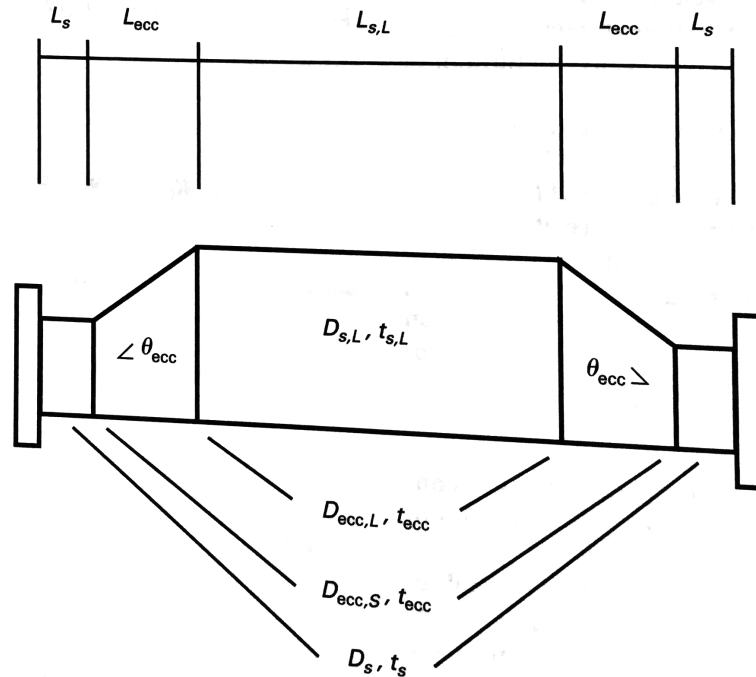


(17)

**Figure UHX-13.10.3-1
Kettle Shell**



(d) Perform Step 10 (UHX-13.5.10) with the following changes:

(1) Calculate the axial m

(4) Calculate the axial m

th large