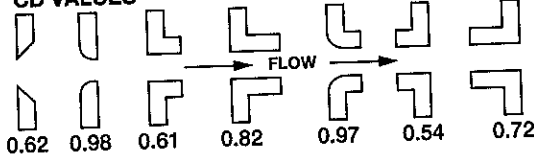


# Orifice Calculations

Fluid flow through fixed openings is readily predictable by calculation. The formulae may be used to approximate the pressure drop (PSIG) in the basic circuit shown. No allowance has been made for passages on either side of the orifice.

## CD VALUES



Q = Flow Rate (GPM)  
SG = Specific Gravity  
cd = Orifice Coefficient  
 $\Delta P$  = Pressure Drop (PSIG)  
d = Orifice Diameter (inches)

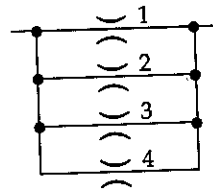
## PARALLEL CIRCUIT:

$$\Delta P = SG \cdot \left[ \frac{29.81^2}{Q^2} \cdot (cd_1^2 d_1^4 + cd_2^2 d_2^4 + cd_3^2 d_3^4 + cd_4^2 d_4^4) \right]$$

$$Q = \left[ 29.81^2 \cdot \frac{\Delta P}{SG} \cdot (cd_1^2 d_1^4 + cd_2^2 d_2^4 + cd_3^2 d_3^4 + cd_4^2 d_4^4) \right]$$

EXAMPLE: Find the flow rate (GPM) that passes (4) orifices of different sizes with a system pressure of 1,000 PSIG @ 0.85 SG. All have an orifice coefficient of 0.62.  $d_1 = 0.2$ ,  $d_2 = 0.1$ ,  $d_3 = 0.3$  and  $d_4 = 0.25$

Use the single orifice formulae to establish flows across individual orifices, if desired.



$$Q = \left[ 29.81^2 \cdot \frac{1000}{0.85} \cdot (0.62^2 \cdot 0.2^4 + 0.62^2 \cdot 0.1^4 + 0.62^2 \cdot 0.3^4 + 0.62^2 \cdot 0.25^4) \right] = 128.37 \text{ GPM}$$

## SERIES CIRCUIT:

NOTE: For additional orifices, add terms  $cd_5 d_5$ ,  $cd_6 d_6$ , etc. For less orifices, eliminate terms  $cd_n d_n$  as desired.

$$\Delta P = \frac{SG \cdot Q^2}{29.81^2} \cdot \left[ \frac{1}{cd_1^2 d_1^4} + \frac{1}{cd_2^2 d_2^4} + \frac{1}{cd_3^2 d_3^4} + \frac{1}{cd_4^2 d_4^4} \right]$$

$$Q = \sqrt{\frac{\Delta P \cdot 29.81^2}{SG \cdot \left[ \frac{1}{cd_1^2 d_1^4} + \frac{1}{cd_2^2 d_2^4} + \frac{1}{cd_3^2 d_3^4} + \frac{1}{cd_4^2 d_4^4} \right]}}$$

EXAMPLE: Find the  $\Delta P$  (PSIG) across (4) orifices @ 15 GPM. Each 0.156 diameter, SG = 1.0 and  $cd_n$  varies as noted in the example.

$$\Delta P = \frac{1.0 \cdot 15^2}{29.81^2} \cdot \left[ \frac{1}{0.8^2 \cdot 0.156^4} + \frac{1}{0.63^2 \cdot 0.156^4} + \frac{1}{0.7^2 \cdot 0.156^4} + \frac{1}{0.8^2 \cdot 0.156^4} \right] = 3286 \text{ PSIG}$$

Use the single orifice formulae to establish individual pressure drop across each orifice if desired.

## SERIES/PARALLEL CIRCUIT:

Solve for  $P_1$ ,  $P_x$ ,  $x$  or  $Q_x$  for first orifice "X" using single orifice calculations:

$$Q_x = 29.81 \cdot cd_x \cdot d_x^2 \cdot \sqrt{\frac{\Delta P}{SG}}$$

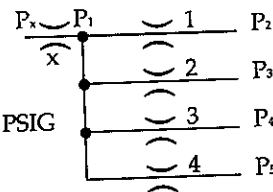
$$\Delta P = SG \cdot \left[ \frac{Q_x}{29.81 \cdot cd_x \cdot d_x^2} \right]^2$$

$$d_x = \sqrt{\frac{Q_x \cdot \sqrt{SG}}{29.81 \cdot \Delta P}}$$

EXAMPLE: Find the  $\Delta P$  (PSIG) across orifice X, if  $Q = 10$  GPM,  $cd_x = 0.62$ ,  $d_x = 0.19$ , SG = 1.0 and  $P_1 = 1,500$

$$\Delta P = 1.0 \cdot \left[ \frac{10}{29.81 \cdot 0.62 \cdot 0.19^2} \right]^2 = 224.635 \text{ PSIG}$$

$$P_1 = 1,500 - 224.635 = 1,275.365 \text{ PSIG}$$

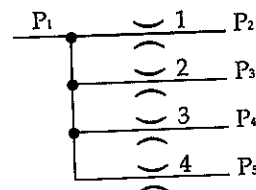


## PARTIAL PARALLEL CIRCUIT:

$$Q = \frac{29.81}{\sqrt{SG}} \cdot \left[ cd_1 \cdot d_1^2 \cdot \sqrt{P_1 - P_2} + cd_2 \cdot d_2^2 \cdot \sqrt{P_1 - P_3} + cd_3 \cdot d_3^2 \cdot \sqrt{P_1 - P_4} + cd_4 \cdot d_4^2 \cdot \sqrt{P_1 - P_5} \right]$$

If  $cd$  is constant:

$$Q = \frac{29.81}{\sqrt{SG}} \cdot cd \cdot \left[ d_1^2 \cdot \sqrt{P_1 - P_2} + d_2^2 \cdot \sqrt{P_1 - P_3} + d_3^2 \cdot \sqrt{P_1 - P_4} + d_4^2 \cdot \sqrt{P_1 - P_5} \right]$$



EXAMPLE: The input flow of 10 GPM must equal the sum of the flow at orifices 1, 2, 3 & 4. One of several methods may be used. The simplest is to apply the single orifice formulae to orifices 1, 2, 3 & 4, assuring the  $Q_1 + Q_2 + Q_3 + Q_4 = 10$  GPM and that  $P_1 > P_2, P_3, P_4$  or  $P_5$ . Alternately the formulae to the left may be rearranged manually or by computer to solve for any one unknown. The solutions are left to the user.