

$$= 0.3 \cdot \text{EXP}(1.15 \cdot (1.16 - 0.00744 \cdot du - 0.0246 \cdot Wd + (1 - \text{SQRT}((\text{LN}(1 + 20 - Wb/20 + Wb))^2) - 0.05 \cdot Wd) \cdot 0.2)) + 3 / (Wc + Wd + We) - 0.05 du$$

Wd, Wb, Wc, and We are variables

$$0.3 \cdot e^{\left[1.15 \cdot \left[1.16 - 0.00744 \cdot du - 0.0246 \cdot Wd + \left[1 - \left(\ln \left(1 + \frac{20 - Wb}{20 + Wb} \right) \right)^{0.5} - 0.05 \cdot Wd \right] \cdot 0.2 \right] \right]} + \left(\frac{3}{Wc + Wd + We} - 0.05 \cdot du \right)$$