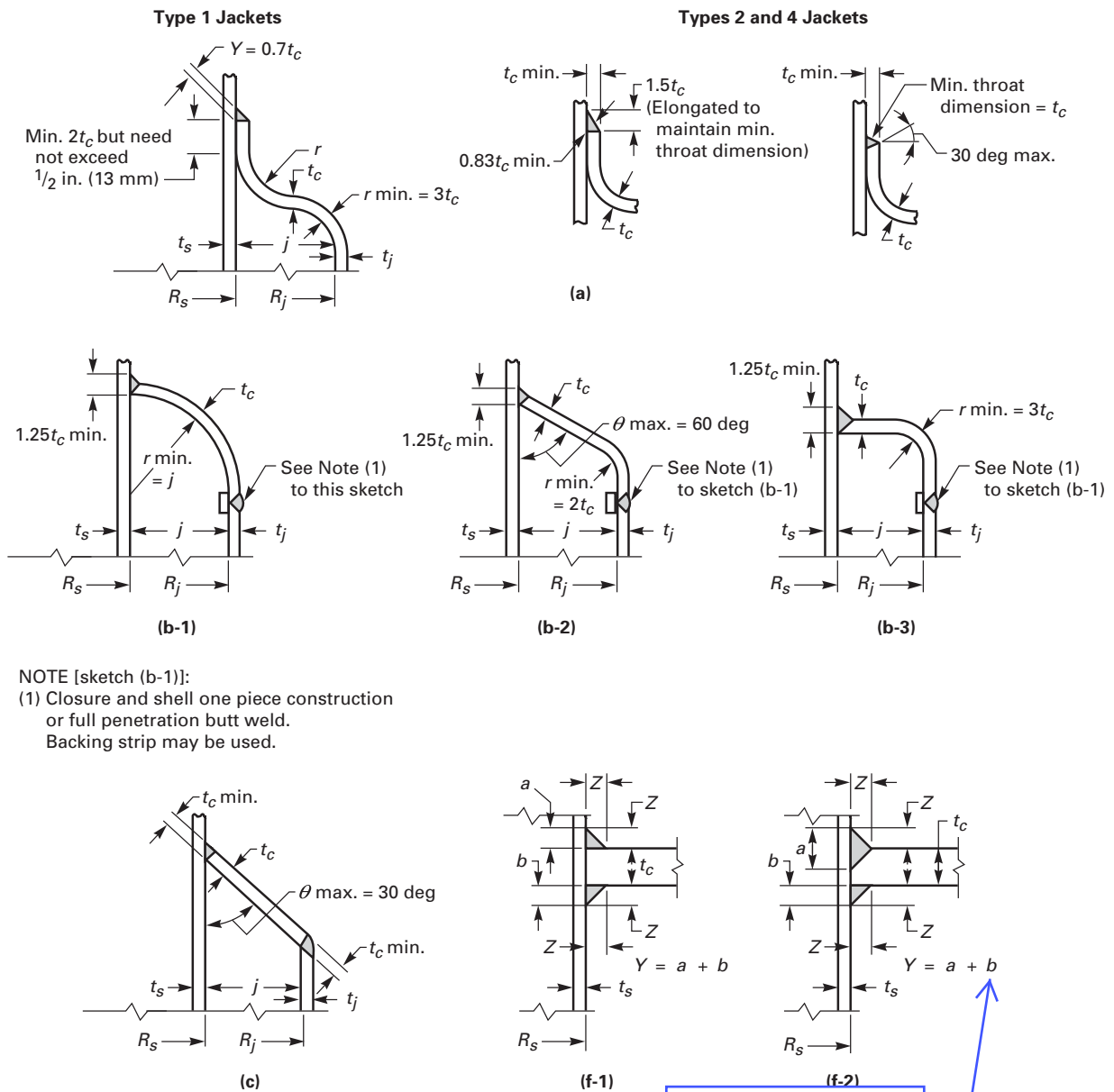


Figure 9-5
Some Acceptable Types of Jacket Closures

(13)



Is possible let "b" value to 0, increase a value and full penetration welding, let Y value satisfy code required.