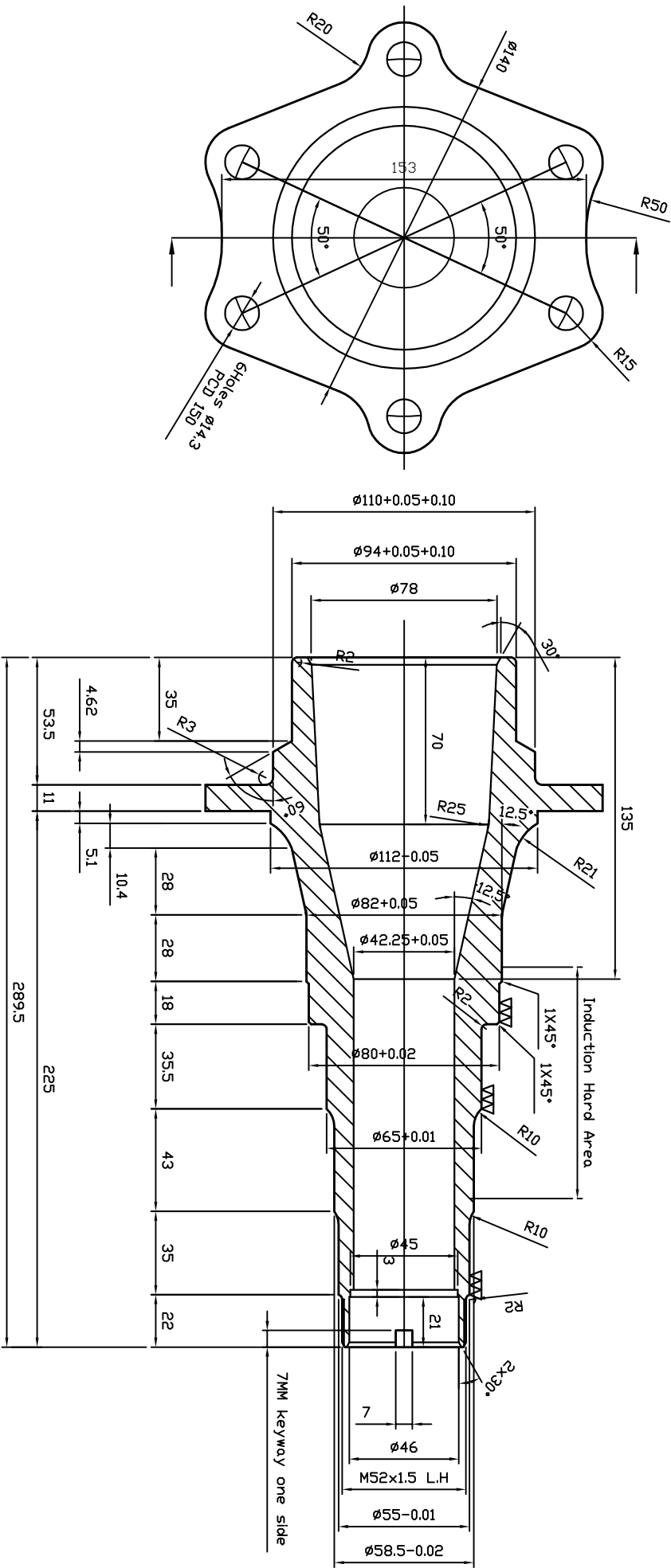


Do not Scale the drawing
Remove all sharp edges and Corners
All Dimensions are in MM

This drawing is sole property of Auto Components Works.
Unauthorized use of this drawing & Making product as per
our drawing is illegal

- NOTE
1. INDUCTION HARDEN AND TEMPERED
HARDNESS - 55 / 58 HRC
CASE DEPTH - 2-3MM
 2. Unspecified Radius 1mm Max.
 3. Normalized Hardness 160-210 BHN
 4. Overall Runout 0.05 Max.
 5. Tolerances as per IS:3469
 6. Forging should be free from Cracks, Pit Mark, Scales, and other harmful defects.
 7. Forging to be supplied in Shot Blasted Condition



5.		PART NAME	SPINDLE		
4.		FINISH WT.	6.7 Kg	SPECIFICATION	DRAWN BY:- S.S 10.07.2013
3.		SCALE	1 : 2	CHECKED BY	NO. OFF
2.		SCALE	1 : 2	APPROVED BY	DRG. NO. SP-11
1.		ALTERATION		SIGN.	

IF IN DOUBT, PLEASE ASK.