

PROCESS DATA	TOTAL DUTY		kWatt		3 049 (2)							
	FLUID		HOT SIDE / SHELL SIDE				COLD SIDE / TUBES SIDE					
	Presence of		Sweet Gas				Sea Water					
			4ppm H ₂ S, 1% CO ₂ , free water				Salinity: 38 to 42 parts per thousand					
	TOTAL RATE		kg/h		485 037		507 438					
					IN		OUT					
	VAPOR (HC)		kg/h		449 889		449 889					
	VAPOR (H ₂ O)		kg/h		1 288		852					
	NON CONDENSABLE (CO ₂ + H ₂ S + N ₂)		kg/h		33 860		33 860					
	LIQUID		kg/h		-		436					
					507 438		507 438					
	TEMPERATURE		OPERATING		°C		53.3		44.9			
			DESIGN (11)		°C		85		85			
	PRESSURE		OPERATING		bar abs		67.7		66.8			
			DESIGN		bar abs		79.5 + FV		79.5 + FV			
							19 + FV		19 + FV			
	ALLOWABLE PRESSURE DROP		bar		0.5 (6)				0.5 (6)			
MIN. VELOCITY		m/s		n/a				n/a				
FOULING FACTOR		°C.m ² /W		0.00018				0.0006				
LIQUID					IN		OUT		IN		OUT	
	DENSITY (P.T)		kg/m ³		n/a		988.5		1025		1023	
	VISCOSITY (P.T)		cP		n/a		0.59		0.72		0.53	
	SPECIFIC HEAT		kJ/kg°C		n/a		4.161		3.977		3.982	
	THERMAL CONDUCTIVITY		W/m.°C		n/a		0.647		0.625		0.629	
	ENTHALPY		kJ/kg		n/a		193.84					
VAPOR												
	MOLECULAR WEIGHT				19.35		19.35		n/a		n/a	
	DENSITY (P.T)		kg/m ³		53.70		55.052		n/a		n/a	
	VISCOSITY (P.T)		cP		0.0131		0.0129		n/a		n/a	
	SPECIFIC HEAT		kJ/kg°C		2.553		2.565		n/a		n/a	
	THERMAL CONDUCTIVITY		W/m.°C		0.043		0.042		n/a		n/a	
ENTHALPY		kJ/kg		145.17		122.47		n/a		n/a		
CONSTRUCTION	TYPE OF UNIT				Shell & Tubes							
	CODE				ASME VIII - TEMA R							
	SHELL				TUBES (5) (6)				CHANNEL			
	NUMBER		1		MATERIAL		Titanium		MATERIAL		CS + epoxy or	
	MATERIAL		SS 316L								cladded sandvick	
	CORROSION ALLOWANCE		0 mm		TUBESHEET							
					MATERIAL		SS 316L cladded titanium or sandvick					
	INSULATION		HOT / HOT		NOZZLES SIZE							
	STRESS RELIEVE		YES (CS only)		COLD SIDE				HOT SIDE			
					IN		OUT		IN		OUT	
				10" (4)		10" (4)		18" (4)		18" (4)		