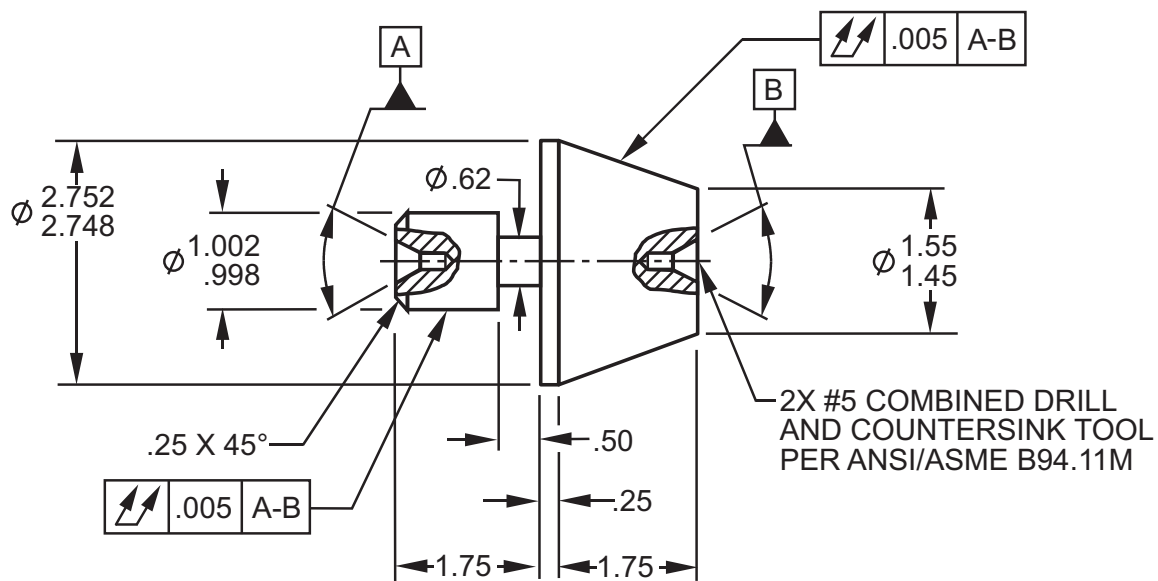
**Figure 3**

Figure 4 illustrates the datum centers and a machine tool number.

**Figure 4**