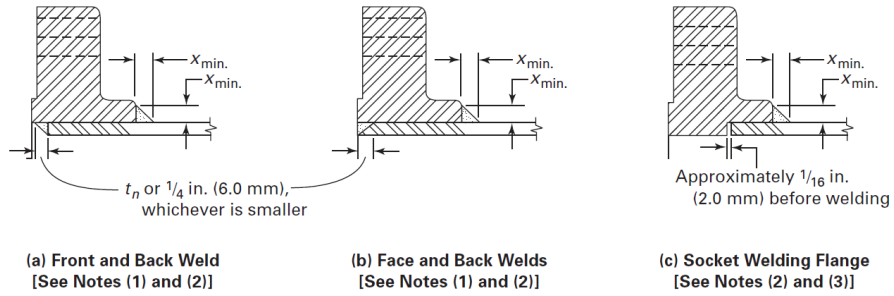


Fig. 127.4.4(B) Welding Details for Slip-On and Socket-Welding Flanges; Some Acceptable Types of Flange Attachment Welds



t_n = nominal pipe wall thickness
 x_{min} = $1.4t_n$ or thickness of the hub, whichever is smaller

