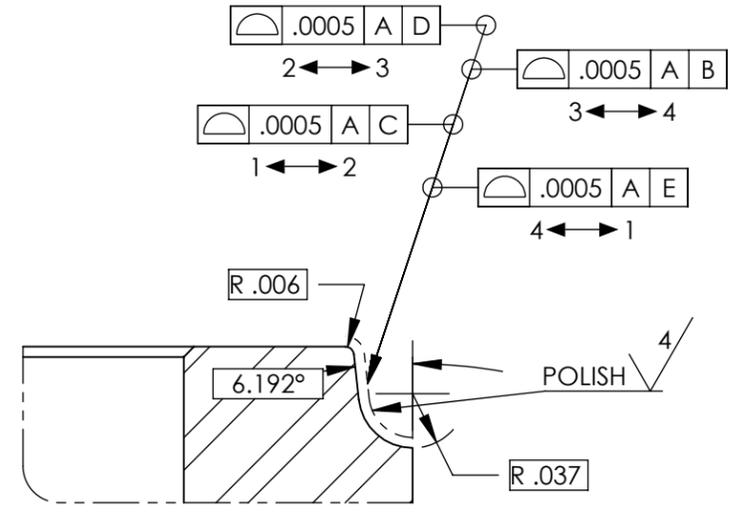
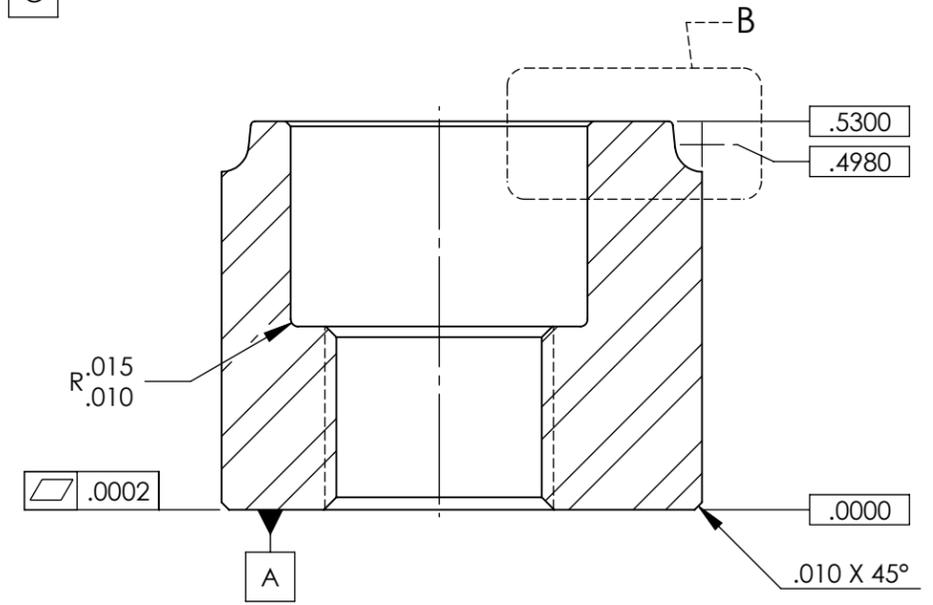
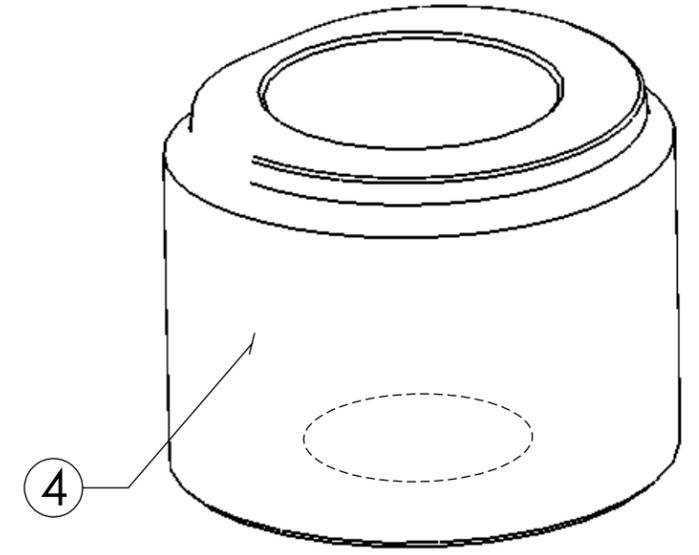


✓  $\phi$  .281 THRU  
 5/16x18-2B TAP THRU  
 ✓  $\phi$  .406  $\nabla$  .280  
 ✓  $\phi$  .420 X 90°, NEAR SIDE  
 ✓  $\phi$  .310 X 90°, MID SIDE  
 ✓  $\phi$  .320 X 90°, FAR SIDE  
 ✓  $\phi$  .005 M A B



DETAIL B  
SCALE 8 : 1



SECTION A-A  
SCALE 4 : 1

UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN INCHES

$\nabla$  .0003 A B C

NOTES:

- ④ BURRLISS ETCH PART NUMBER, REVISION LETTER, AND VENDOR I.D. IN LOCATION SHOWN.
- ③ BREAK ALL SHARP ADGES AND REMOVE BURRS .01" MAX RADIUS OR CHAMFER.
- ② ALL FINISHED SURFACES SHALL BE 16 MICRO FINISH FREE OF TOOL MARKS, SCRATCHES, MATERIAL POROSITY OR OTHER DEFECTS UNLESS SPECIFIED.
- ① MATERIAL: AISI D2 60/62 Rc

ALL SHARP EDGES MUST BE BROKEN .02 R. UNLESS OTHERWISE SPECIFIED		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	<b>MY JOB</b>	
FINISH NOT SPECIFIED TO BE 32 RMS	ALL FINISHES MUST TO BE FREE OF TOOL MARKS	ALL DIMS APPLY AFTER PLATING UNLESS OTHERWISE SPECIFIED	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm$ 0.015 ANGULAR: MACH $\pm$ 1 BEND $\pm$ 1 TWO PLACE DECIMAL $\pm$ 0.01 THREE PLACE DECIMAL $\pm$ 0.005 FOUR PLACE DECIMAL $\pm$ 0.0002	DRAWN			TITLE:
VENDOR OR TOOL SOURCE MUST NOT DEVIATE FROM THIS DRAWING WITHOUT THE APPROVAL OF THE ENGINEERING DEPT.			INTERPRET GEOMETRIC TOLERANCING PER: <b>ASME Y14.5M-1994</b>	CHECKED			Inner Insert Pre-Curl Die ELEMPL0 MY M2
<b>PROPRIETARY AND CONFIDENTIAL</b> THIS DRAWING IS CONFIDENTIAL, HAS NOT BEEN PUBLISHED, IS THE SOLE PROPERTY OF "MY JOB" AND IS LENT TO ANY BORROWER FOR HIS CONFIDENTIAL USE ONLY IN CONSIDERATION OF THE LOAN OF THIS DRAWING. THE BORROWER PROMISES AND AGREES TO RETURN IT UPON REQUEST AND AGREES THAT IT SHALL NOT BE REPRODUCED, COPIED IN ANY MANNER, LENT OR OTHERWISE DISPOSED OF ENTIRELY OR IN PART NOR USED FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT IS SPECIFICALLY FURNISHED.			MATERIAL	ENG APPR.			SIZE
			FINISH	Q.A.		DWG. NO.	REV
			SEE NOTE 1	COMMENTS:		<b>B</b>	
			SEE NOTE 2	<b>REFERENCE:</b> ASSY: STE-A5086-008 PART: STP-5000381		PCD@101707	
			DO NOT SCALE DRAWING			SCALE: 2:1	WEIGHT: