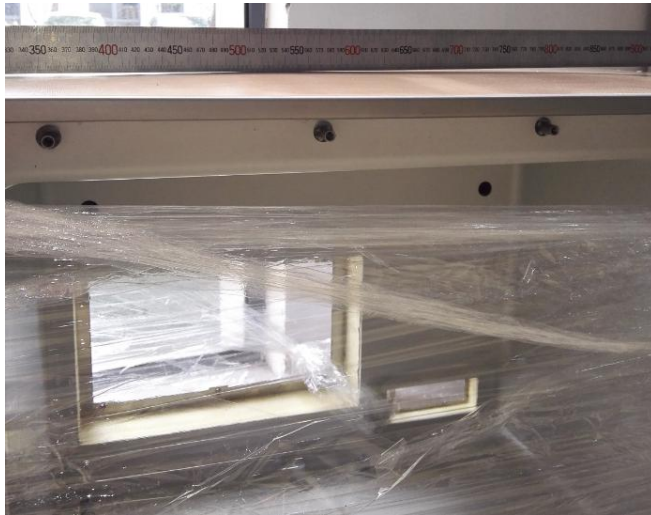


1. Place into mould and foaming
2. Keep it in mould for 30mins with 45°C



Take out from mould



It is not flat on top surface



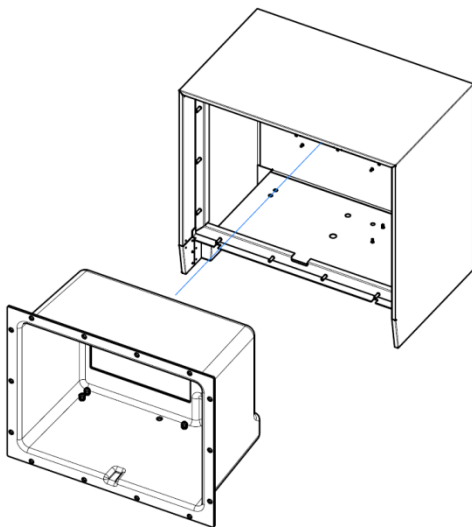
After cutting

### Notes:

Material of cabinet:  $t=1\text{mm}$  EN1.4301

Material of liner:  $t=6\text{mm}$  ABS

Exploded view



Flow direction of foaming

