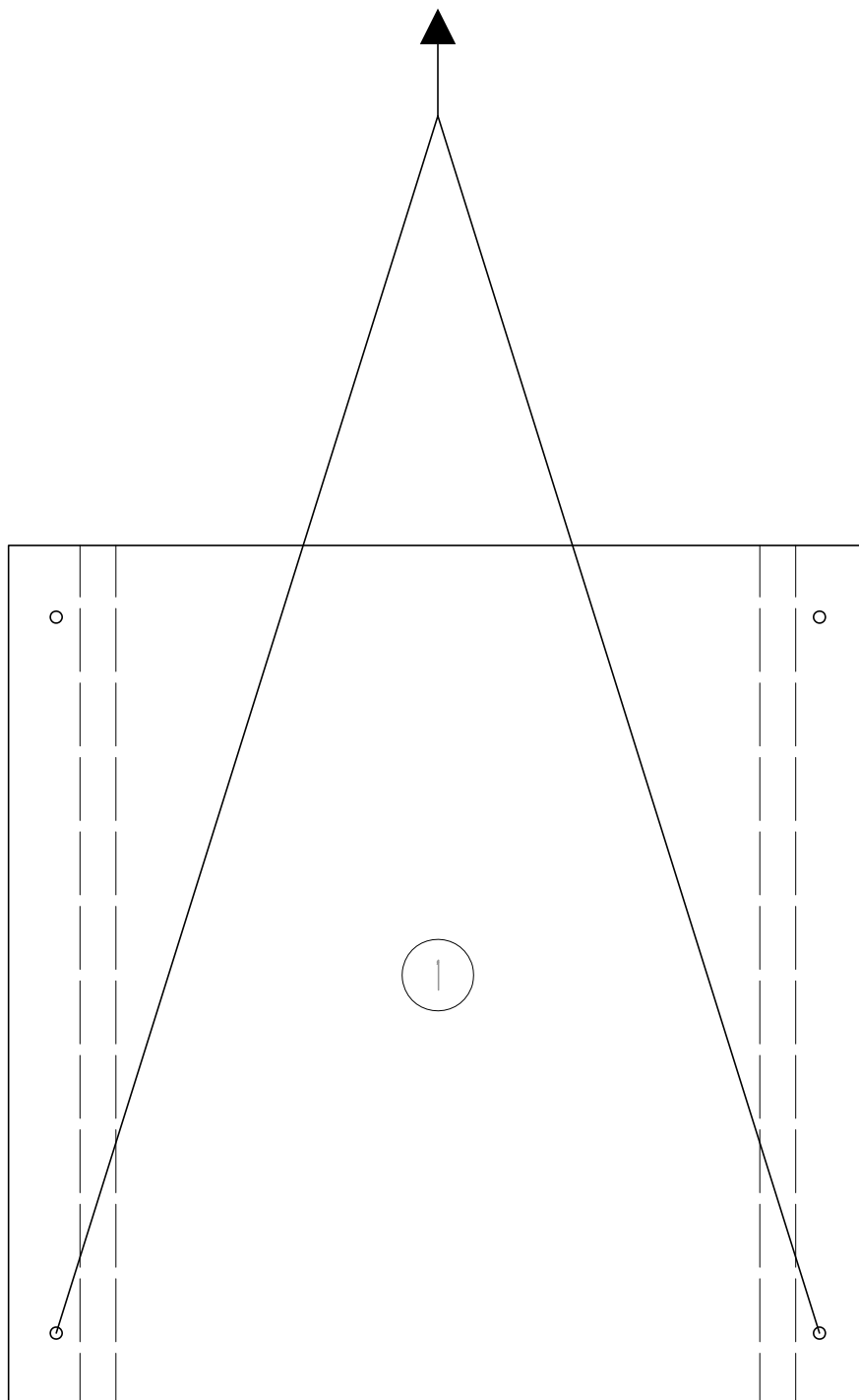
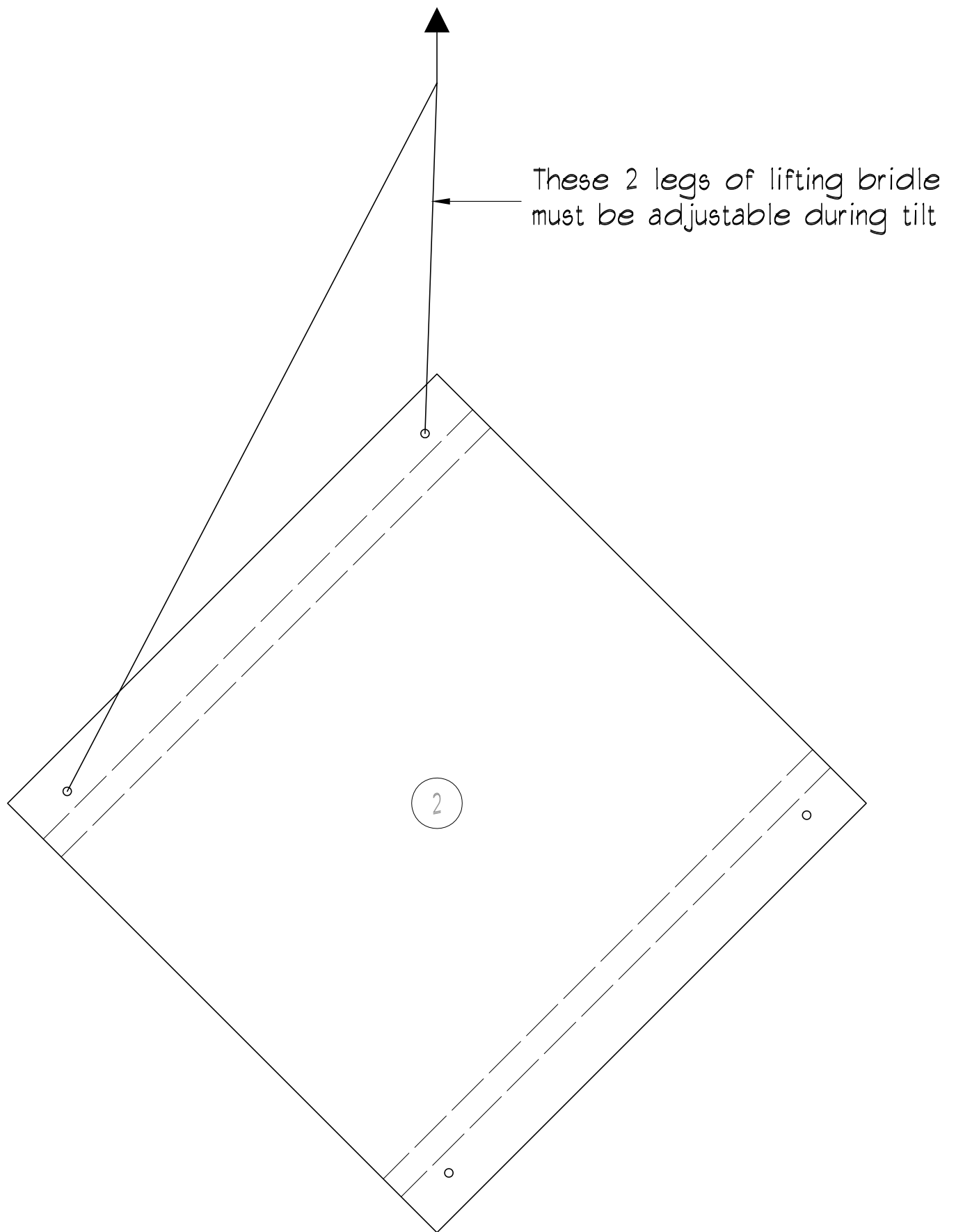


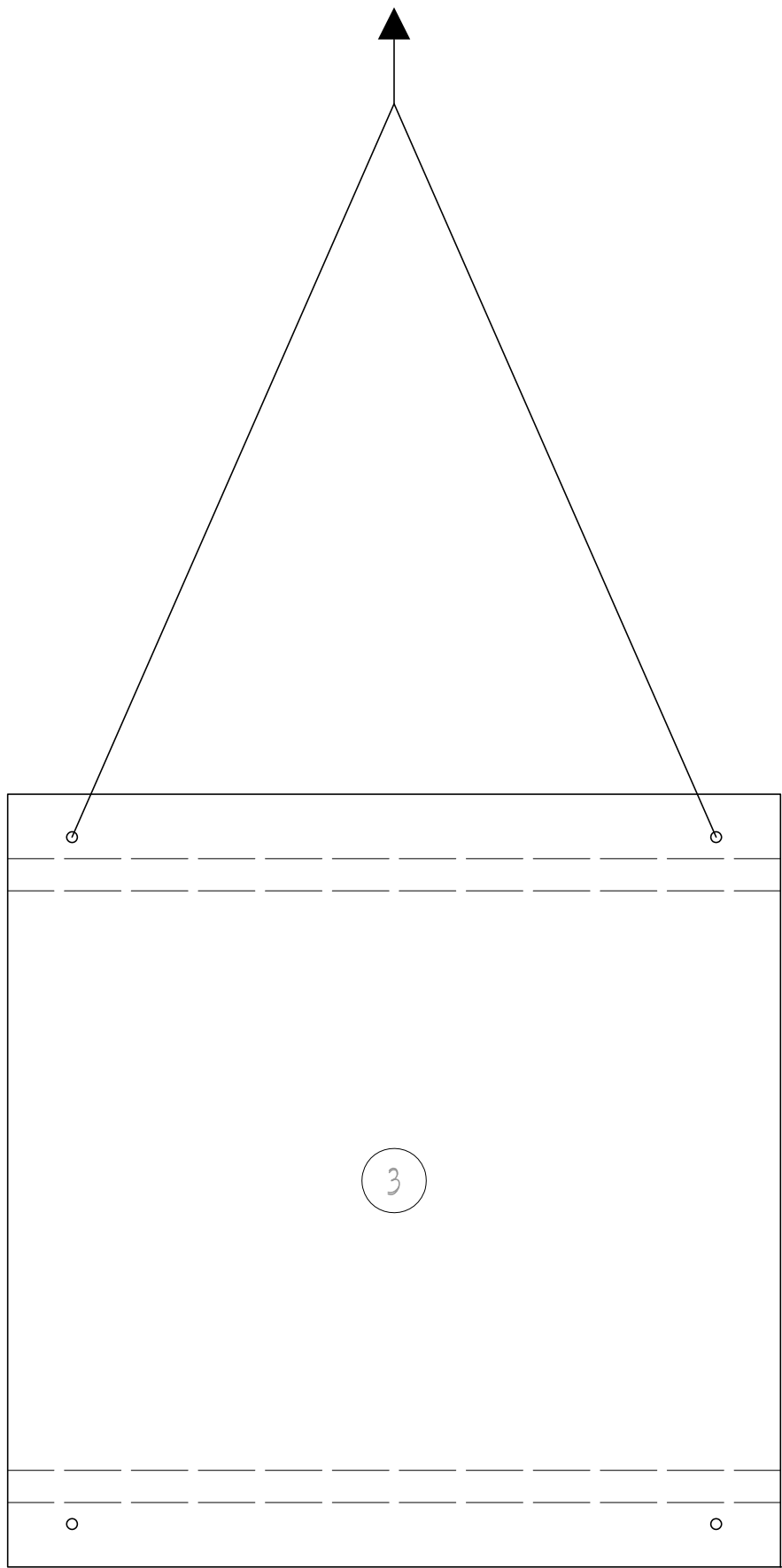
Top View
during casting



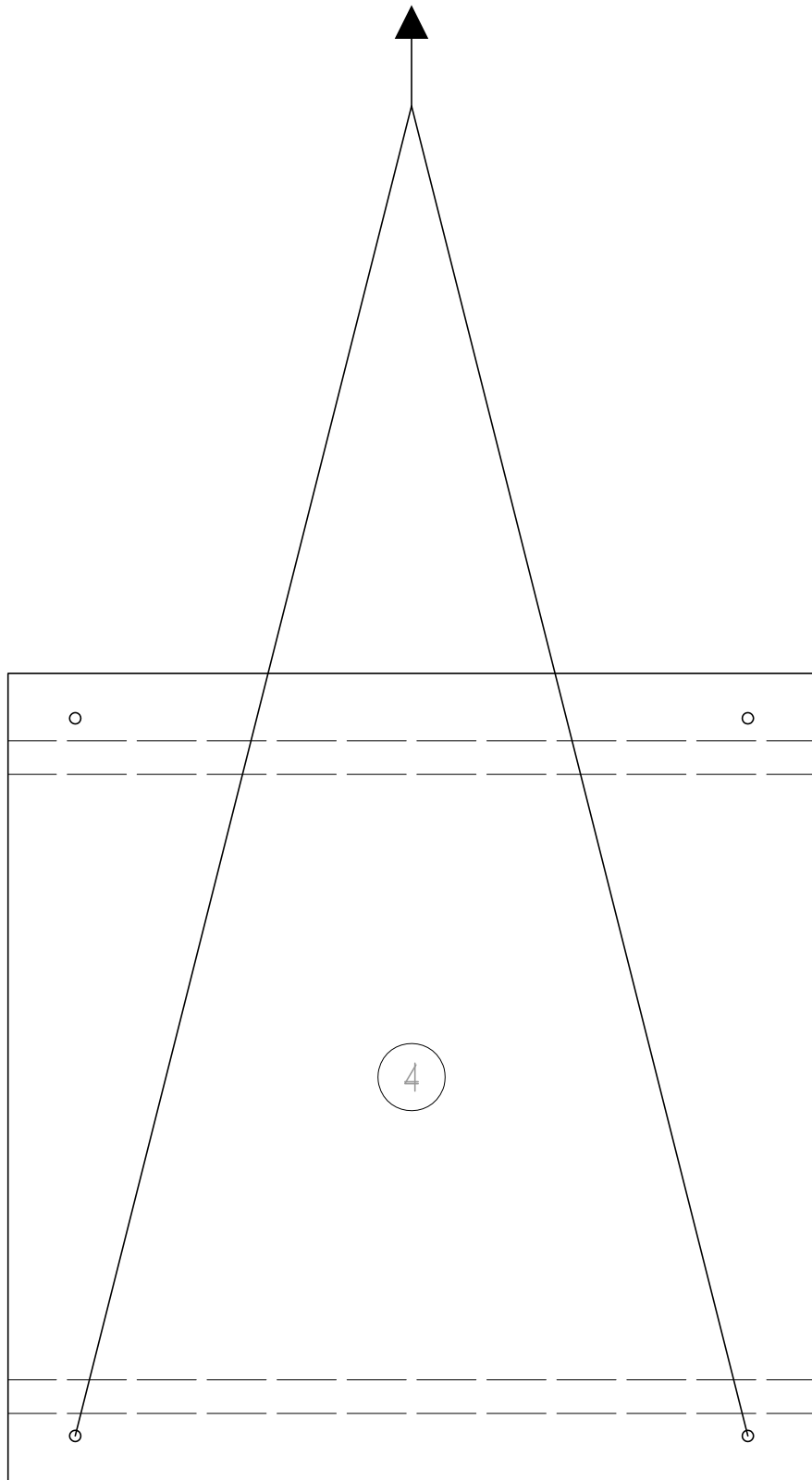
Mold Position
(Side view)



Rotate Position
(Side view)



Release Position
(Side view)



Field Set Position
(Side view)