



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
UNTOLERANCED DIMENSIONS ARE BASIC

- NOTES:
- BURRLESS ETCH PART NUMBER, REVISION LETTER, AND VENDOR I.D. IN LOCATION SHOWN.
 - BREAK ALL SHARP ADGES AND REMOVE BURRS .01" MAX RADIUS OR CHAMFER.
 - ALL FINISHED SURFACES SHALL BE 16 MICRO FINISH FREE OF TOOL MARKS, SCRATCHES, MATERIAL POROSITY OR OTHER DEFECTS UNLESS SPECIFIED.
 - MATERIAL: AISI D2 60/62 Rc

ALL SHARP EDGES MUST BE BROKEN .02 R, UNLESS OTHERWISE SPECIFIED			UNLESS OTHERWISE SPECIFIED:					NAME		DATE		MY JOB					
FINISH NOT SPECIFIED TO BE 32 RMS	ALL <input checked="" type="checkbox"/> FINISHES MUST TO BE FREE OF TOOL MARKS	ALL DIMS APPLY AFTER PLATING UNLESS OTHERWISE SPECIFIED	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 0.015 ANGULAR: MACH ±1 BEND ±1 TWO PLACE DECIMAL ±0.01 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0002			DRAWN											
VENDOR OR TOOL SOURCE MUST NOT DEVIATE FROM THIS DRAWING WITHOUT THE APPROVAL OF THE ENGINEERING DEPT.			INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994			CHECKED											
PROPRIETARY AND CONFIDENTIAL THIS DRAWING IS CONFIDENTIAL, HAS NOT BEEN PUBLISHED, IS THE SOLE PROPERTY OF "MY JOB" AND IS LENT TO ANY BORROWER FOR HIS CONFIDENTIAL USE ONLY IN CONSIDERATION OF THE LOAN OF THIS DRAWING. THE BORROWER PROMISES AND AGREES TO RETURN IT UPON REQUEST AND AGREES THAT IT SHALL NOT BE REPRODUCED, COPIED IN ANY MANNER, LENT OR OTHERWISE DISPOSED OF ENTIRELY OR IN PART NOR USED FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT IS SPECIFICALLY FURNISHED.			MATERIAL			ENG APPR.						TITLE: Inner Insert Pre-Curl Die ELEMPL MY JOB					
			FINISH			MFG APPR.											
			DO NOT SCALE DRAWING			Q.A.											
						COMMENTS:						SIZE		DWG. NO.		REV	
						REFERENCE: ASSY: STE-A5086-008 PART: STP-5000381						B		PCD@101707			
												SCALE: 2:1		WEIGHT:		SHEET 1 OF 1	