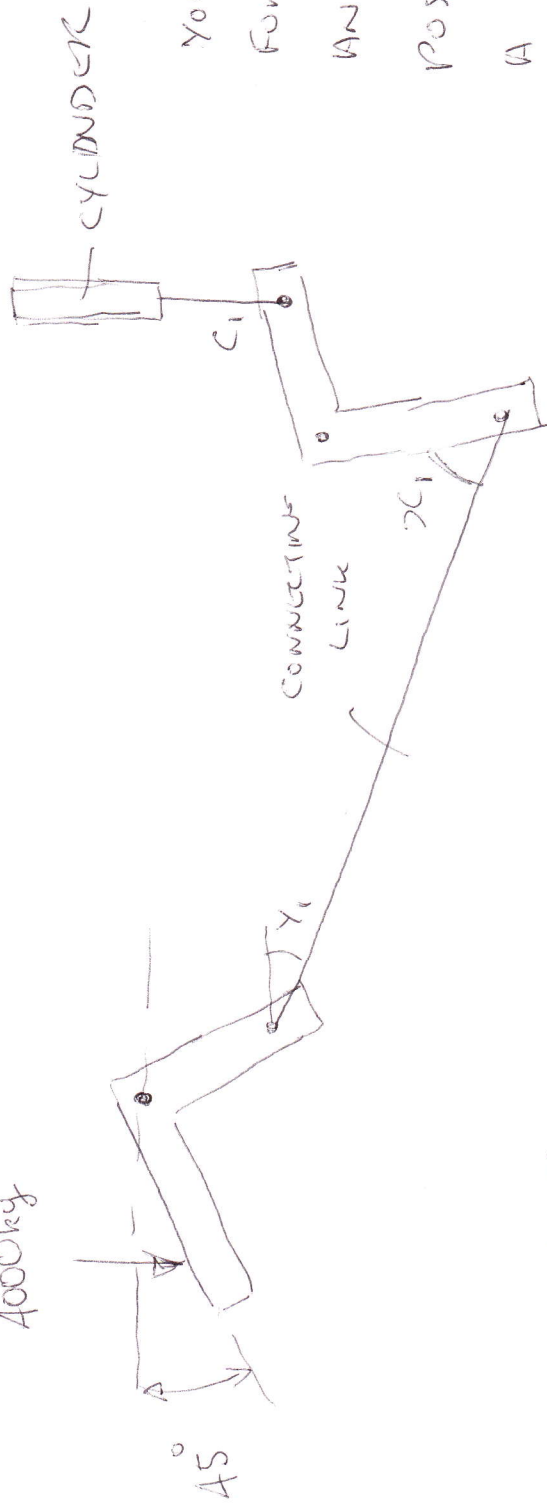
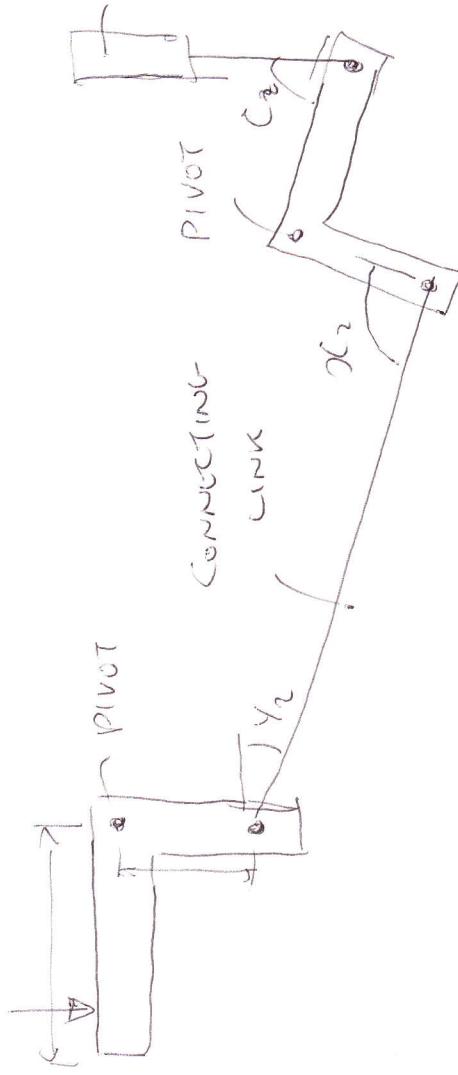


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YOU NEED TO WORKOUT  
FORCES FOR DIFFERENT  
ANGLES OF MECHANISM  
POSITIONS, I.e SKETCHED  
A ROUGH MECHANISM FOR  
TWO POSITIONS & YOU

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CAN SEE THE  
CYLINDER ANGLES OF THE  
CRANKS & LINK  
CHANGE I.e:  $C_1$  TO  $C_2$   
 $X_1$  TO  $X_2$ ,  $Y_1$  TO  $Y_2$ .

YOU NEED A FORCE ANALYSIS  
FOR A NUMBER OF POSITIONS  
OF YOUR MECHANISM SAY  
EVERY  $10^\circ$  OR SO DEPENDIN-  
ON ACCURACY.