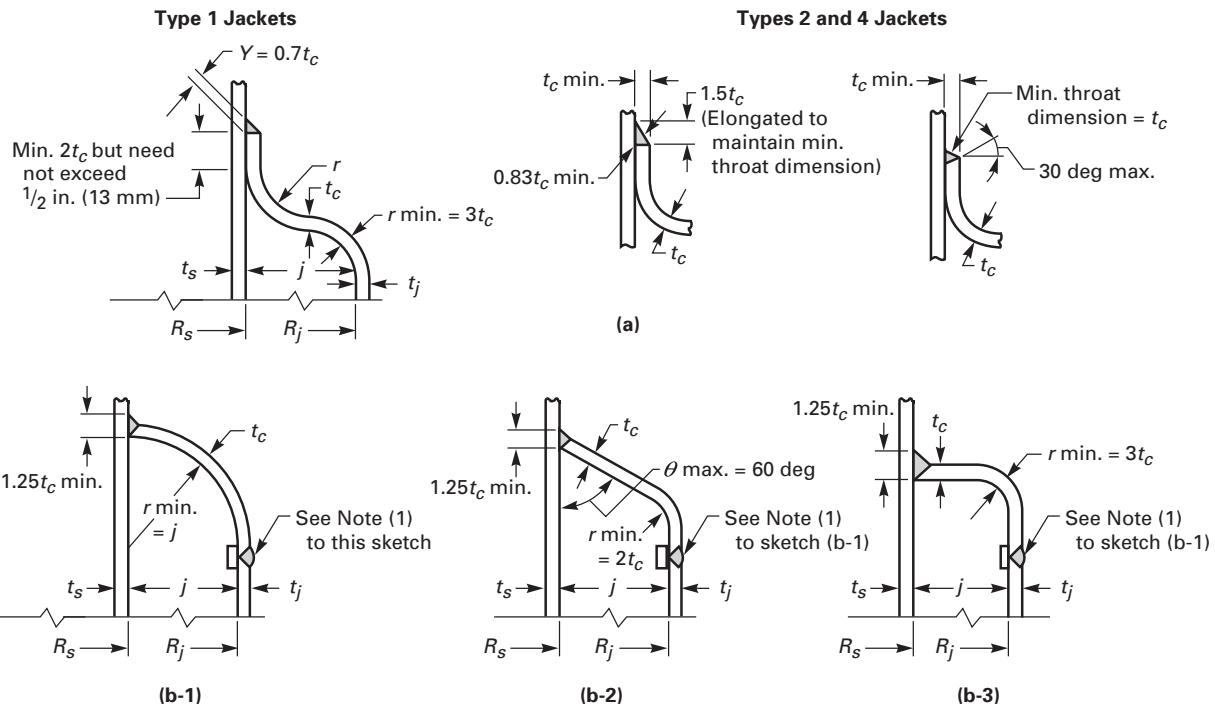


Figure 9-5
Some Acceptable Types of Jacket Closures

(13)



NOTE [sketch (b-1)]:

- (1) Closure and shell one piece construction or full penetration butt weld. Backing strip may be used.

Is possible let "b" value to 0, increase a value and full penetration welding, let Y value satisfy code required.