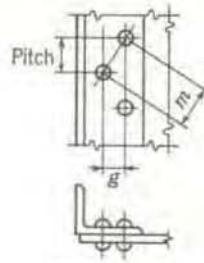


RIVETS Spacing



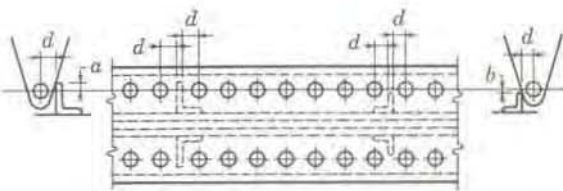
MINIMUM PITCH FOR MACHINE RIVETING

Diam. of Rivet	c	k	Distance, f, Inches													
			1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2	2 3/4	3
3/8	3/8	1 3/16	1/4	0												
1/2	1	1 1/8	3/4	1/2	0											
5/8	1 1/8	1 1/4	1 1/8	1	3/4	3/8	0									
3/4	1 1/4	1 3/4	...	1 1/4	1 1/8	1	3/4	0								
7/8	1 3/8	2	1 1/2	1 3/8	1 1/8	7/8	5/8	0						
1	1 1/2	2 3/16	1 5/8	1 1/2	1 3/8	1 1/8	7/8	1/2	0				
1 1/8	1 5/8	2 3/8	1 3/4	1 5/8	1 1/2	1 3/8	1 1/8	7/8	0			
1 1/4	1 3/4	2 5/8	2	1 7/8	1 3/4	1 1/2	1 1/4	1	5/8	0	
1 3/8	1 7/8	2 13/16	2 1/8	2	1 7/8	1 3/4	1 1/2	1 1/4	1/2	0
1 1/2	2	3	2 1/4	2 1/8	2	1 7/8	1 5/8	1 1/8	0

MINIMUM PITCH TO MAINTAIN 3 DIAMETERS C. TO C.

Diam. of Rivet	m	Distance, g, Inches														
		1	1¼	1½	1¾	2	2¼	2½	2¾	3	3¼	3½	3¾	4	4¼	4½
⅜	1⅞	½	0													
½	1½	1⅞	⅞	0												
⅝	1⅞	1⅞	1⅞	1⅞	⅝	0										
¾	2¼	2	1⅞	1⅞	1⅞	1	0									
⅞	2⅞	2½	2⅞	2½	2	1¾	1⅞	¾	0							
1	3	2⅞	2¾	2⅞	2½	2¼	2	1⅞	1⅞	0						
1⅞	3⅞	3¼	3⅞	3	2⅞	2¾	2½	2¼	2	1½	⅞	0				
1¼	3¾	3⅞	3½	3⅞	3⅞	3¼	3	2¾	2½	2¼	1⅞	1⅞	0			
1⅞	4⅞	4	4	3⅞	3¾	3⅞	3½	3¼	3⅞	2⅞	2½	2⅞	1¾	1	0	
1½	4½	4⅞	4⅞	4¼	4⅞	4	3⅞	3¾	3½	3⅞	3⅞	2⅞	2½	2	1½	0

COVER PLATE RIVETING

a In.	d In.		b In.	d In.
1/2	2 1/2			2 1/2
1	2 3/8		1/2	2 3/8
1 1/2	2 3/4		3/4	2 3/4
2	2 3/4		1	2 3/4
2 1/2	2 7/8		1 1/4	2 7/8
3	2 7/8		1 1/2	2
3 1/2	3		1 3/4	1 3/4
4	3 1/8		2	1 1/2
5	3 1/4		2 1/4	1
6	3 3/8		2 1/2	...