



Profile Measurement : S1WB0021

Start Date/Time: 18/11/2010 00:35:10
Roll Number: S1WB0021
Operator Code: VIRENDRA

Machine Number: 1
Machine Name: Jindal
Machine Serial Number: 080412

Measure Date/Time: 18/11/2010 00:53:37

Measure Index: 2

Profile Code: SPM_WR1
Roll Table Length: (mm) 1755.000
Measured Length: (mm) 1550.000

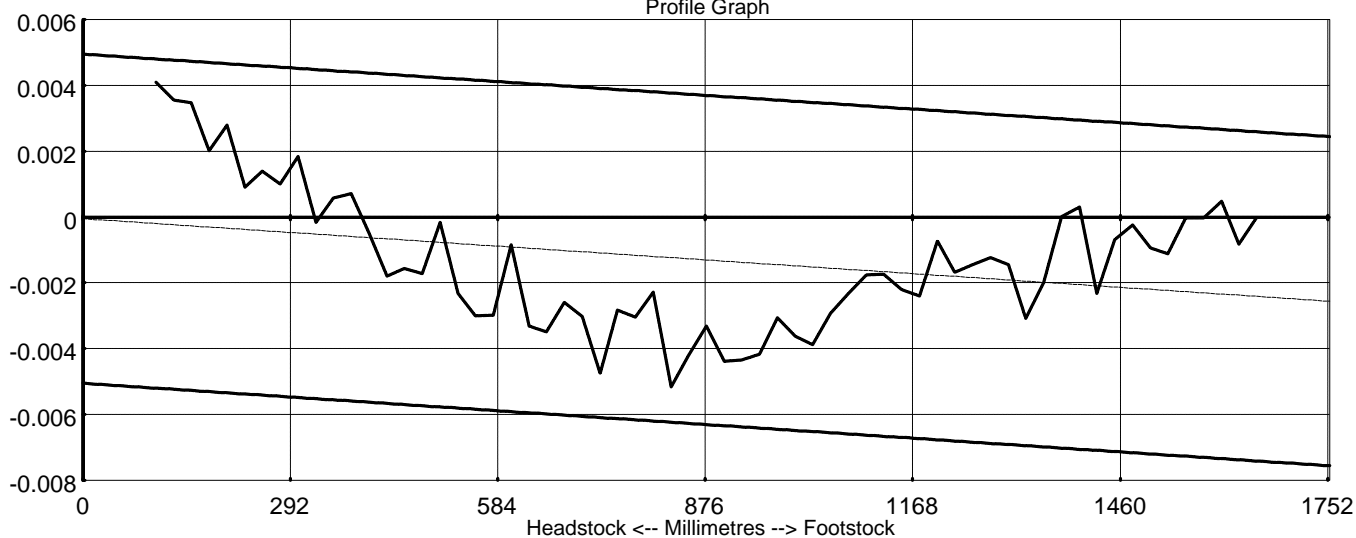
Profile Tolerance: (mm) 0.010
Taper Tolerance: (mm) 0.010

Headstock Diameter: (mm) 600.840
Center Diameter: (mm) 600.833
Footstock Diameter: (mm) 600.836
Taper First/Last: (mm) -0.004
Taper Minimum Square: (mm) -0.002

Max Error: (mm) 0.008
Min Value: (mm) -0.005
Max Value: (mm) 0.004
Actual Profile Height: (mm) -0.004
Estimated Profile Height: (mm) -0.004

Points in Tolerance: 63/63

Profile Graph



Error Graph

