

ADD BOTH  $f$ 's TOGETHER ie  $f_{\text{bending}} + f_{\text{direct}}$

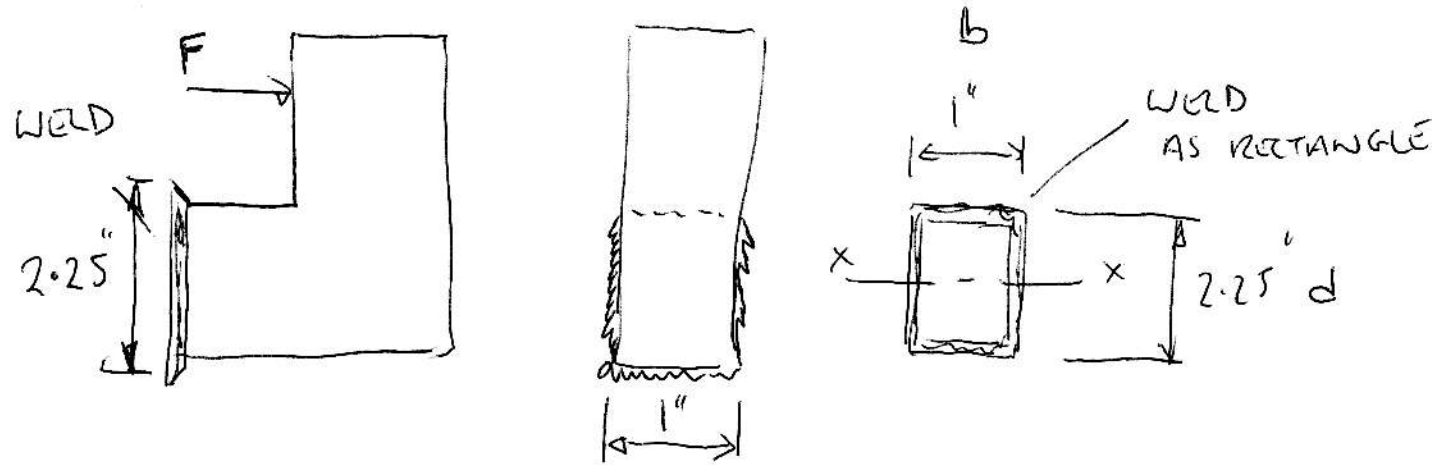
YOU NOW HAVE THE RESULTANT FORCE PER INCH OF WELD  
FOR YOUR JOINT.

$$\text{NOW } \frac{f_{\text{RESULTANT (ACTUAL)}}}{f_{\text{allowable}}} = \text{SHOULD EQUAL LESS THAN } 1$$

$$f_{\text{allowable}} = S_{\text{ALL}} \times A \quad \text{WHERE } S_{\text{ALL}} = \text{ALLOWABLE SHEAR STRESS IN WELD}$$

$$A = \text{THROAT AREA} = 0.707 \times W$$

$$W = \text{WELD LEG LENGTH}$$



$Z_w$  = SECTION MODULUS OF WELD AS A LINE

$$Z_w = bd + \frac{d^2}{3} \text{ (BENDING ABOUT AXIS X-X)}$$

$$f = \frac{M}{Z_w}$$

WHERE  $M$  IS YOUR BENDING MOMENT

$f$  IS THE FORCE PER INCH WHEN WELD IS TREATED AS A LINE.

SIMILARLY FOR THE DIRECT LOAD IN YOUR DIAGRAM MARKED ' $F$ '

$$f = \frac{F}{L_w}$$

WHERE  $f$  IS FORCE PER INCH OF WELD

$L_w$  IS THE TOTAL LENGTH OF WELD