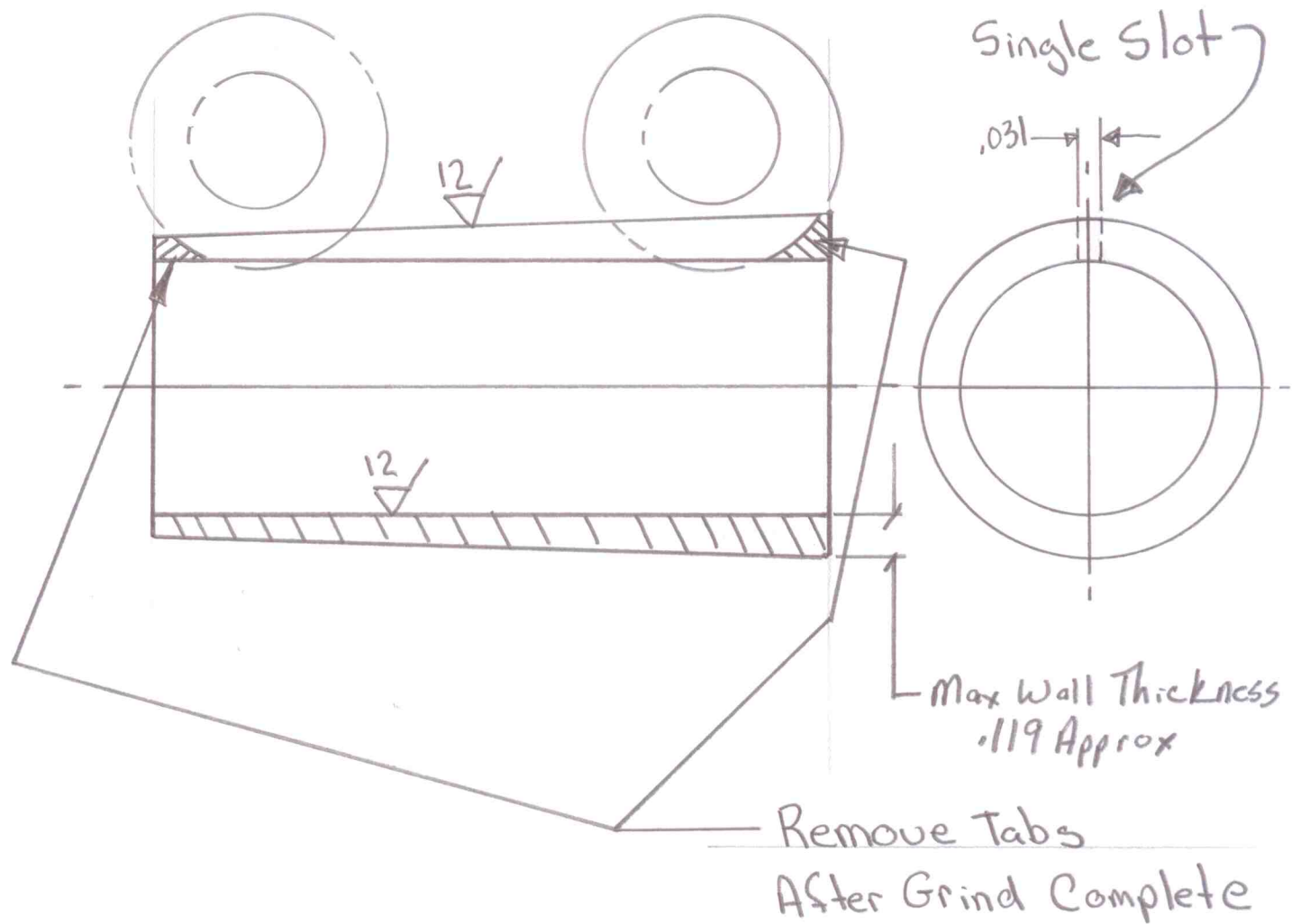




This is how I currently Have it designed
 Partial Slot put in at end of Turn but
 Prior to heat treat.
 Tabs removed after final grind by grind
 Source