



To use the DATA SERVER the I/O Channel on the SETTING page must be set to 5. If the machine does not have a data server this setting must be "9" to communicate with the embedded ethernet

### **Machines with DATA SERVER**

#### **To GET a program from the office computer**

- 1 Press the soft key labelled "CONNECT"
- 2 Press the soft key labelled "(OPRT)"
- 3 Press the soft key labelled "BOARD"
- 4 Press the soft key labelled "CON-1".
- 5 Press the left hand soft key
- 6 Press the soft key labelled "HOST"
- 7 Press the soft key labelled "(OPRT)"
- 8 Press the soft key labelled "BOARD"
- 9 Using the numbers in the left hand column use the GET soft key to transfer programs to the data server

#### **To PUT a program onto the office computer**

- 1 Press the soft key labelled "CONNECT"
- 2 Press the soft key labelled "(OPRT)"
- 3 Press the soft key labelled "BOARD"
- 4 Press the soft key labelled "CON-1".
- 5 Press the left hand soft key
- 6 Press the soft key labelled "HOST"
- 7 Press the soft key labelled "(OPRT)"
- 8 Press the soft key labelled "BOARD"
- 9 Using the numbers in the left hand column use the PUT soft key to transfer programs to the office computer