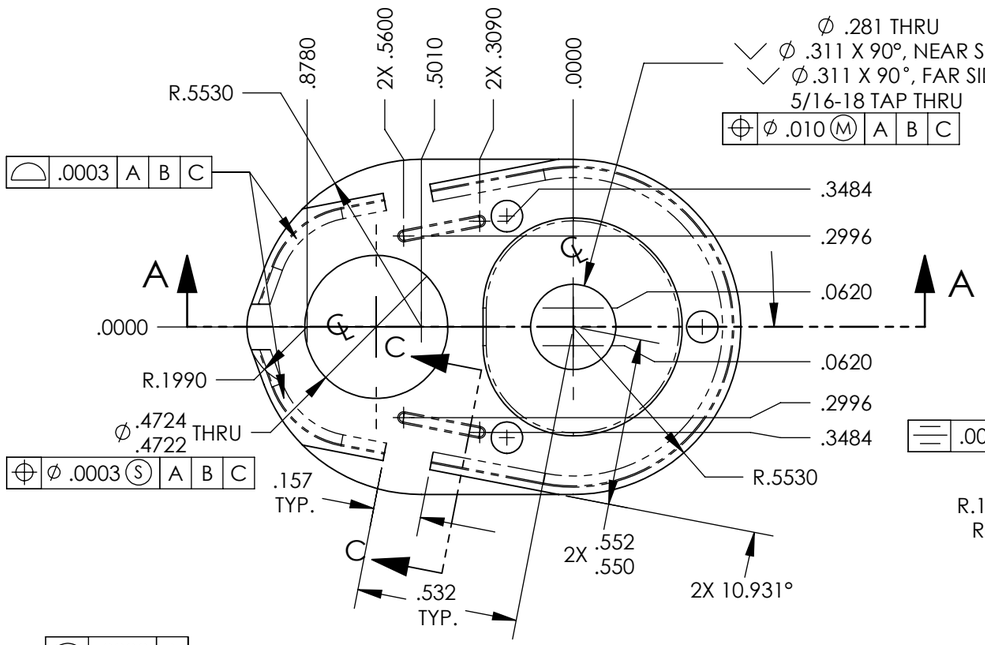
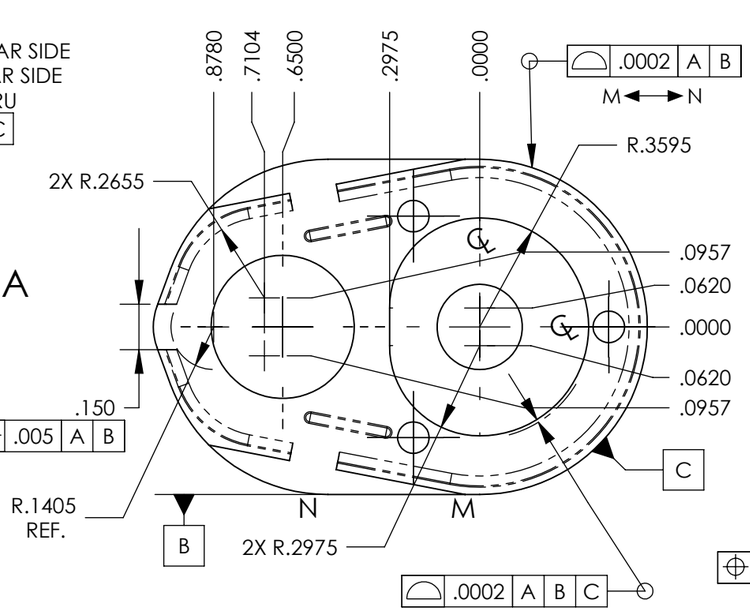
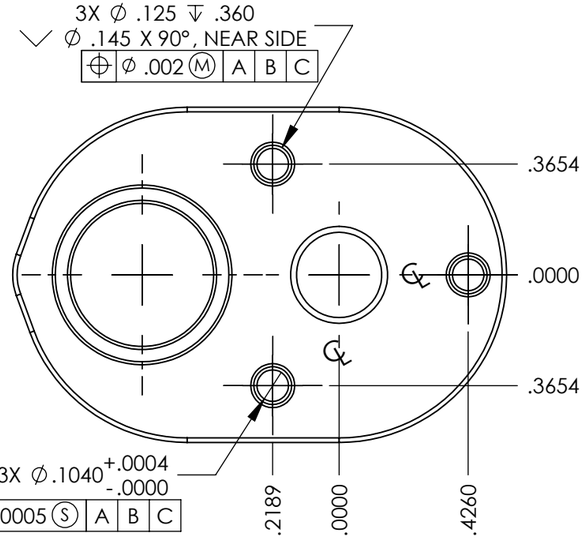
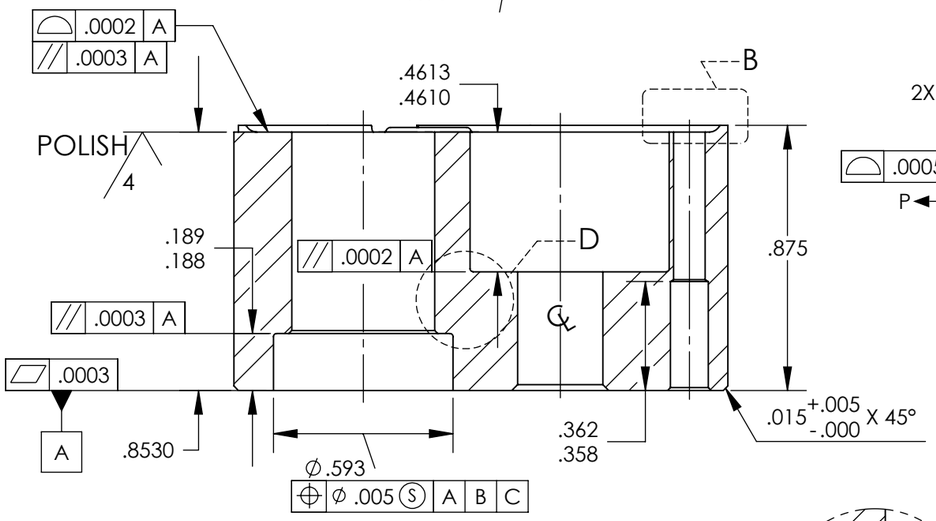


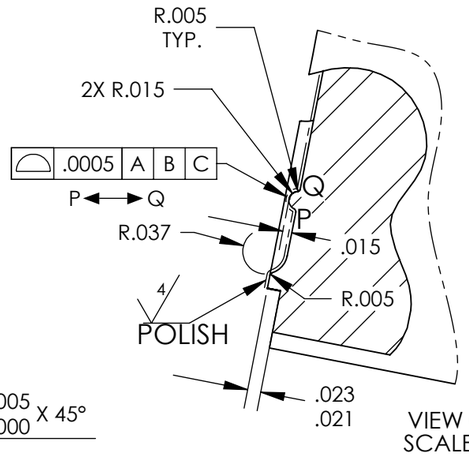




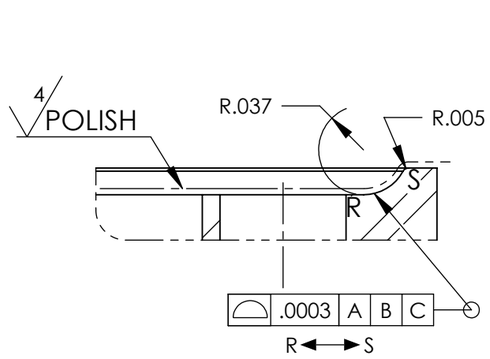
BOTTOM VIEW



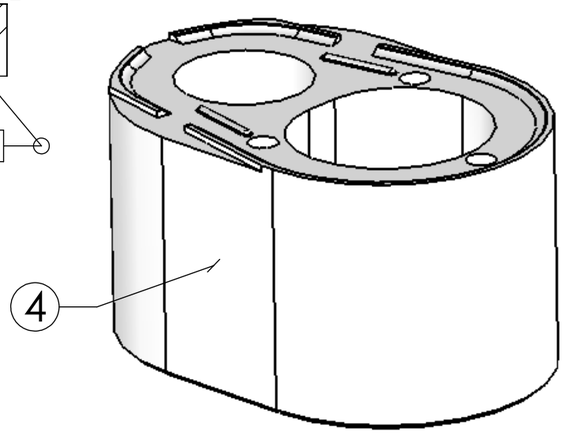
SECTION A-A

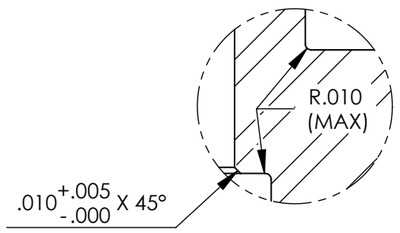


VIEW C-C
SCALE 4 : 1



DETAIL B
SCALE 8 : 1





DETAIL D
SCALE 4 : 1

NOTES:

④ BURRLESS ETCH PART NUMBER, REVISION LETTER, AND VENDOR I.D. IN LOCATION SHOWN.

③ BREAK ALL SHARP ADGES AND REMOVE BURRS .01" MAX RADIUS OR CHAMFER.

② ALL FINISHED SURFACES SHALL BE 16 MICRO FINISH FREE OF TOOL MARKS, SCRATCHES, MATERIAL POROSITY OR OTHER DEFECTS UNLESS SPECIFIED.

① MATERIAL: AISI D2 60/62 Rc

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
UNTOLERANCED DIMENSIONS ARE BASIC
.0003 A B C

ALL SHARP EDGES MUST BE BROKEN .02 R. UNLESS OTHERWISE SPECIFIED

FINISH NOT SPECIFIED TO BE 32 RMS | ALL ✓4 FINISHES MUST TO BE FREE OF TOOL MARKS | ALL DIMS APPLY AFTER PLATING UNLESS OTHERWISE SPECIFIED

VENDOR OR TOOL SOURCE MUST NOT DEVIATE FROM THIS DRAWING WITHOUT THE APPROVAL OF THE ENGINEERING DEPT.

PROPRIETARY AND CONFIDENTIAL

THIS DRAWING IS CONFIDENTIAL, HAS NOT BEEN PUBLISHED, IS THE SOLE PROPERTY OF "ISLAND CAN CARIBBEAN, INC" AND IS LENT TO ANY BORROWER FOR HIS CONFIDENTIAL USE ONLY IN CONSIDERATION OF THE LOAN OF THIS DRAWING. THE BORROWER PROMISES AND AGREES TO RETURN IT UPON REQUEST AND AGREES THAT IT SHALL NOT BE REPRODUCED, COPIED IN ANY MANNER, LENT OR OTHERWISE DISPOSED OF ENTIRELY OR IN PART NOR USED FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT IS SPECIFICALLY FURNISHED.

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± 0.015
ANGULAR: MACH ±1 BEND ±1
TWO PLACE DECIMAL ±0.01
THREE PLACE DECIMAL ±0.005
FOUR PLACE DECIMAL ±0.0002

INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994

MATERIAL: SEE NOTE 1

FINISH: SEE NOTE 2

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

COMMENTS:
REFERENCE:
ASSY: STE-A5086-008
PART: STP-5000381

MY JOB

TITLE: Pre-Curl Die ELEMPLO MY JOB

SIZE	DWG. NO.	REV
B	PCD@101707	

SCALE: 2:1 | WEIGHT: | SHEET 1 OF 1