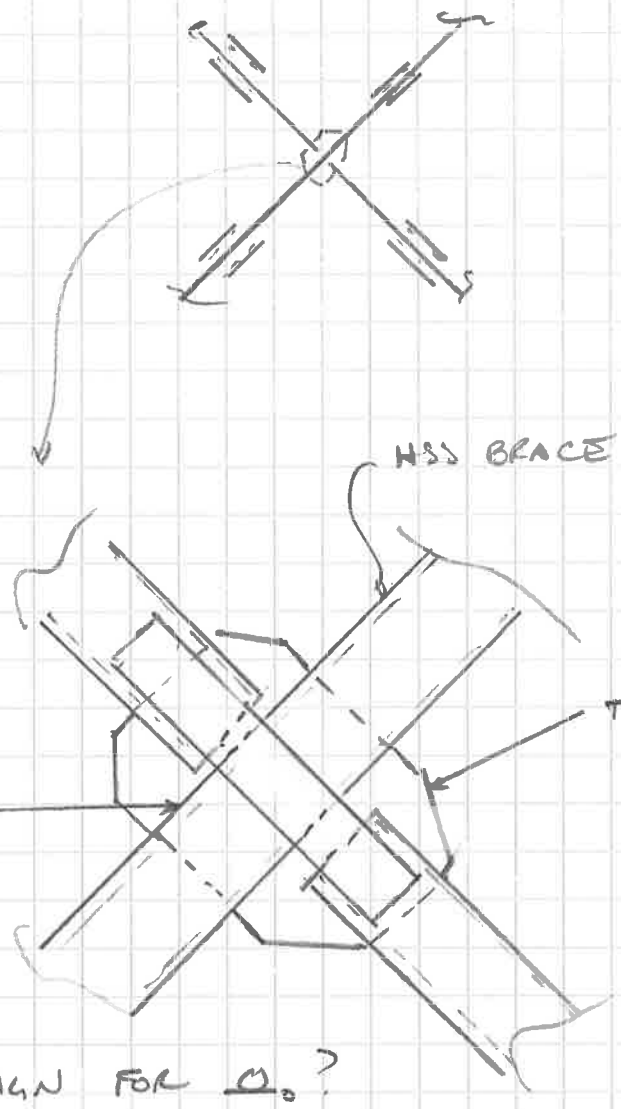


SPECIAL
CONCENTRIC
BRALED FRAME



PROVIDE
WELD?

DESIGN FOR ϕ_c ?