


SECTION X – X

- ## NOTES
1. DOORSHEET EDGE CUTS SHALL NOT BE CLOSER THAN THE WELD SPACING REQUIREMENT LISTED IN API 653.
 2. POINTS A AND B ARE WELD POINTS ON THE TANK SHELL.
 3. THE CORNERS OF THE DOOR SHEET SHOULD BE, SQUARE WHEN THEY TERMINATE AT A HORIZONTAL WELD JOINT, AND ROUNDED WHEN THEY TERMINATE IN THE PLATE MATERIAL.
 4. BEFORE DOORSHEET IS CUT AN ADEQUATELY SIZED CLIP SHALL BE ATTACHED AND THE DOOR SHEET SUPPORTED BY A CRANE OR MECHANICAL HOIST.
 5. NO FREE HAND CUTTING IS ALLOWED.

ALL DIMENSIONS IN MILLIMETRES UNLESS OTHERWISE STATED.

PLAN

REFERENCES:

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											A/E	SCALE		
											51282	1:200		
	0	F/A	51282	ISSUED FOR APPROVAL	DESCRIPTION	06.06.08	EU	EAO						
	NO.	BY	A/E		REVISIONS	DATE	CHK.	APP.						

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