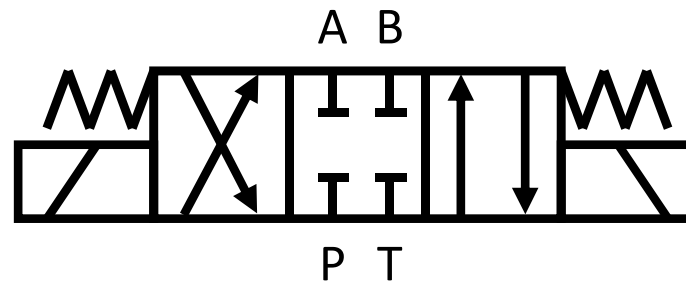
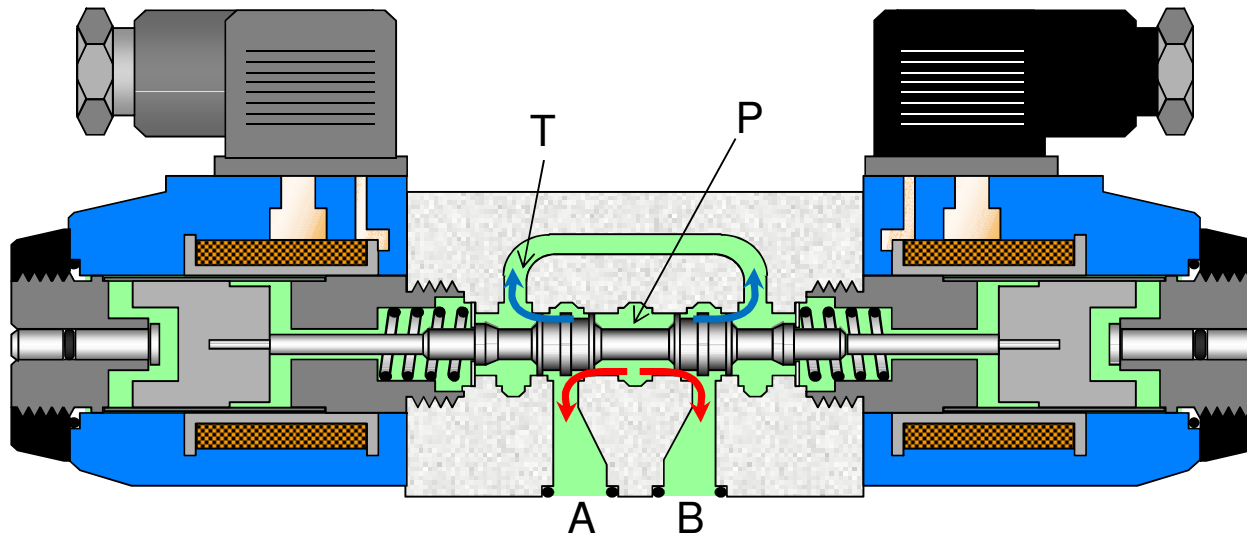


Symbol for DCV with “cylinder” spool:



Representation of physical construction of a spool type DCV with a “cylinder” spool:



*Internal leakage paths shown as:*  
*P to A, P to B* → (red arrow)  
*A to T, B to T* → (blue arrow)

Equivalent hydraulic circuit of the inside of the spool type DCV:

- 1) Each internal leakage path is represented by an orifice.
- 2) When the A & B ports are blocked (such as when connected to a cylinder) there can be no leakage out of these two ports. The valve leakage flow path is therefore  $P \rightarrow A \rightarrow T$  and  $P \rightarrow B \rightarrow T$ .
- 3) If all the leak paths have the same resistance then the resultant pressure at A and at B will be half the difference between P and T because the identical resistances act as a kind of potential divider.
- 4) If  $T = 0$  then the pressure at A and at B will eventually rise to half the system pressure (P).
- 5) Equal pressure applied to both ports of a single rod cylinder will cause the rod to extend – the speed will be low because of the tiny flow rates.

