

$$ft_{Head} := 0.433 \text{ psi}$$

Guess Values and Definition of Key Variables

$$Q_T := 500 \text{ gpm}$$

Total Flow (T)

$$Q_R := 3000 \text{ gpm}$$

Recycle Flow (R)

$$Q_{BW} := 1200 \text{ gpm}$$

Backwash Flow (BW)

$$L_{BW} := 275 \text{ ft}$$

$$L_R := 70 \text{ ft}$$

Length of BW and R lines

$$D_{BW} := 30 \text{ in}$$

$$D_R := 12 \text{ in}$$

Diameter of BW and R lines

$$V_{BW} := 4 \frac{\text{ft}}{\text{s}}$$

$$V_R := 5 \frac{\text{ft}}{\text{s}}$$

Velocity of BW and R lines

$$\Delta P_{BW} := 1 \text{ psi}$$

Additional pressure added by BW valve

$$\Delta P_{Valve} := 10 \text{ psi}$$

Additional pressure added by R valve

$$h_R := 10 \text{ psi}$$

$$\Delta K := 15$$

Delta K of Recycle Valve

$$\Delta H := 1 \text{ psi}$$

Difference between head of pump curve and the calculated solution

$$P_{OpenR} := 11\%$$

Position of R Valve

$$CV_R := 1000$$

Calculated CV of R Valve

$$Open_{CVR} := 10000$$

CV of BW valve - Fully Open

$$CV_{BW} := 2332$$

Calculated CV of BW valve

$$Open_{CVBW} := 1000$$

CV of BW valve - Fully Open

$$P_{OpenBW} := 11\%$$

Percent Open of BW valve

$$\rho := 1000 \frac{\text{kg}}{\text{m}^3}$$

Density of Water

$f_R := 0.035$ Friction factor from Moody Diagram

$f_{BW} := 0.035$ Friction factor from Moody Diagram

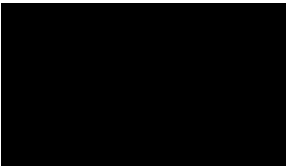
$k_R := 10$ Total of k values in R system
(fittings, bends, etc.)

$k_{BW} := 5.66$ Total of k values in BW
system (fittings, bends, etc.)

$h_{\text{Pump}} := 50\text{ft}_{\text{Head}}$ Head of pump

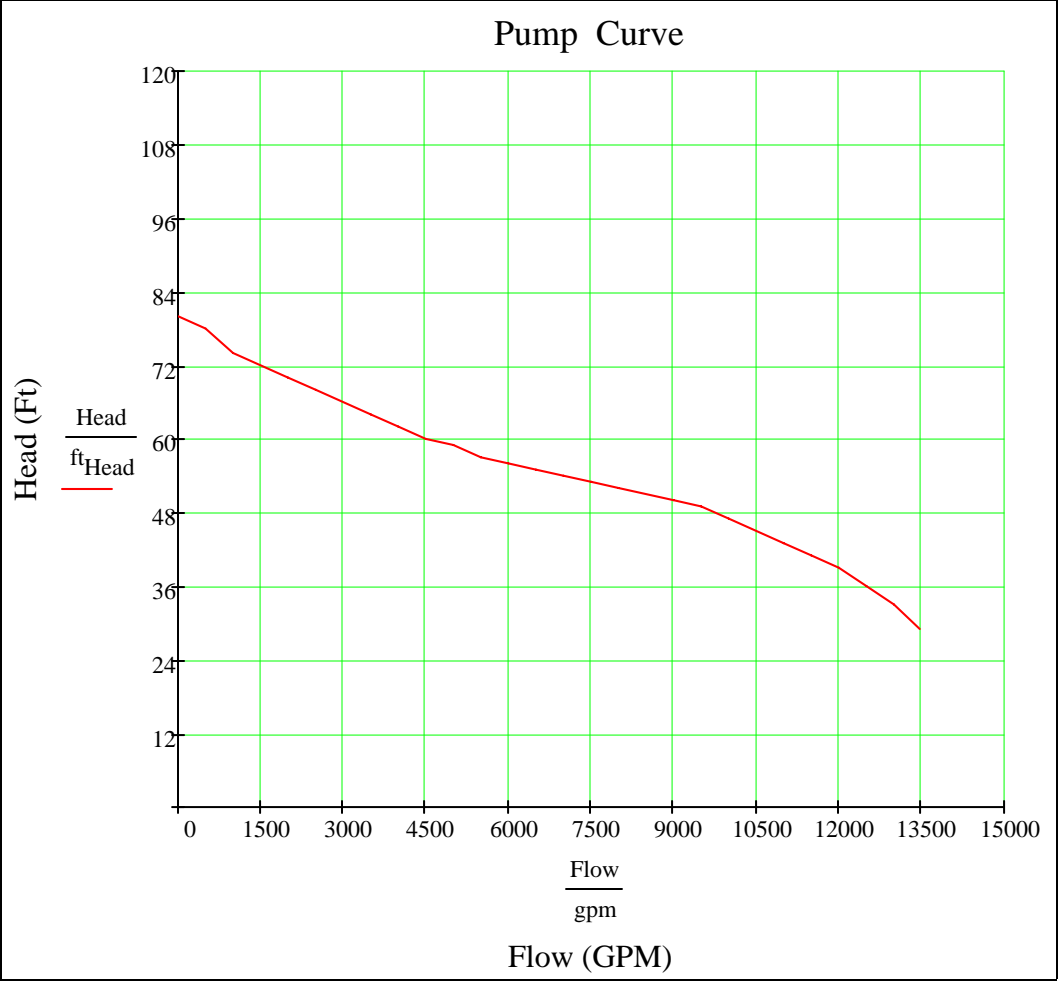
$h_{\text{System}} := 50\text{ft}_{\text{Head}}$ Head of BW System

$h_{\text{Common}} := 5\text{ft}_{\text{Head}}$ Headloss through
Common line

$\begin{pmatrix} \text{Column1} \\ \text{Column2} \end{pmatrix} :=$ 

Flow := Column1^{<0>}.gpm

Head := Column2^{<0>}.ft_{Head}



data :=

	0	1
0	500	78
1	1000	74
2	1500	72
3	2000	70
4	2500	68
5	3000	66
6	3500	64
7	4000	62
8	4500	60
9	5000	...

data := csort(data,0) X := data^{<0>}.gpm Y := data^{<1>}ftHead

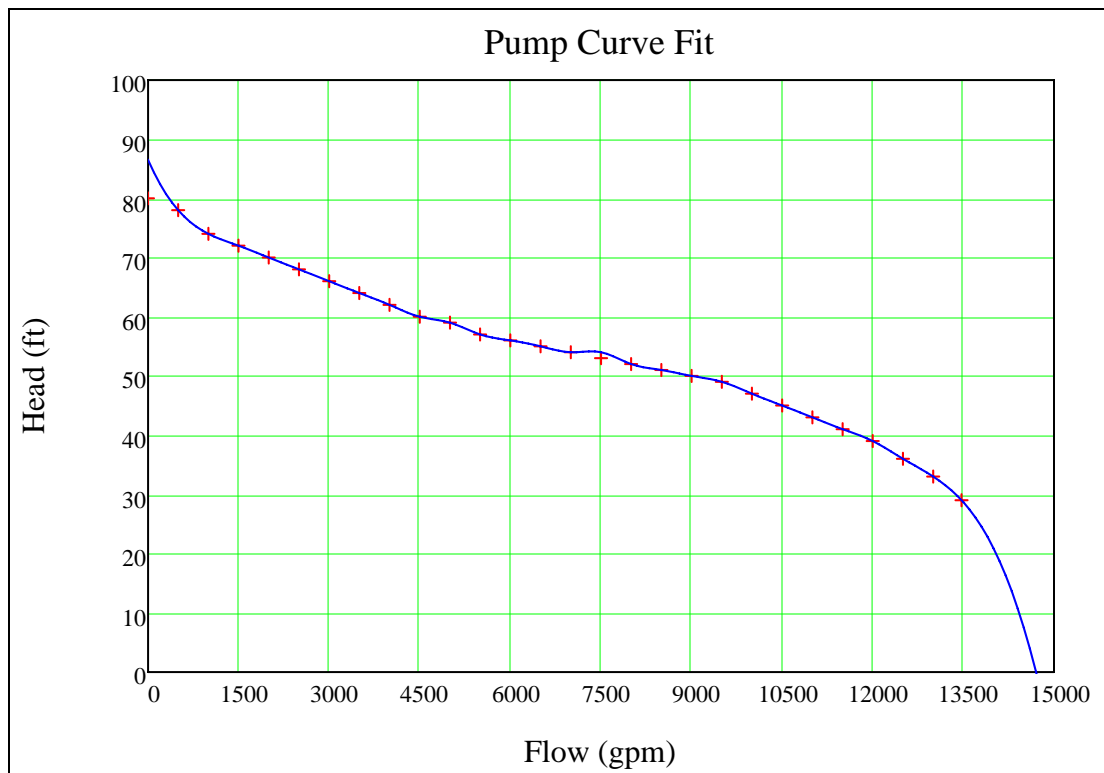
Spline coefficients:

$S := \text{cspline}(X, Y)$

$Q := 0\text{gpm}, 100\text{gpm}.. 15000\text{gpm}$

Fitting function:

$\text{Pumpfit}(x) := \text{interp}(S, X, Y, x)$



$L_C := 763\text{ft}$

$k_C := 13.68$

$f_C := .035$

$V_C := 5 \frac{\text{ft}}{\text{s}}$

$D_C := 34.5\text{in}$

System :=

	0	1	2
0	3	0	0
1	4	0	0
2	6	0	0
3	8	0	0
4	10	0	0
5	12	0	0
6	14	0	0
7	16	0	0
8	20	0	0
9	24	14	1.46
10	30	145	2.89
11	36	19	2.26
12	42	570	7.595
13	48	0	0
14	54	0	0
15	60	0	0
16	66	0	0
17	72	0	0

D := System^{<0>} in

HWL_{Destination} := 6.5ft

LWL_{Origin} := 0ft

L := System^{<1>} · ft

K := System^{<2>}

C_{Pipe} := 120



h_{FrictionPipe} := 1ft

h_{Static} := 1ft

h_{FrictionFittings} := 1ft

System :=

	0	1	2
0	0	6.5	
1	700	6.5	
2	1400	6.6	

3	2100	6.7	
4	2400	6.7	
5	2600	6.8	
6	2800	6.8	
7	3500	7	
8	4200	7.2	
9	4510	7.3	
10	5600	7.8	
11	6300	8.1	
12	7000	8.5	
13	7700	8.9	
14	8400	9.4	
15	9100	9.9	
16	9800	10.4	
17	10210	...	

data1 := csort(System,0)
A := System^{<0>}·gpm
B := System^{<1>}ft_{Head}

Spline coefficients:

R := cspline(A,B)

Fitting function:

Commonfit(x) := interp(R,A,B,x)

Given

BW System Parameters

$\rho = 1000 \frac{\text{kg}}{\text{m}^3}$

Density of Water

$Q_T = Q_{BW} + Q_R$

Conservation of Flow

$Q_R > 0\text{gpm}$

$Q_T > 0\text{gpm}$

$Q_{BW} > 0\text{gpm}$

Logical contstraint for QT. Manufacturer's minimum pump flow is 3,500 gpm and above 5,000 gpm we do not need the BW control valve.

$$D_{BW} = 24\text{in}$$

Diameter of BW line

$$L_{BW} = 220\text{ft}$$

Length of BW line

$$k_{BW} = 5.66$$

Sum of BW line k-values

$$f_{BW} = 0.035$$

Friction Factor from Moody Diagram

$$V_{BW} = \frac{4Q_{BW}}{\pi D_{BW}^2}$$

Velocity of flow through BW line

Headloss through BW system = Piping loss + Fitting Loss+ Static Loss

$$h_{\text{System}} = \left[1.1 \left(\frac{f_{BW} \cdot L_{BW} \cdot V_{BW}^2}{2 \cdot D_{BW} \cdot g} + \frac{k_{BW} \cdot V_{BW}^2}{2g} \right) \rho \cdot g + 20\text{ft}_{\text{Head}} + \left[0.0006 \left(\frac{Q_{BW}}{\text{gpm}} \right) + 0.8315 \right] \text{ft}_{\text{Head}} \right]$$

Estimation of Pump Curve - Based on Curve fit above

$$h_{\text{Pump}} = \text{Pumpfit}(Q_T)$$

Estimation of headloss through common line - Based on MS Excel 2nd order approximation



$$h_{\text{Common}} = \text{Commonfit}(Q_T)$$

$$k_C = 13.68$$

$$D_C = 34.5\text{in}$$

$$L_C = 763\text{ft}$$

$$f_C = .035$$

$$V_C = \frac{4Q_T}{\pi D_C^2}$$

Additional head imparted by BW valve

$$\Delta P_{BW} = \left[\frac{\left(\frac{Q_{BW}}{\text{gpm}} \right)^2}{CV_{BW}^2} \right] \text{psi}$$

$$\Delta P_{BW} > 0 \text{psi}$$

Logical qualifier for ΔP_{BW}

CV of BW valve - Fully open - based on Henry Pratt Ball Valve CV

$$\text{Open}_{CVBW} = 22000$$

20" BW **Butterfly - valve**

Percent Open of BW Valve

$$P_{\text{OpenBW}} = \frac{CV_{BW}}{\text{Open}_{CVBW}}$$

Design guides recommend that a valve operate between 10% and 80% open

Recycle System Parameters

$$f_R = 0.035$$

Friction factor R line - Moody Diagram

$$L_R = 70\text{ft}$$

Length of R line after common

$$D_R = 14\text{in}$$

Diameter of R line

$$k_R = 4.41$$

Sum of k-values - R line

$$V_R = \frac{4Q_R}{\pi D_R^2}$$

Velocity of flow through R line

Headloss through Recycle line = Fitting Loss + Pipe Losses

$$h_R = \left[\frac{(\Delta K + k_R) \cdot V_R^2}{2g} \right] \cdot \rho \cdot g + \frac{f_R \cdot L_R \cdot V_R^2}{2 \cdot D_R \cdot g} \cdot \rho \cdot g + 0.63\text{ft}_{\text{Head}}$$

Headloss is equal in BW and R systems

$$h_R = \Delta P_{BW} + h_{\text{System}}$$

$$h_R > 0\text{psi}$$

Logical qualifier for hR

Please note that:

- (1) It is assumed that there is no static component to this term.
- (2) The additional ΔK added by the backwash control valve is segregated from the K of the existing fittings (to be used later to calculate the valve pressure drop, which is $= (\Delta K^2)/2g$).

$$\Delta P_{\text{Valve}} = \rho \cdot g \cdot \frac{\Delta K \cdot V_R^2}{2g}$$

Headloss added by BW control valve

$$\Delta K > 0$$

Logical qualifier for ΔK

$$CV_R = \frac{\frac{Q_R}{\text{gpm}}}{\sqrt{\frac{\Delta P_{\text{Valve}}}{\text{psi}}}}$$

Calculated CV of BW control valve

$$\Delta P_{\text{Valve}} < 150 \text{ psi}$$

Logical qualifier for ΔP_{valve}

$$P_{\text{OpenR}} = \frac{CV_R}{\text{Open}_{CVR}}$$

$$\text{Open}_{CVR} = 12000$$

Fully open ball valve CV - Henry Pratt - 8"
Ball valve

Design guides recommend operating a valve between 10-80% open

At the precise solution, $\Delta H = 0$

$$\Delta H = (h_{\text{Common}} + h_{\text{System}} + \Delta P_{\text{BW}} + h_R) - h_{\text{Pump}}$$

BW flow rate desired

$$\Delta H \geq -1 \text{ ft}_{\text{Head}}$$

$$\Delta H \leq 1 \text{ ft}_{\text{Head}}$$

Desired tolerance of ΔH solution

$$Q_{\text{BW}} = 1750 \text{ gpm}$$

$$CV_{\text{BW}} = 18000$$

Resu	
<input type="checkbox"/>	$h_{\text{SystemSOL}}$
	h_{PumpSOL}
	$h_{\text{CommonSOL}}$
	Q_{RSOL}
	Q_{TSOL}
	Q_{BWSOL}
	ΔP_{BWSOL}
	h_{RSOL}
	ΔK_{SOL}
	ρ_{SOL}
	f_{RSOL}
	L_{RSOL}
	D_{RSOL}
	k_{RSOL}
	ΔH_{SOL}
	V_{RSOL}

$$\begin{array}{l}
 V_{BWSOL} \\
 L_{BWSOL} \\
 D_{BWSOL} \\
 \Delta P_{ValveSOL} \\
 CV_{RSOL} \\
 CV_{BWSOL} \\
 P_{OpenRSOL} \\
 Open_{CVSOL} \\
 k_{BWSOL} \\
 P_{OpenBWSOL} \\
 Open_{CVBWSOL} \\
 k_{CSOL} \\
 L_{CSOL} \\
 V_{CSOL} \\
 D_{CSOL} \\
 h_{StaticSOL} \\
 h_{FrictionPipeSOL} \\
 h_{FrictionFittingsSOL} \\
 C_{PipeSOL}
 \end{array}
 := \text{Find}(h_{System}, h_{Pump}, h_{Common}, Q_R, Q_T, Q_{BW}, \Delta P_{BW}, h_R, \Delta K, \rho, f_R, L_I$$



Results

$$P_{OpenRSOL} = 27\%$$

Flow Rates

$$Q_{TSOL} = 7447.4 \cdot \frac{\text{gal}}{\text{min}} \quad Q_{BWSOL} = 1750 \cdot \frac{\text{gal}}{\text{min}} \quad Q_{RSOL} = 5697 \cdot \frac{\text{gal}}{\text{min}}$$

Velocities

$$V_{BWSOL} = 1.241 \cdot \frac{\text{ft}}{\text{s}} \quad V_{RSOL} = 11.874 \cdot \frac{\text{ft}}{\text{s}}$$

Headloss

$$h_{PumpSOL} = 54 \cdot \text{ft}_{\text{Head}}$$

$$h_{\text{SystemSOL}} = 22.13 \cdot \text{ft}_{\text{Head}}$$

$$h_{\text{RSOL}} = 22.15 \cdot \text{ft}_{\text{Head}}$$

$$h_{\text{CommonSOL}} = 8.77 \cdot \text{ft}_{\text{Head}}$$

$$\Delta H_{\text{SOL}} = -1 \cdot \text{ft}_{\text{Head}}$$

CVs

$$CV_{\text{BWSOL}} = 18000 \quad CV_{\text{RSOL}} = 3217$$

$$\Delta P_{\text{ValveSOL}} = 7.242 \cdot \text{ft}_{\text{Head}} \quad \Delta P_{\text{BWSOL}} = 0.022 \cdot \text{ft}_{\text{Head}}$$

$$\Delta K_{\text{SOL}} = 3$$

Percent Open

$$P_{\text{OpenRSOL}} = 26.811 \cdot \% \quad P_{\text{OpenBWSOL}} = 81.81824 \cdot \%$$

$z, D_R, k_R, \Delta H, V_R, V_{BW}, L_{BW}, D_{BW}, \Delta P_{\text{Valve}}, C_{V_R}, C_{V_{BW}}, P_{\text{OpenR}}, \text{Open}_{CVR}, k_{BW}, P_{\text{OpenBW}}, \text{OpenC}$

$\zeta_{VBW}, k_C, L_C, V_C, D_C, h_{FrictionPipe}, h_{FrictionFittings}, h_{Static}, C_{Pipe})$
