## Trials with different arrangements

	6	0		
POR POR	Pass line roll Stressometer roll	Cross bow my m/	Case III: Pass line roll UP and Cross bow Down	S.No. Application
PRUP RAIL	R21		CHATTER MARKS	A ( In between Mill bite and crossbow )
D dewy	) Up	> Rollin	NOT OK NOT OK NOT OK	B (In between Cross bow and Pass line roll)
@ - <b>d</b> -		Rolling direction	NOT OK CHATTER MARKS	C (In between Pass line roll and Stressometer roll)
(R)		9	NO CHATTER MARKS	D (In between Bridle roll and crimping roll)

## Trials with different arrangements

	@ (B) (B) (B)		
Por Briddle mill	Anticrimping roll = \$ 300mm Cross bow roll - \$ 300mm Pass line roll - \$ 300mm Stressometer roll -\$ 300mm	Case 1 :Pass line roll Down and Cross bow UP	S.No. Application
6 20 120 mm	2 300 mm do 2 b d d d d d d d d d d d d d d d d d d	NO CHATTER MIARKS	A ( In between Mill bite and crossbow )
Roding College	Red College	NO CHATTER MARKS	B ( In between Cross bow and Pass line roll )
Shows bridge mode  shows different mode  where wheel goes only from  top bridge.	Kolling direction		C ( In between Pass line roll and Stressometer roll)
node from	9	CHATTER MARKS NO CHATTER MARKS	D ( In between Bridle roll and crimping roll )

## Trials with different arrangements

Pass	Antico Cross	)(	
Lose	bow p	-	S.No.
(2 m)	11 gr	Case II: Pass line roll UP and Cross bow UP	S.No. Application
To Be		NO CHATTER	A ( In between Mill bite and crossbow )
A B		Z Z Z	B ( In between Cross bow and Pass line roll )
,	g direction	NOT OK CHATTER MARKS	C (In between Pass line roll and Stressometer roll)
	2	40	D ( In between Bridle roll and crimping roll)
	Relative A B OT	Blub Bull Bull Bull Bull Bull Bull Bull	line roll UP and NO CHATTER CHATTER MARKS  Roll  Roll