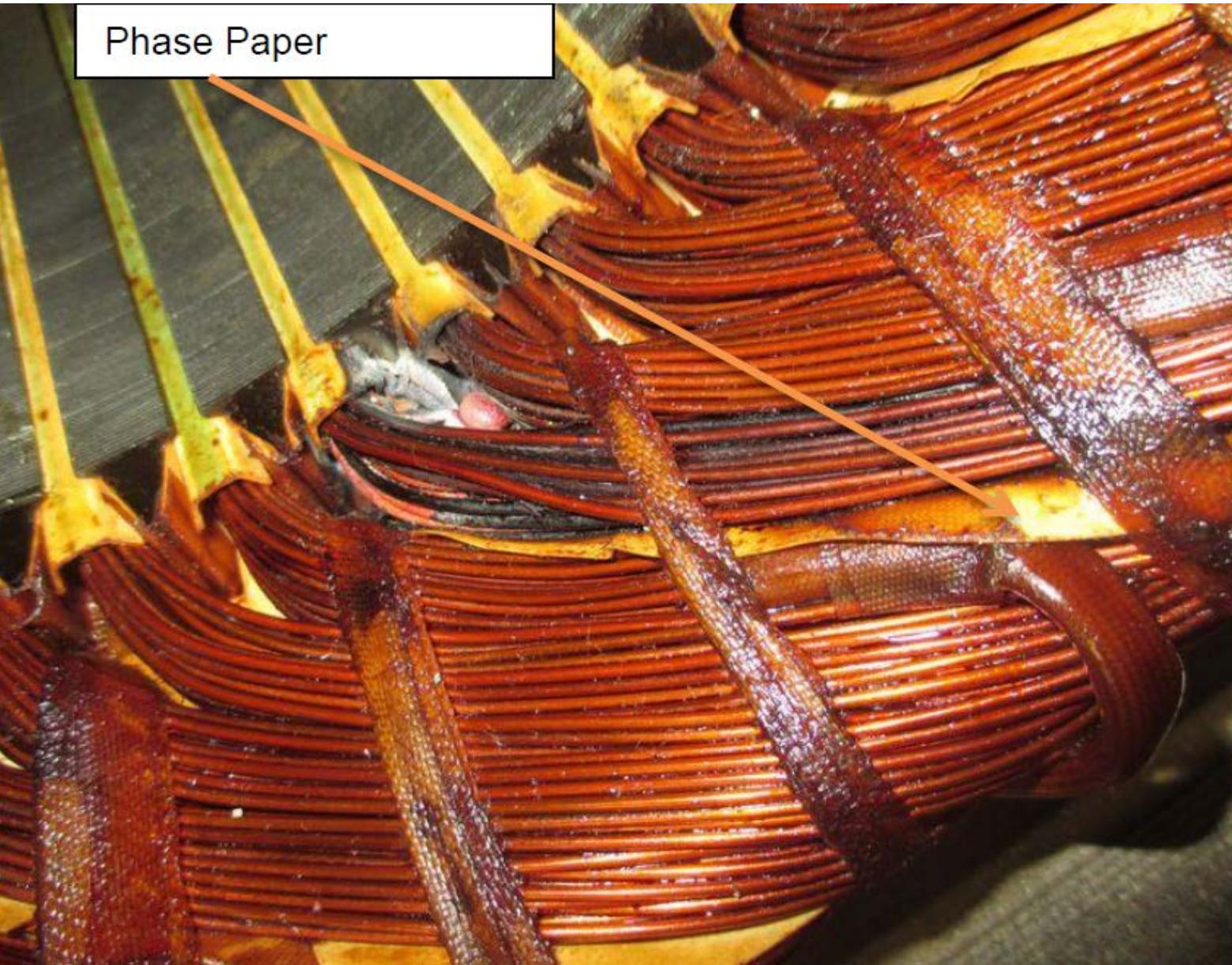


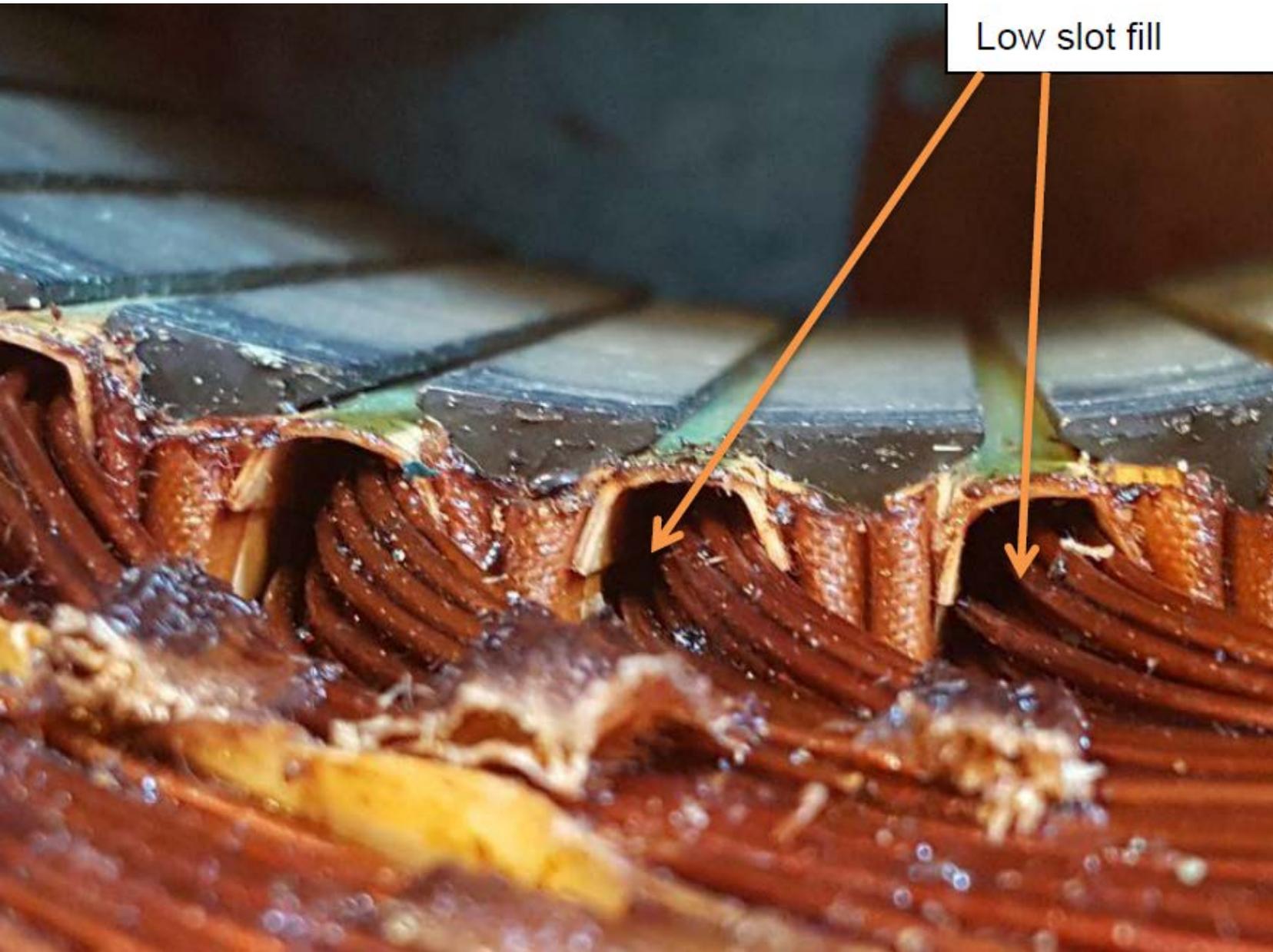
# Overview



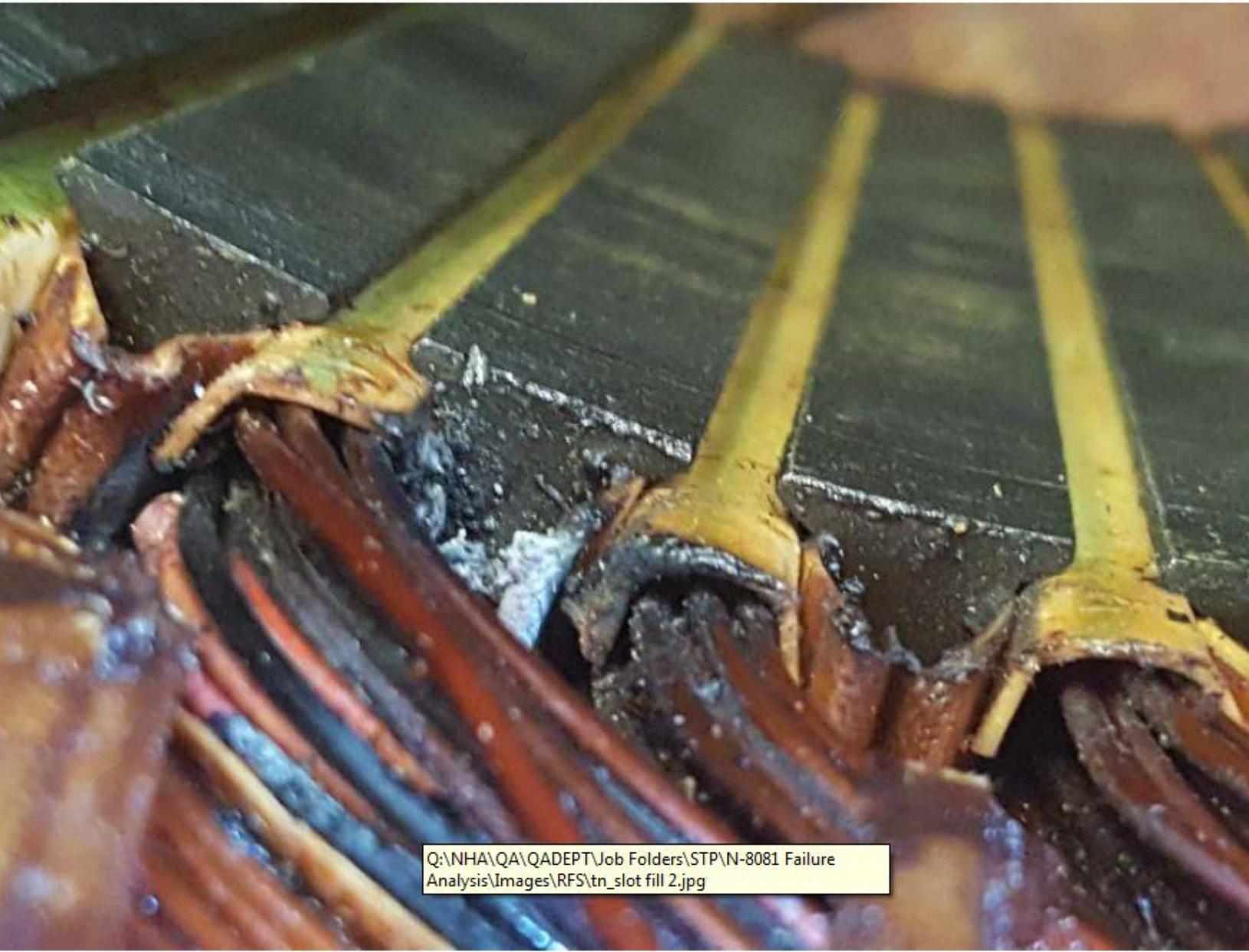
# Failure location



# End view suggesting low slot fill



# End view in area of the failure



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View of how the coils are pulled by endturns as they exit the slot

