

Standard Flexible Hole Location Gages

Vermont Gage's Flexible Hole Location Gages are slotted at 90 degree increments to insure positive location on the thread flank, regardless of the hole size. Hole locating plugs are used to measure the location of a tapped hole in a product, typically with a CMM.

Post Height 3/8"
Post Diameter .250 +/- .0001"

Face to Post Perpendicularity .0001"
Post true position to thread PD .0002"



- *For inspecting the location of a threaded hole*
- *Slotted 90 degree design locates positively on flank of parts hole*
- *Sizes #10(M5) and smaller are of solid construction, with front taper to cover entire product tolerance*
- *Use to determine centerline to centerline distances of threaded holes*
- *Certificate of Accuracy included*

Inch

Size	Order No.
0-80 UNF	261101000
1-64 UNC	261102500
1-72 UNF	261103500
2-56 UNC	261105000
2-64 UNF	261106000
3-48 UNC	261107500
3-56 UNF	261108500
4-40 UNC	261110000
4-48 UNF	261111000
5-40 UNC	261112500
5-44 UNF	261113500
6-32 UNC	261115000
6-40 UNF	261116000
8-32 UNC	261117500
8-36 UNF	261118500
10-24 UNC	261120000
10-32 UNF	261121000
12-24 UNC	261122500
12-28 UNF	261123500
1/4-20 UNC	261126000
1/4-28 UNF	261127000
5/16-18 UNC	261129500
5/16-24 UNF	261130500
3/8-16 UNC	261133000
3/8-24 UNF	261134000
7/16-14 UNC	261136500
7/16-20 UNF	261137500
1/2-13 UNC	261140000
1/2-20 UNF	261141000
9/16-12 UNC	261143500
9/16-18 UNF	261144500
5/8-11 UNC	261147000
5/8-18 UNF	261148000
3/4-10 UNC	261152000
3/4-16 UNF	261153000
7/8-9 UNC	261157000
7/8-14 UNF	261158000
1"-8 UNC	261162000
1"-12 UNF	261163000

Metric

Size	Order No.
M1.6 X 0.35	262101000
M2.0 X 0.4	262104000
M2.5 X 0.45	262107000
M3.0 X 0.5	262108500
M3.5 X 0.6	262110000
M4.0 X 0.7	262111500
M5.0 X 0.8	262114500
M6.0 X 1.0	262117500
M8.0 X 1.25	262120500
M8.0 X 1.0	262120000
M10.0 X 1.5	262125500
M10.0 X 1.25	262124500
M10.0 X 0.75	262123500
M12.0 X 1.75	262130500
M12.0 X 1.5	262129500
M12.0 X 1.25	262128500
M12.0 X 1.0	262128000
M14.0 X 2.0	262133000
M14.0 X 1.5	262132000
M15.0 X 1.0	262134500
M16.0 X 2.0	262138000
M16.0 X 1.5	262137000
M17.0 X 1.0	262139500
M18.0 X 1.5	262142000
M20.0 X 2.5	262146500
M20.0 X 1.5	262145500
M20.0 X 1.0	262144500
M22.0 X 2.5	262149000
M22.0 X 1.5	262148000
M24.0 X 3.0	262151500
M24.0 X 2.0	262150500

LOCATION GAGES