


UNSPECIFIED TOLERANCES		PROPRIETARY CONFIDENTIAL INFORMATION: THIS DOCUMENT IS THE EXCLUSIVE PROPERTY OF PETROTRIM SERVICES AND IS NOT TO BE COPIED OR TRANSFERRED TO OTHER PARTIES WITHOUT THE APPROVAL OF PETROTRIM SERVICES.							
.X    ±0.03 .XX   ±0.01 .XXX ±0.005				MODELED/APPROVAL		MACHINE DETAILS FLANGE, WELDNECK 2-1/16" 5K X 2" XXH B.W.			
				MODELED					
ANGLES: ±1° TRUE POSITION :.003 TIR FLATNESS: .005 TIR ROUNDNESS: .005 TIR CONCENTRICITY: .003 TIR		DO NOT SCALE DRAWING		J.A.BECK	2/25/10	SIZE    DRAWING NUMBER    CUSTOMER: IF REQ'D    REVISION			
		SEE BOM AND DWG FOR MATERIAL AND SPECIAL REQUIREMENTS.		APPROVED					
SURFACE FINISH 125 RMS MIN		3RD PARTY NOTES:		K.GOSS	2/25/10	B	FG0018		A
				SCALE: 0.625		WEIGHT: 27.411		SHEET 1 OF 1	