

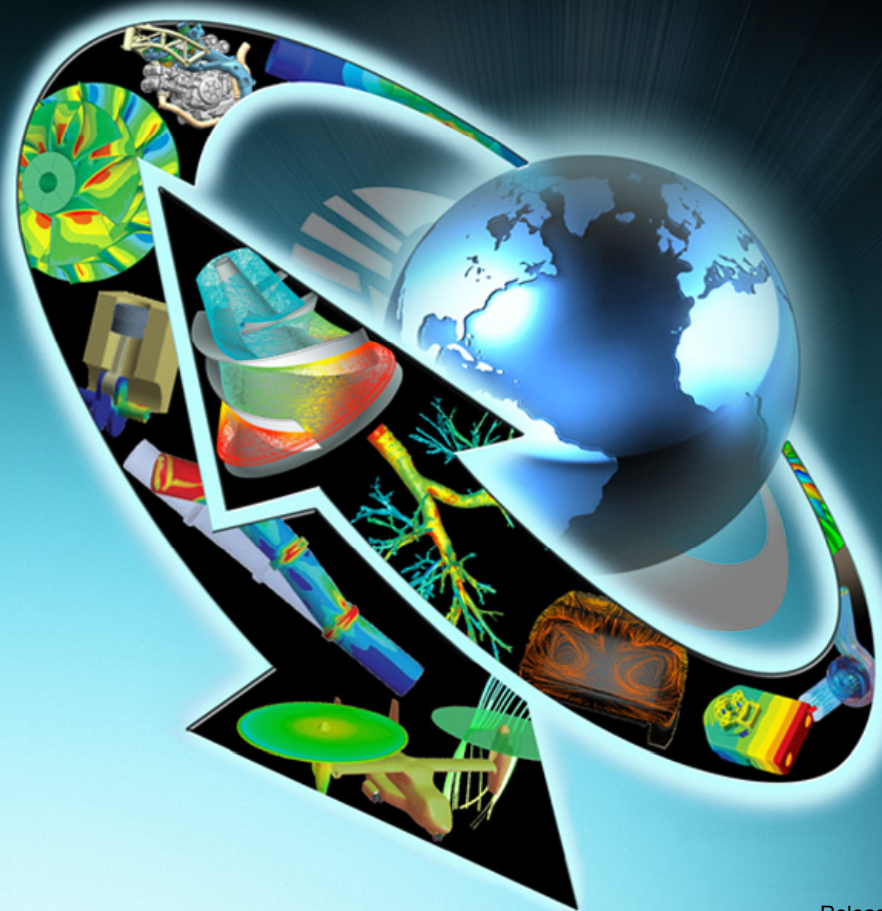


Customer Training Material

Appendix A

Advanced Heat Transfer Topics

ANSYS Mechanical Heat Transfer



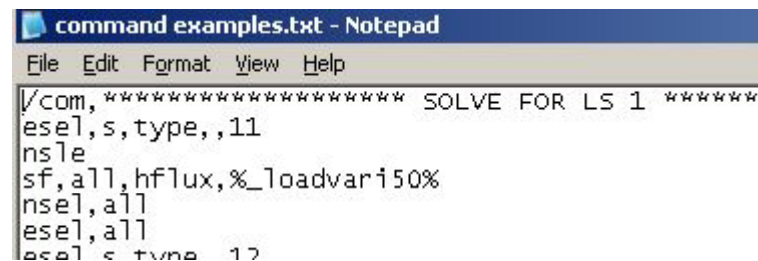
- A. ANSYS APDL Command Language**
- B. Using Command Objects**
- C. Named Selection Control**
- D. Phase Change**
- E. Workshop AA, Phase Change**

A. ANSYS APDL Command Language

- Despite the streamlined user interface the Mechanical application is command driven behind the scenes
- A series of sequential commands are submitted to the program as a result of various menu picks, however commands can be input directly
- In many cases very few commands are required to leverage additional features not currently available in the Workbench Mechanical interface
- Command Structure:
 - Commands are comma ‘,’ delimited
 - Extra spaces are unimportant (e.g. “N,1” is no different than “N, 1”)
 - Commands are not case sensitive (e.g. del = DeL)
 - Note: we will use caps here simply to differentiate the actual commands
 - The “ANSYS Mechanical APDL Command Reference” contains descriptions and syntax for all commands
 - Command files can be created, edited and viewed in simple text editors like Notepad

... ANSYS APDL Command Language

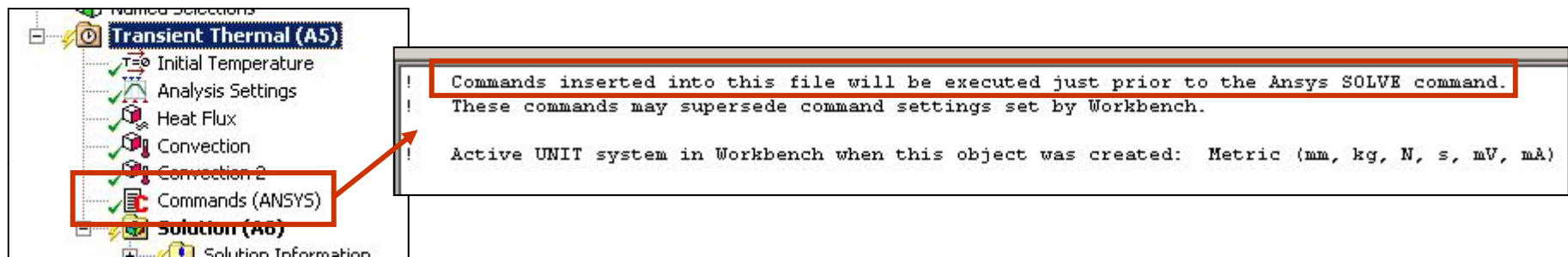
- **Command Structure:**
 - Let's look at the “N” command. This command is used to create a node.
 - From the commands manual we see the structure is:
 - **N, NODE, X, Y, Z, THXY, THYZ, THZX:**
 - N: the command name to create a node.
 - NODE: enter a number which will identify the node being created.
 - X, Y, Z: coordinate locations in the active coordinate system.
 - THXY, THYZ, THZX: rotations about active coordinate axes.
 - For example “N, 250, 10, 0, 15” would result in node number 250 being created at x=10, y=0 and z=15 in the active coordinate system (also note that no entry was required for rotations since none were desired).
- When Mechanical executes a “solve” command, a batch input file containing commands is read. Example excerpt:



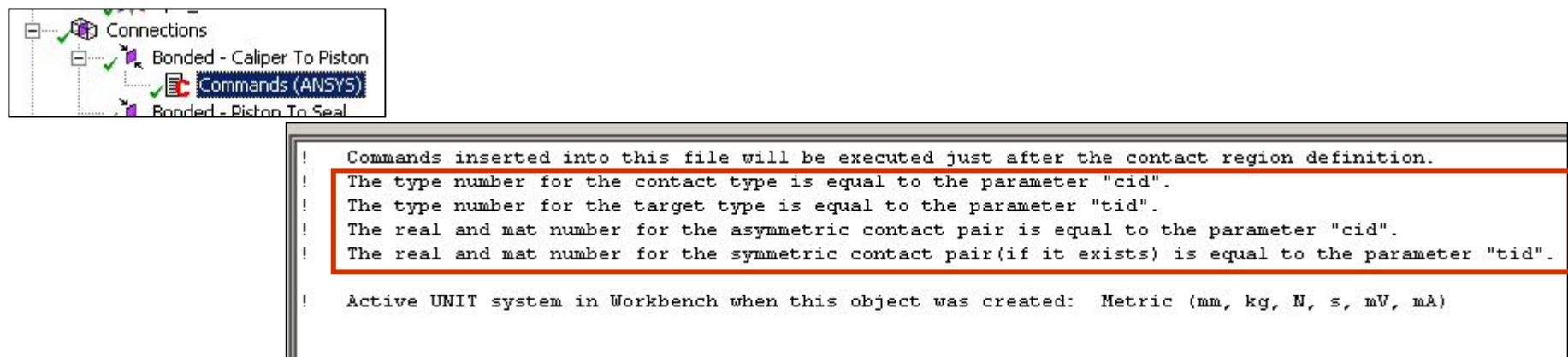
```
command examples.txt - Notepad
File Edit Format View Help
/com, ***** SOLVE FOR LS 1 *****
esel,s,type,,11
nsle
sf,all,hflux,%_loadvar150%
nsel,all
esel,all
esel s type 12
```

B. Using Command Objects

- When a command object is inserted in the Mechanical tree, the commands are executed in a specific order
 - Each command object indicates where it will be executed in its header

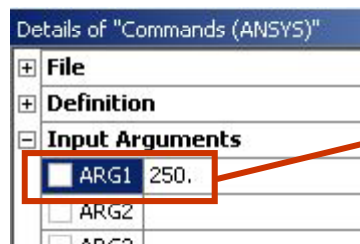
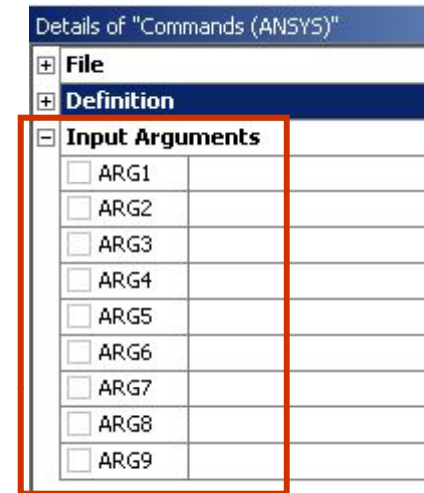


- In some cases local variables are available within a command object
 - Note a '!' symbol beginning a line denotes a comment



... Using Command Objects

- Command objects can be parameterized via their details
- Up to 9 input arguments are available as local variables
- For example, “ARG1” is used to enter node number data into the “N” command below
- The value in the details for ARG1 is substituted in the expression in the command object

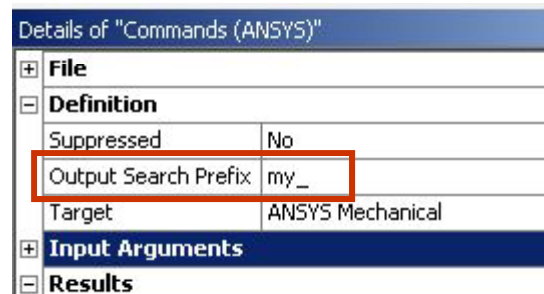


```
! Commands inserted into this file will be executed just
! These commands may supersede command settings set by W
! Active UNIT system in Workbench when this object was c

n,arg1,10,0,5
```

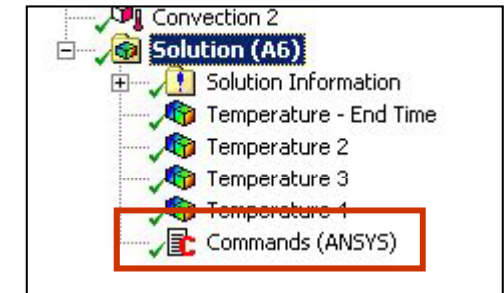

... Using Command Objects

- Command objects may be used to retrieve information as well
- Data is extracted using the *GET command (see the “ANSYS Parametric Design Language Guide” for full details)
 - *GET retrieves information assigns a parameter name to the values
 - Thus: *GET, *parameter name*, . . .
- An output search prefix allows users to retrieve this parametric data to a command object (default is “my_” but is user controlled)
 - For example “MY_temperature” could be included in a command object and the result would be retrieved (see next slide)
 - The search prefix is not case sensitive



... Using Command Objects

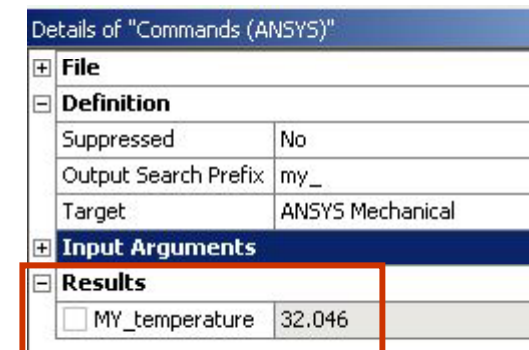
- In this example a command object is included in the Solution branch
- The *GET command is written to retrieve the temperature at node number 250
- That value is to be returned in a parameter called "MY_temperature"



```
! Commands inserted into this file will be executed immediately after the Ansys /POST1 command.
! Active UNIT system in Workbench when this object was created: Metric (mm, kg, N, s, mV, mA)

*GET, MY_temperature, node, 250, temp
```

- The result is returned to the details of the command object

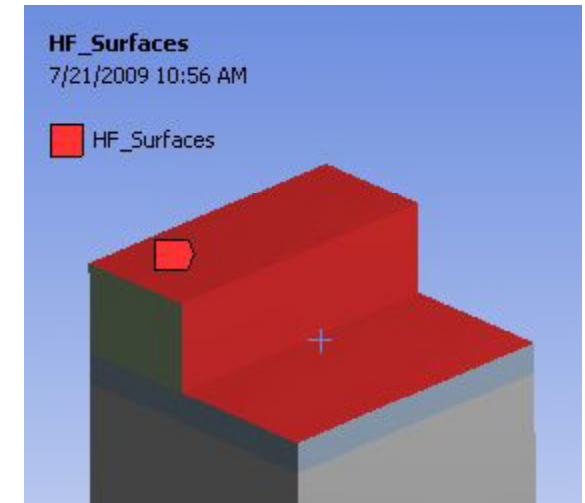


C. Named Selection Control

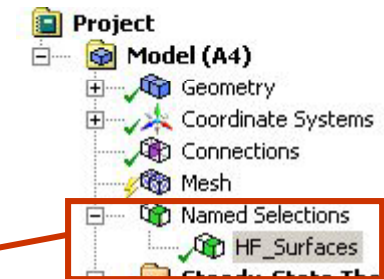
- **Workbench Mechanical:**
 - **Named selections are groups of entities (e.g vertices, surfaces, etc.) which are related to one another by a common name**
 - **A named selection allows users to control all related entities as a group rather than individually**
 - **In addition to the common Workbench Mechanical uses above, a named selection is “recognized” by the ANSYS APDL solver in special ways**
- **Mechanical APDL:**
 - **In ANSYS APDL groups like named selections are referred to as “components”**
 - **A named selection created in Workbench Mechanical will become a component (of the same name) within ANSYS Mechanical APDL**
 - **Named Selection to Component transfer:**
 - **Vertex, Line or Surface NS = Nodal component**
 - **Body NS = Element component**

... Named Selection Control

- A named selection provides a “bridge” from Workbench to APDL for identifying parts of a model
- Example: we would like to use the “SF” command to apply a heat flux using a command branch
 - First the surfaces where the heat flux will be applied are grouped as a named selection
 - The “name” is then used in the APDL command

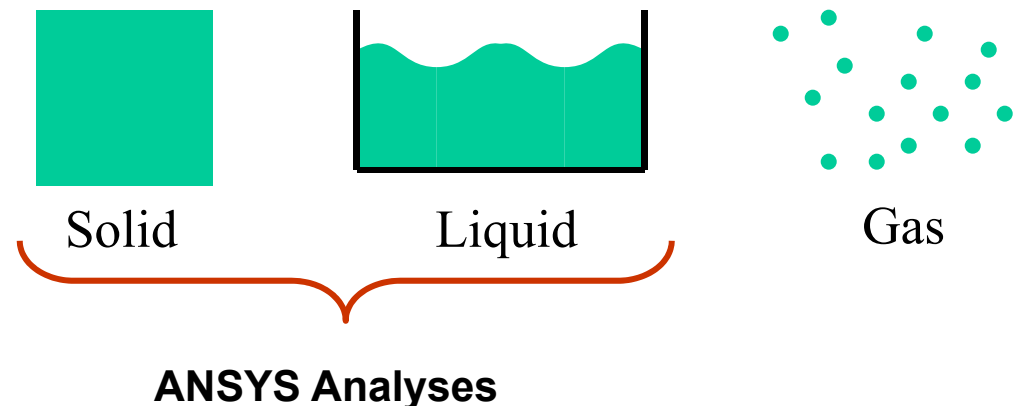


```
! Commands inserted into this file
! These commands may supersede commands
!
! Active UNIT system in Workbench window
SF, HF_Surfaces, HFLUX, 0.1
```



D. Phase Change

- **Phase Change** - A change of energy to a system (either added or taken away) causes a substance to change phase
 - The Common phase change processes are called freezing, melting, vaporization, or condensation
- **Phase** - A distinct molecular structure of a substance, homogeneous throughout
 - There are three principal phases:



... Phase Change

- **Latent Heat:**

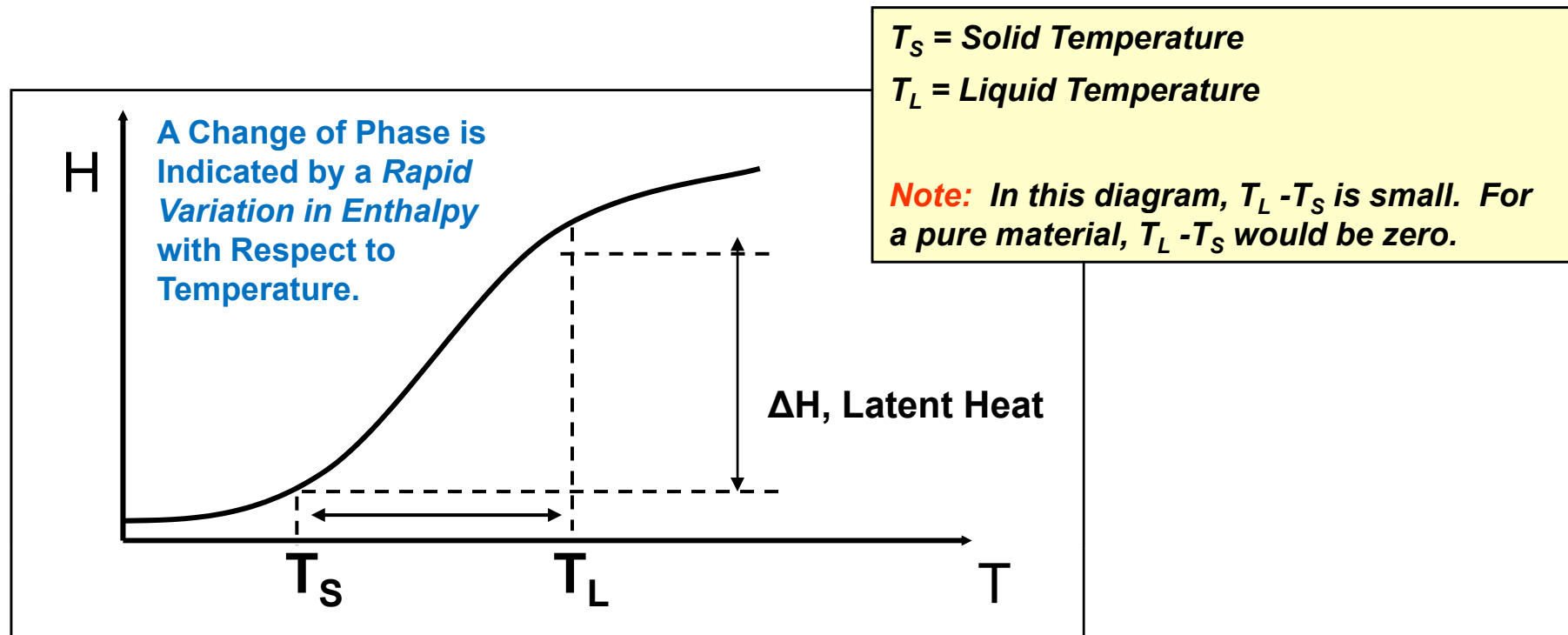
- When a substance changes phase, the temperature remains constant or nearly constant throughout the change.
- For example, solid ice at 0 °C is ready to melt:
 - Heat is added to the ice and it becomes liquid water.
 - When the ice has just become completely liquid, it is still 0 °C.
- *Where did the heat energy go, if there was no temperature change?*
 - The heat energy is absorbed by changes in the molecular structure of the substance.
 - The energy required for the substance to change phase is called its *latent heat*.
- A phase change analysis must account for the latent heat of the material.
- Latent heat is related using the enthalpy property which varies with temperature. Therefore, a thermal phase change analysis is non-linear.

Enthalpy, H , is related to density (ρ), specific heat (c), and temperature (T) according to :

$$H = \int \rho c dT$$

... Phase Change

- During phase change, a small temperature range exists where both the solid and liquid phases exist together.
 - The temperature at which the substance is completely liquid (the liquidus temperature) is T_L .
 - The temperature at which the substance is completely solid (the solidus temperature) is T_S .



... Phase Change

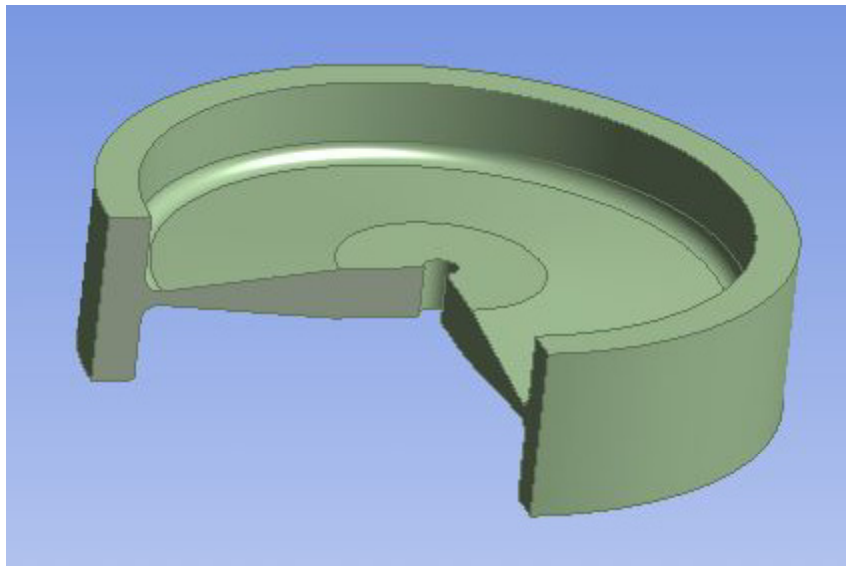
- Applications involving phase change which can be approached using ANSYS Mechanical products are:
 - The freezing (or solidification) of a liquid.
 - The melting of a solid.
- A phase change analysis must be solved as a thermal transient analysis.
- Phase change analysis recommendations:
 - Transient analysis type.
 - A small initial and minimum time step sizes.
 - Use automatic time stepping.
 - Generally the “Line Search” solution option is preferred.
 - ANSYS enthalpy data (material property) must be specified in units of energy/volume.
 - NOTE: the enthalpy material property is not available in Workbench Mechanical Engineering Data. This property must be added via a command object.

... Phase Change

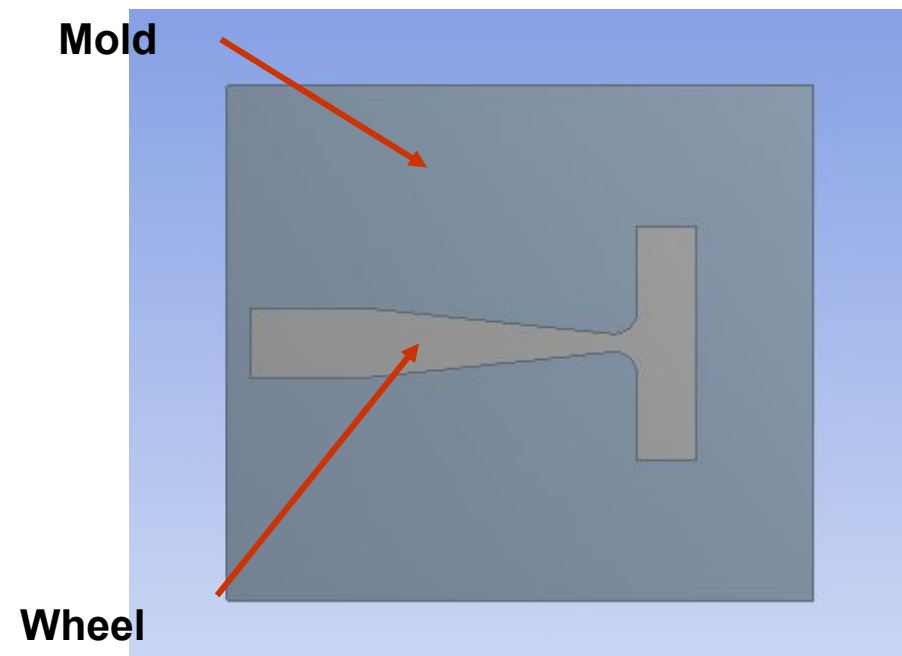
- **Enthalpy Definitions/Calculations (reference):**
 - Equations 1 through 7 can be used to calculate enthalpy values to enter as material properties
 1. $C_{avg} = (C_S + C_L)/2$: Average specific heat
 2. $C^* = C_{avg} + (L / (T_L - T_S))$: Specific heat for transition
 3. $H_- = \rho C (T - T_0)$: Enthalpy below solid temperature
 4. $H_S = \rho C_S (T_S - T_0)$: Enthalpy at solid temperature
 5. $H_{TR} = H_S + \rho C (T_L - T_S)$: Enthalpy between solid/liquid temperatures
 6. $H_L = H_S + \rho C^* (T_L - T_S)$: Enthalpy at liquid temperature
 7. $H_+ = H_L + \rho C_L (T - T_L)$: Enthalpy above liquid temperature
 - C_S : specific heat of solid
 - C_L : specific heat of liquid
 - ρ : density
 - T_S : solidus temperature
 - T_L : liquidus temperature
 - L : latent heat

... Phase Change

- **Example: solidification of an aluminum flywheel casting contained in a sand mold**
 - A 2D axisymmetric model is used to represent the 3D one shown below on left



**3D Wheel Model with
Cutaway**



**2D Axisymmetric Model with
Sand Mold**

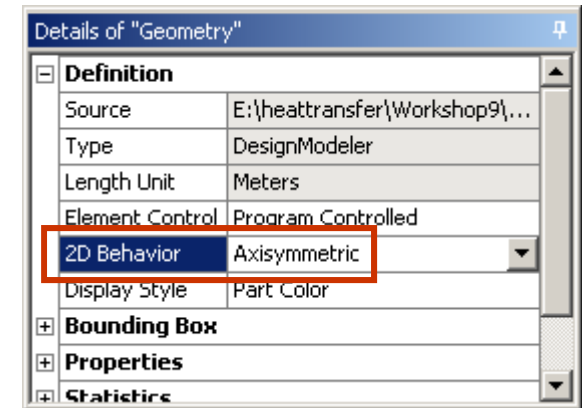
... Phase Change

- **Description:**

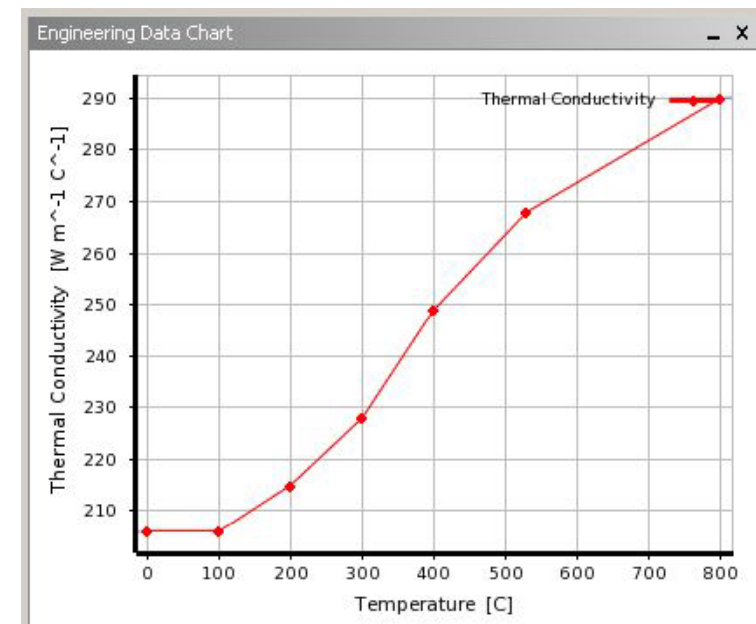
- The molten aluminum is introduced into the mold at 800° C
- The ambient temperature and the mold are initially at 30° C
- The top and side faces of the mold exchange heat with the environment by free convection
- Axisymmetric behavior is assumed for sand mold and aluminum casting
- Thermal material properties are assumed constant for the sand, but vary with temperature for the aluminum
- Specific heat and density will be replaced by enthalpy for the aluminum
- The end time for the analysis will be 25 minutes (1500 seconds)

... Phase Change

- Set “Axisymmetric” as the 2D behavior
- Material Properties:
 - Sand:
 - Thermal conductivity : 0.346 W/m-°C
 - Density : 1520 kg/m³
 - Specific Heat : 816 J/kg-°C
 - Aluminum:
 - Thermal Conductivity as a function of Temperature



| Temperature Deg. C | Thermal Conductivity (W/(m°C)) |
|-----------------------|-----------------------------------|
| 0 | 206 |
| 100 | 208 |
| 200 | 215 |
| 300 | 228 |
| 400 | 249 |
| 530 | 268 |
| 800 | 290 |



... Phase Change

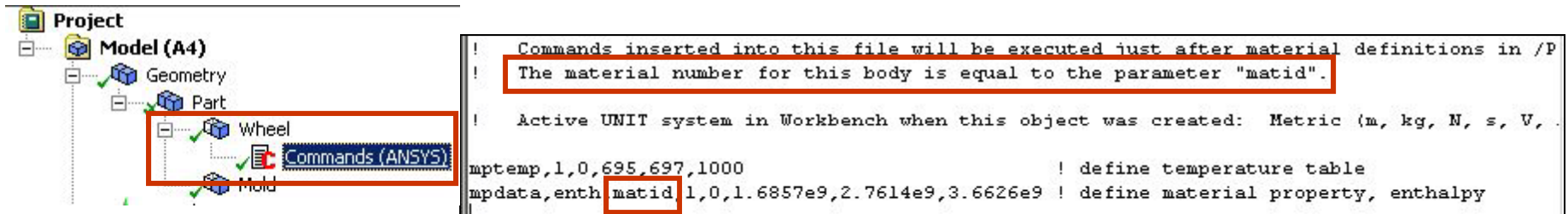
- The enthalpy data for aluminum is not given however we can use the properties below to calculate enthalpy:
 - Choose $T_S = 695^\circ \text{C}$ and $T_L = 697^\circ \text{C}$ (giving a 2 degree transition zone between liquid and solid phases)

| Property | Value |
|--------------------------------------|---------------------------|
| Melting Point | 696 °C |
| Density | 2707 kg/m ³ |
| C_s , Solid Specific Heat | 896 J/kg-°C |
| C_l , Liquid Specific Heat | 1050 J/kg-°C |
| L , Latent Heat | 395440 J/kg |
| (or from $L \times \text{Density}$) | 1.0704e9 J/m ³ |

| Temp (C) | Enthalpy (J/m3) | Value | Equation Number (p 7-19) |
|----------|-----------------|-------|--------------------------|
| 0 | 0 | H_0 | - |
| 695 | 1.6857E9 | H_S | 4 |
| 697 | 2.7614E9 | H_L | 6 |
| 1000 | 3.6226E9 | H_+ | 7 |

... Phase Change

- Using these enthalpy calculations a command object containing 2 commands is used to enter the values.
 - By associating the commands to the “Wheel” part, the local parameter “matid” can be used to specify the material number in the command.



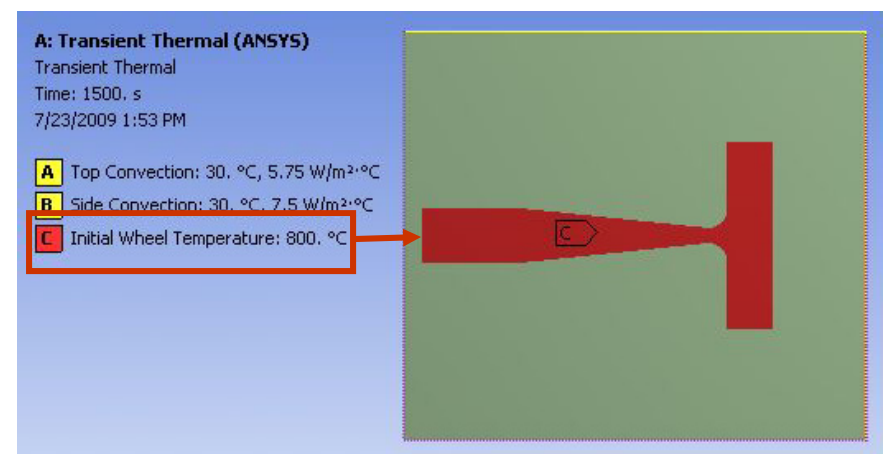
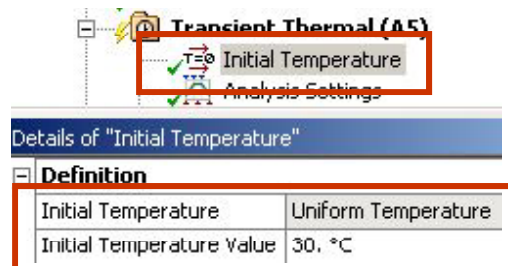
- Since the enthalpy property is derived from both density and specific heat, those properties are overwritten in engineering data.

... Phase Change

- Given the nature of the loading we choose 2 load steps in the analysis settings
 - The initial step (0.1 s) is used to establish the initial temperature for the liquid aluminum (800° C)
 - The second step (1500 s) represents the transient cooling/solidification of the aluminum
 - The “Initial Temperature” branch accounts for the mold’s initial 30° C

Analysis Settings

| Properties | Step 1 | Step 2 |
|---------------------------|--------------------|--------------------|
| Step Controls | | |
| Step End Time | 0.1 | 1500. |
| Auto Time Stepping | On | On |
| Define By | Time | Time |
| Carry Over Time Step | N/A | Off |
| Initial Time Step | 1.e-003 | 1.e-003 |
| Minimum Time Step | 1.e-003 | 1.e-004 |
| Maximum Time Step | 0.1 | 5. |
| Time Integration | On | On |
| Nonlinear Controls | | |
| Heat Convergence | Program Controlled | Program Controlled |
| Temperature Convergence | Program Controlled | Program Controlled |
| Line Search | On | On |
| Output Controls | | |
| Calculate Thermal Flux | Yes | Yes |
| Calculate Results At | All Time Points | All Time Points |

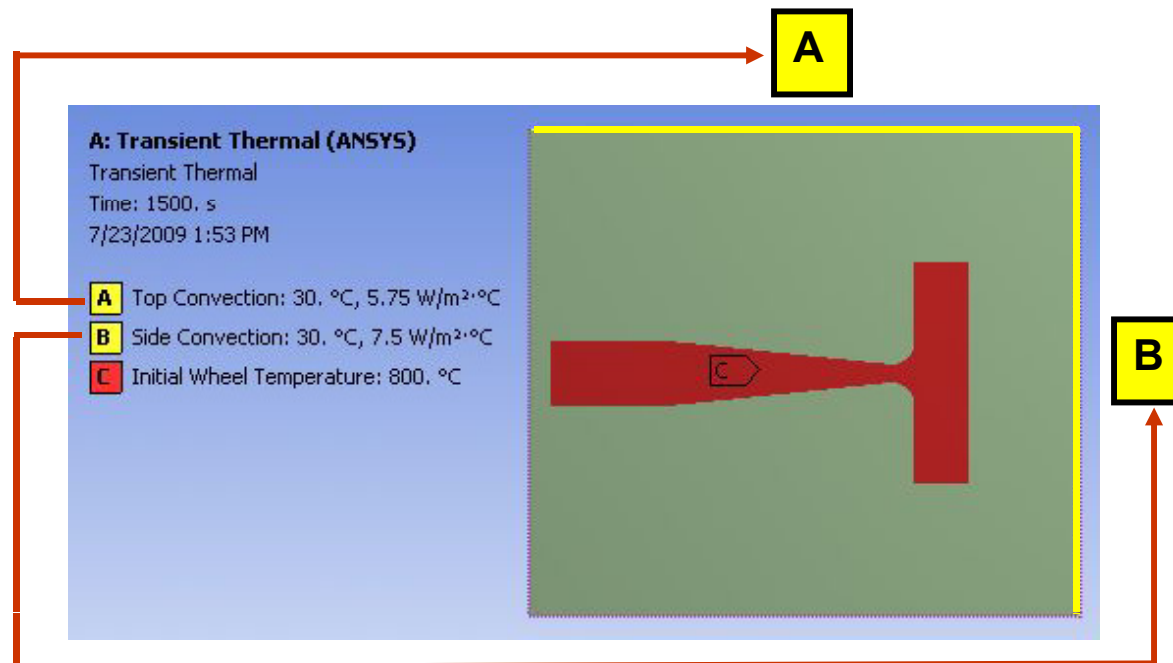


... Phase Change

- From the tabular data for the temperature load, the load is deactivated for step 2
 - Note the load must be deactivated not simply set to zero
- Convection loads are applied as shown below

| Tabular Data | | | |
|--------------|-------|----------|--|
| | Steps | Time [s] | <input checked="" type="checkbox"/> Temperature [°C] |
| 1 | 1 | 0. | = 800. |
| 2 | 1 | 0.1 | 800. |
| 3 | 2 | 1500. | = 800. |
| * | | | |

Paste Cell
Export
Activate/Deactivate at this step!



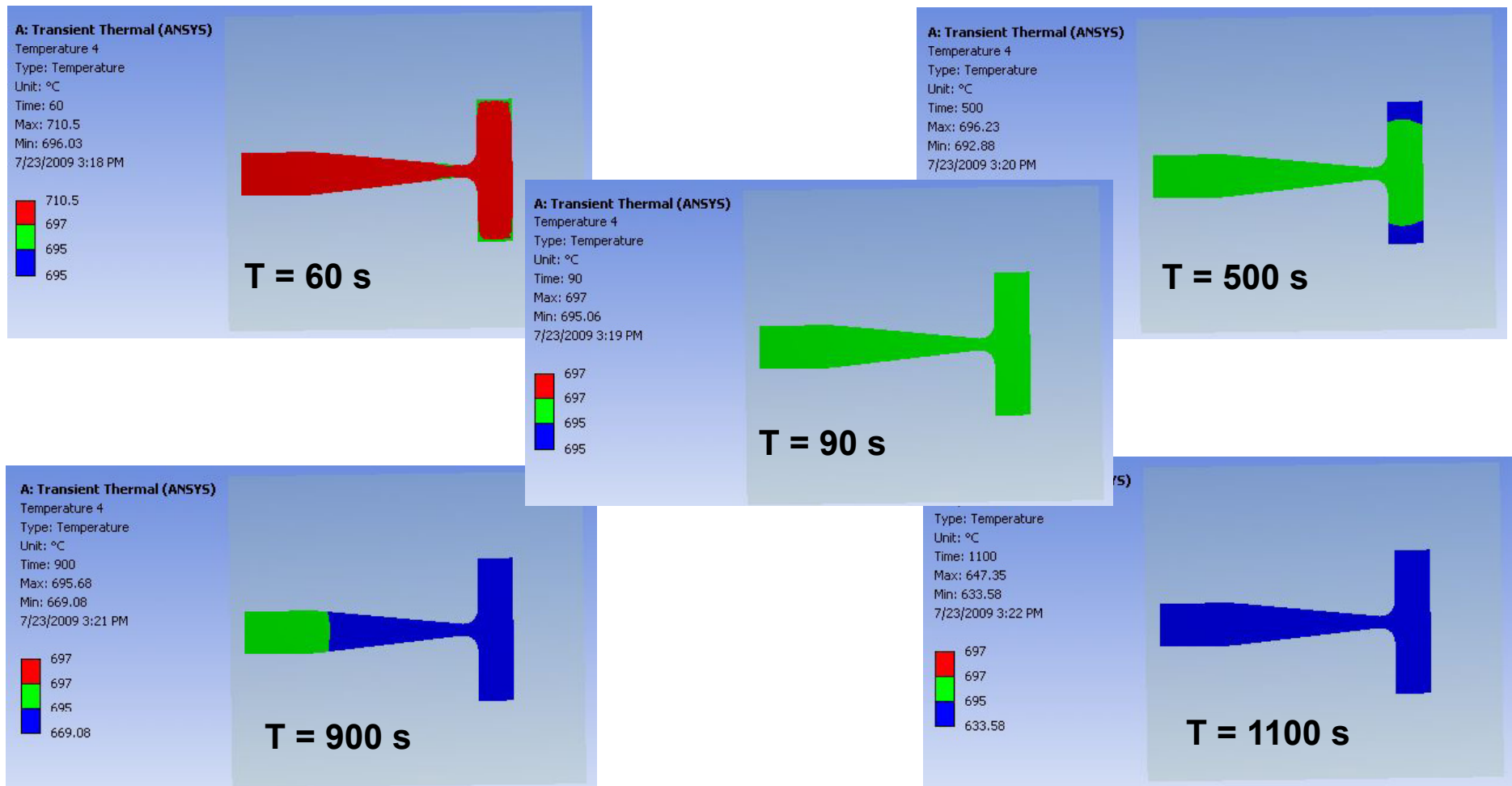
... Phase Change

- When the solution is complete a plot of temperature vs time show temperatures leveling off near the material's transition region (695-697° C) as solidification occurs



... Phase Change

- Temperature plots at discrete time points illustrate the progress of solidification (**red** = liquid; **green** = transition; **blue** = solid)





Customer Training Material

Workshop (Appendix)

Phase Change

ANSYS Mechanical Heat Transfer

