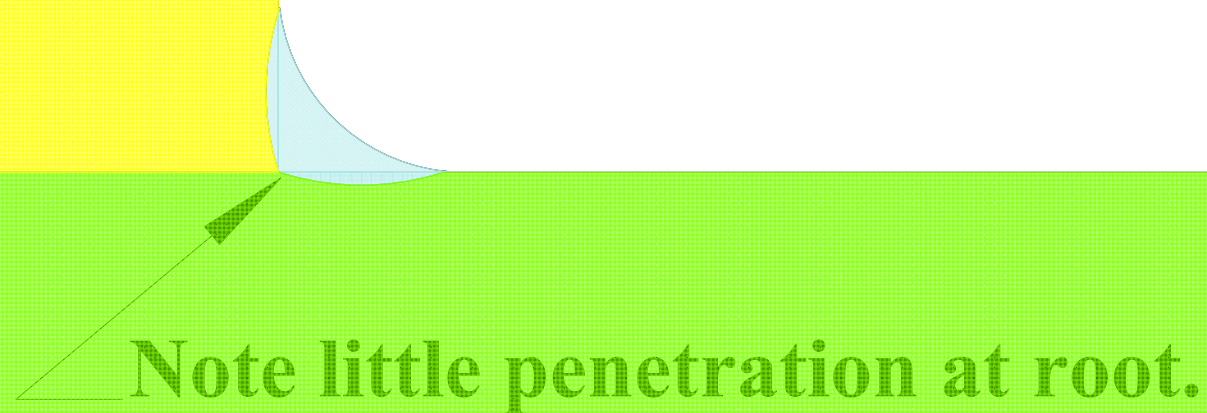


Grinding a fillet to the root
or close to the root negates
the structural capacity of the weld!



Note little penetration at root.