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ASSEMBLY SCHEME

PANTOGRAPH

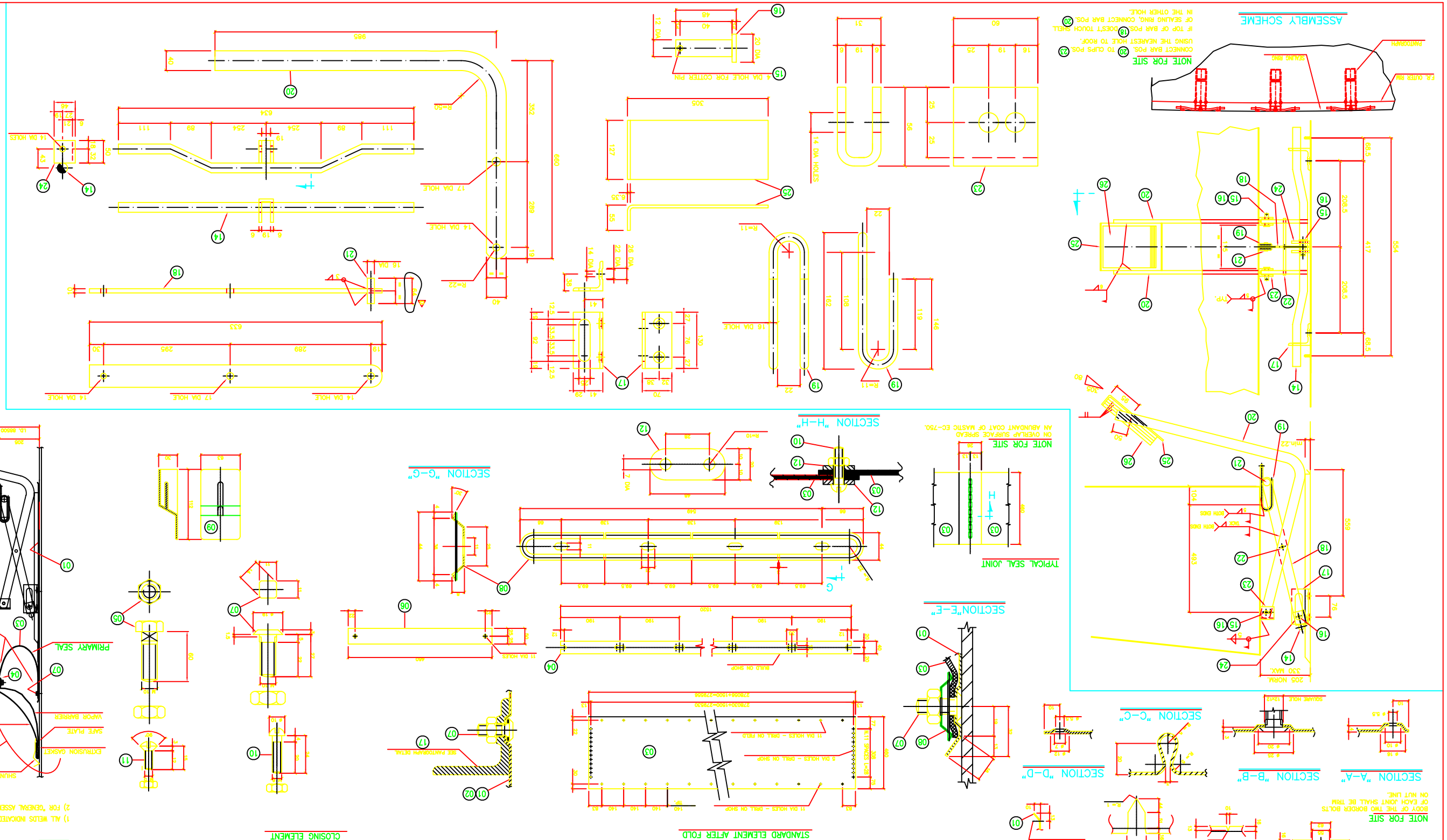
SEALING RING

P.V. OUTER RIM

NOTE FOR SITE

CONNECT BAR POS. 20 TO CLIPS POS. 23 USING THE NEAREST HOLE TO ROOF.

IF TOP OF BAR POS. 19 NEAREST TOUCH SHELL OF SEALING RING, CONNECT BAR POS. 20 IN THE OTHER HOLE.



NOTES :

1) ALL WELDS INDICATED WITH ✓ ARE ON SITE WELDS.

2) FOR "GENERAL ASSEMBLY" SEE DWG. N. 2005-118-001

TOTAL WEIGHT Kg. 12.824

ITEM	QUANTITY	DESCRIPTION	MATERIAL	UNITARY WEIGHT	TOTAL WEIGHT	NOTE
01	125	PLATE t.6 THK 2446 x 1220	EC-750 or EQUIV.	36.2	4775	GALVANIZED
02	1	PLATE t.6 THK 2446 x 1220	EC-750 or EQUIV.	36.2	36.2	GALVANIZED (NOT ON SITE WELDS)
03	1	SEAL 460 x 3 THK L=2766/66	NITRIL-PVC	438	438	
04	166	FLAT BAR 60 x 5 L=1320	EC-750 or EQUIV.	2.4	444	GALVANIZED
05	1500	M10 DIA BOLT (WITH 2 NUTS) L=60	ASTM A 307	0.08	120	GALVANIZED
06	252	STRAP 50 x 0.5 L=60	EC-750 or EQUIV.	0.09	23	GALVANIZED
07	3000+300	M10 FLAT-HEAD BOLT (NUT S.S.) L=27	C. S.	0.025	78	GALVANIZED
08	503	SECTION PLATE 1 THK	EC-750 or EQUIV.	S.S. 16/9	126	
09	503	CAP	RUBBER		23	
10	192	M8 DIA BOLT L=64	ASTM A 307	0.008	1.9	GALVANIZED
11	3500	M8 DIA NUT WITH SERR AND WASHER	C. S.	0.003	7.5	
12	102	FLAT BAR 20 x 5 L=68	EC-750 or EQUIV.	0.04	7.7	GALVANIZED
13	/	GASTO FOR SEAL	EC-750 or EQUIV.	6	6	
14	251	22 DIA ROD BAR L=670	EC-750 or EQUIV.	2	502	
15	753	5 DIA COTTER PIN L=25	S.K. 304	/	/	
16	753	12 DIA PIN L=68	S.K. 304	0.04	30	
17	502	L 70x7 L=130	EC-750 or EQUIV.	0.9	468	
18	251	FLAT BAR 40x10 L=823	EC-750 or EQUIV.	2	502	
19	251	18 DIA SKETCH ROD L=580	EC-750 or EQUIV.	0.9	236	
20	502	FLAT BAR 40x10 L=1615	EC-750 or EQUIV.	3.1	1007	
21	251	18 DIA ROD L=64	EC-750 or EQUIV.	0.1	25.1	
22	251	18 DIA ROD L=170	EC-750 or EQUIV.	0.3	75.3	
23	502	FLAT BAR 60x8 L=100 ~	EC-750 or EQUIV.	0.4	201	
24	251	FLAT BAR 60x8 L=112	EC-750 or EQUIV.	0.4	100	
25	251	SECTION PLATE 6 THK SEE DWG	EC-750 or EQUIV.	2.2	552	
26	1004	PLATE 10 THK 120 x 250	EC-750 or EQUIV.	2.5	2510	