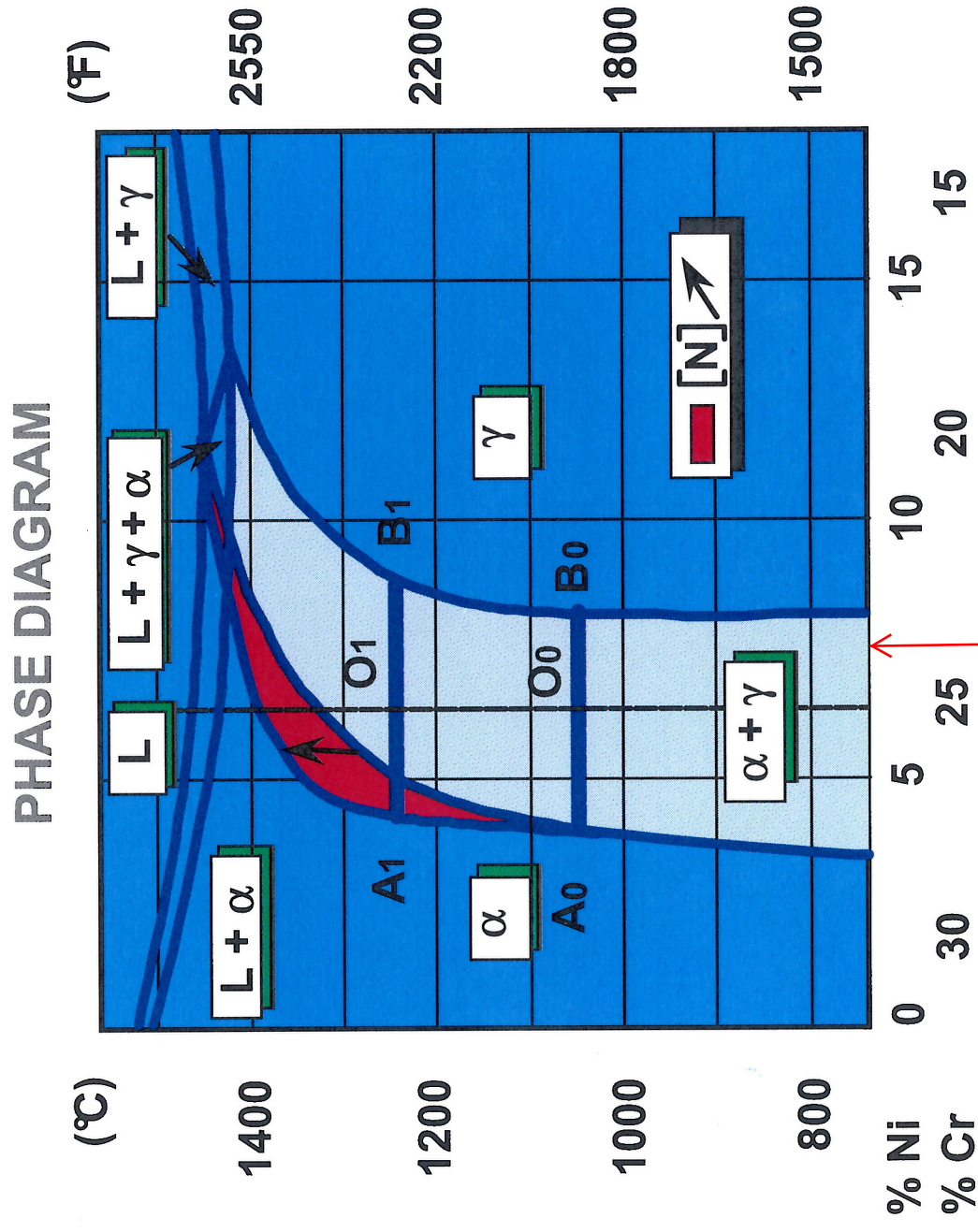


Weldability of duplex stainless steel grades

Nitrogen enhances austenite formation at high temperature



2209 W.M, considering effects of Mo also