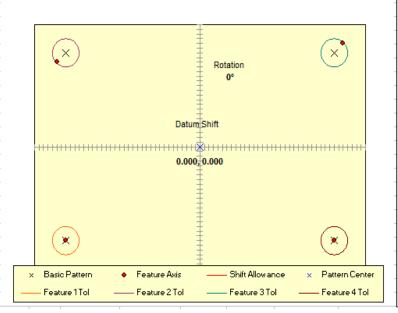
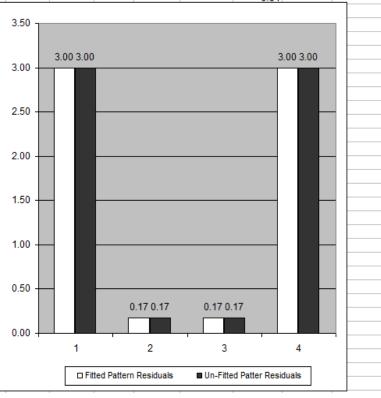
	Α	В	С	D	E	F	G	Н	1	J	K	L	M	N	0	Р
1	MMC	4.90	0	0	0	0			Tolerance	specified	@MMC	3.00				
												Position	Variable	Residual		
2	Locatio	n Size	X Measured	Y Measured	X	Υ	X Basic	Y Basic	X Dev	Ydev	Feature	Deviation	Tolerance	Tolerance		
3	360	4.90	-15.00	-10.00	-15.00	-10.00	-15.00	-10.00	0.00	0.00	1	0.00	3.00	3.00		
4	90	4.90	-16.00	9.00	-16.00	9.00	-15.00	10.00	-1.00	-1.00	2	2.83	3.00	0.17		
5	180	4.90	16.00	11.00	16.00	11.00	15.00	10.00	1.00	1.00	3	2.83	3.00	0.17		
6	270	4.90	15.00	-10.00	15.00	-10.00	15.00	-10.00	0.00	0.00	4	0.00	3.00	3.00		
7			0.00	0.00	0.00	0.00								6.34		
8																
9	Datum	0.0	0.00	0.00												
10)	/ 0.0	0			Rotation	Translation X	Translation Y					Ø Shift Tol	Ø Shift		
1		'				0	0.000	0.00					0	0.00		
	/											Position	Variable	Residual		
13	2 /		X Basic	Y Basic	X rotated	Y rotated	X	Y	X Dev	Ydev	Feature	Deviation	Tolerance	Tolerance		
13	3 /		-15.00	-10.00	-15.00	-10.00	-15.00	-10.00	0.00	0.00	1	0.00	3.00	3.00		
14			-15.00	10.00	-15.00	10.00	-15.00	10.00	-1.00	-1.00	2	2.83	3.00	0.17		
_			15.00	10.00	15.00	10.00	15.00	10.00	1.00	1.00	3	2.83	3.00	0.17		
Sizes unknown 💜			-10.00	15.00	-10.00	15.00	-10.00	0.00	0.00	4	0.00	3.00	3.00			
			erance					_						6.34		

Min Variable Tolerance used as Constant

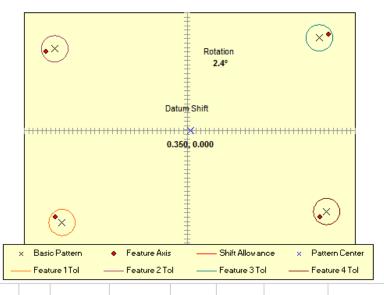
Center of basic pattern with no rotation or translation

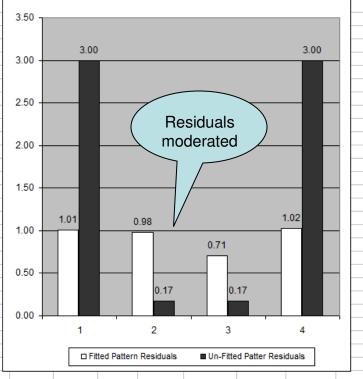




	Α	В	С	D	Е	F	G	Н		J	K	L	М	N	0	Р
1	MMC	4.90	0	0	0	0			Tolerance	e specified	ф @ММС	3.00				
												Position	Variable	Residual		
2	Location	Size	X Measured	Y Measured	X	Y	X Basic	Y Basic	X Dev	Ydev	Feature	Deviation	Tolerance	Tolerance		
3	360	4.90	-15.00	-10.00	-15.00	-10.00	-15.00	-10.00	0.00	0.00	1	0.00	3.00	3.00		
4	90	4.90	-16.00	9.00	-16.00	9.00	-15.00	10.00	-1.00	-1.00	2	2.83	3.00	0.17		
5	180	4.90	16.00	11.00	16.00	11.00	15.00	10.00	1.00	1.00	3	2.83	3.00	0.17		
6	270	4.90	15.00	-10.00	15.00	-10.00	15.00	-10.00	0.00	0.00	4	0.00	3.00	3.00		
7			0.00	0.00	0.00	0.00								6.34		
8																
9	Datum	0.00	0.00	0.00												
10		0.00				Rotation	Translation X	Translation Y					Ø Shift Tol	Ø Shift		
11						2.4	0.350	0.00					0	0.70		
												Position	Variable	Residual		
12			X Basic	Y Basic	X rotated	Y rotated	X	Υ	X Dev	Ydev	Feature	Deviation	Tolerance	Tolerance		
13			-15.00	-10.00	-14.57	-10.62	-14.22	-10.62	-0.78	0.62	1	1.99	3.00	1.01		
14			-15.00	10.00	-15.41	9.36	-15.06	9.36	-0.94	-0.36	2	2.02	3.00	0.98		
15			15.00	10.00	14.57	10.62	14.92	10.62	1.08	0.38	3	2.29	3.00	0.71		
16			15.00	-10.00	15.41	-9.36	15.76	-9.36	-0.76	-0.64	4	1.98	3.00	1.02		
17														3.71		
18																

Positions with basic pattern rotated 2.4° and X +0.35





	Α	В	С	D	Е	F	G	Н		J	K	L	M	N	0	Р
1	MMC	4.90	0	0	0	0			Tolerance	specified	@ММС	3.00				
												Position	Variable	Residual		
2	Location	Size	X Measured	Y Measured	Х	Υ	X Basic	Y Basic	X Dev	Ydev	Feature	Deviation	Tolerance	Tolerance		
3	360	4.90	-15.00	-10.00	-15.00	-10.00	-15.00	-10.00	0.00	0.00	1	0.00	3.00	3.00		
4	90	4.90	-16.00	9.00	-16.00	9.00	-15.00	10.00	-1.00	-1.00	2	2.83	3.00	0.17		
5	180	4.90	16.00	11.00	16.00	11.00	15.00	10.00	1.00	1.00	3	2.83	3.00	0.17		
6	270	4.90	15.00	-10.00	15.00	-10.00	15.00	-10.00	0.00	0.00	4	0.00	3.00	3.00		
7	210	4.50	0.00	0.00	0.00	0.00	13.00	-10.00	0.00	0.00		0.00	3.00	6.34		
8			0.00	0.00	0.00	0.00								0.34		
9	Datum	0.00	0.00	0.00												
10	Datuiii	0.00	0.00	0.00		Rotation	Translation X	Translation V					Ø Shift Tol	Ø Shift		
11		0.00				2.462486	0.429652	0.009233					0	0.86		
-11						2.402400	0.429032	0.009233				Position	Variable	Residual		
40			V D:-	V D:-	V	V	v	V	V D	V.J	F					
12			X Basic	Y Basic	X rotated	Y rotated	χ	Υ	X Dev	Ydev				Tolerance		
13			-15.00	-10.00	-14.56	-10.64	-14.13	-10.63	-0.87	0.63	1	2.15	3.00	0.85		
14			-15.00	10.00	-15.42	9.35	-14.99	9.36	-1.01	-0.36	2	2.15	3.00	0.85		
15			15.00	10.00	14.56	10.64	14.99	10.64	1.01	0.36	3	2.15	3.00	0.85		
16			15.00	-10.00	15.42	-9.35	15.85	-9.34	-0.85	-0.66	4	2.15	3.00	0.85		
17					_									3.40		_
18					-											
19									3.50							1 —
20																
21										3.00)				3.00	
22									3.00							4
23										_						
24										_						
25									2.50			Doc	iduala	<u> </u>		
26					#				2.50				siduals			
27		/	~		Ŧ		(ו)	_		_		min	imized)		
28			\times)		∓ Rot	ation				_						
29					+	.46°		-	2.00	_						1
30					±			-		_						
31					#			-		_			/			
32				_	#			-	1.50				$\overline{}$			4
33					atum Shift			-		_			/			
34								-		_		/				
35					.430, 0.009			-	1.00	0.05		/	0.05		0.5	
				0	.430, 0.009			-	1.00	0.85).85	0.85	0.	85	
36					Ŧ			-								
37					Ŧ			-								
38					Ŧ			_	0.50							1 —
39					‡							0.17	0.	17		
40			•		‡		(•×)								
41			(*×)		ŧ		Č.		0.00							4
42			\smile		ŧ					1		2	3		4	'
43		x Basi	c Pattern	• Feature Axis	;	Shift Allowan	nce x Patte	ern Center		'		-	3		7	
44		Fest	ure 1 Tol —	— Feature 2 To	d _	Feature 3 To	Foot	ure 4 Tol		□ Fit	ted Pattern	Residuals	■ Un-Fitte	d Patter Resid	uals	
45		- i eat		- reacure 2 TC		, eaule 5 10	, —— read	ale 4 101			autom		_ on-rate	rattor resid		
																_