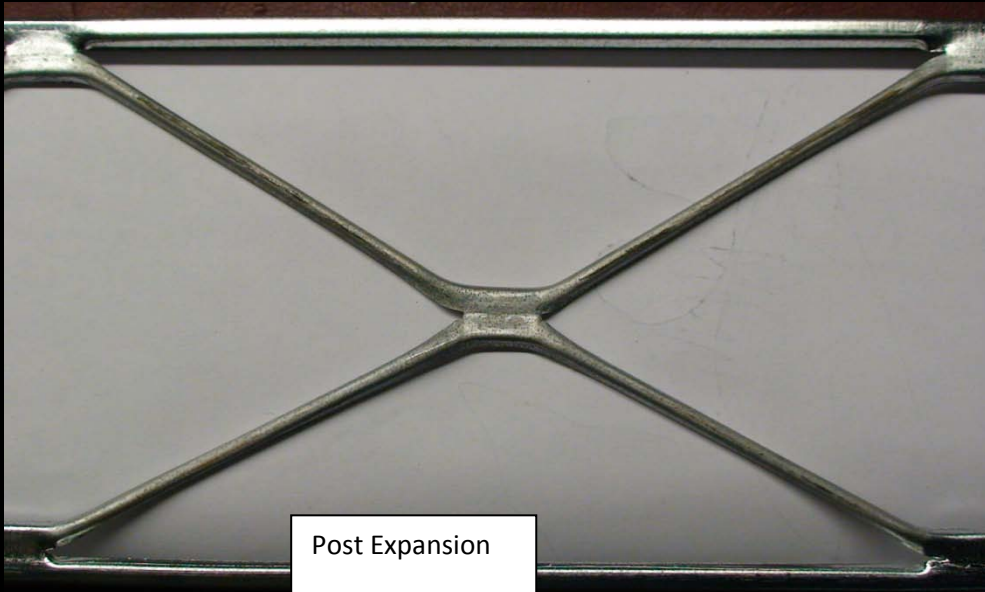


Heat is applied as shown above, then load is applied to expand to shape as shown in picture below.



Post Expansion