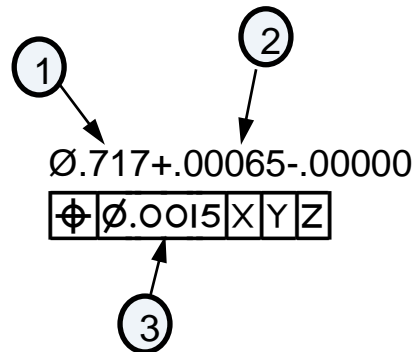


The pin size and its TOP



Where

- (1) $\varnothing.717 = \varnothing.747 - \varnothing.030$
- (2) 5% of size tolerance
 $\varnothing.750 + .01 - .003$
 $\varnothing.747 \sim \varnothing.760$
 5% of tol = $.00065$
- (3) 5% of position tolerance
 $.0015 = 5\%(.030)$

And, finally change to zero position

$$\varnothing.717 + .00080 - .00000$$

\oplus	$\varnothing.0000$	X	Y	Z
----------	--------------------	---	---	---