



SHAFT / ROTOR SHRINK FIT NOTES:

| SHAFT SIZE AT MMC (O.D.=28.048) | |
|---------------------------------|------------|
| SHAFT TEMP (F) | SHAFT SIZE |
| 70 | 28.048 |
| 30 | 28.041 |
| 0 | 28.036 |
| -30 | 28.030 |
| -100 | 28.018 |

| ROTOR SIZE AT MMC (I.D.=28.000) | |
|---------------------------------|------------|
| ROTOR TEMP (F) | ROTOR SIZE |
| 70 | 28.000 |
| 300 | 28.041 |
| 400 | 28.058 |
| 500 | 28.075 |
| 572 | 28.089 |

NOTE: DO NOT EXCEED 572°F IN ROTOR!