

5.3.1 A generating line as the datum

If the datum is a generating line for an internal surface (for example, a hole), the establishment of the simulated datum can be made in a practical way by using a cylindrical mandrel in accordance with figure 3.

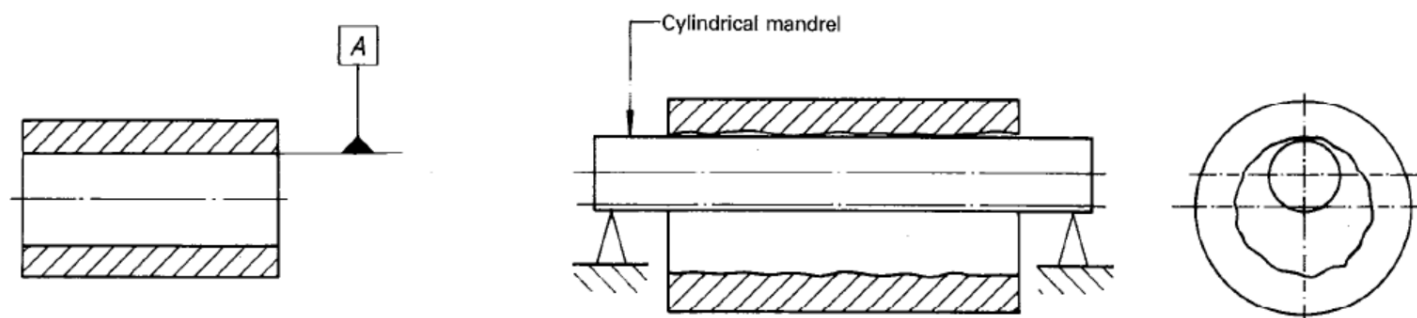


Figure 3 — Practical way of establishing a generating line as the datum