

Contents

Introduction	3	Draft Angle	30
Products Available	4	Undercuts	31
1 Properties	5	Stress Concentration	32
Typical Properties	6	Threads	33
Mechanical Properties	8	Pipe Threads	33
Tensile Properties	8	Tolerances	34
Flexural Properties	8	Mold Design	34
Impact Strength	8	Sprues	34
Dimensional Stability	10	Runners	34
Thermal Properties	10	Gates	36
Environmental Properties	11	Vents	36
Frictional Characteristics	13	Knit Line	36
Agency Approvals	14	4 Assembly Techniques	37
Underwriters' Laboratories	14	Mechanical Assembly	38
Food and Drug Administration	14	Self-Tapping Screws	38
National Sanitation Foundation	14	Thread Assembly	38
Military Specifications	14	Snap-Fits	38
		Press-Fits	40
		Molded-In Inserts	41
		Expansion Inserts	42
		Heli-Coil® Inserts	42
		Ultrasonic Insertion	43
		Induction Heat Insertion	44
		Hinges	45
		Bonding	46
		Ultrasonic Bonding	46
		Welding	46
		Heat Staking	46
		Ultrasonic Staking	46
		Solvent Cementing	48
		Adhesive Bonding	49
		Recommended Solvents and Adhesives for NORYL Resins	51
2 Load Considerations and Structural Design	15	5 Machining Techniques	54
Stress-Strain Diagram	16	Sawing	54
Creep & Apparent Modulus	17	Drilling	54
Impact Design	20	Turning and Boring	54
Fatigue Properties	21	Milling	54
Thermal Stress, Thermal Expansion and Contraction	21	Thread Tapping	55
Recommended Working Stresses	23	Reaming	55
Common Design Structures	23	Annealing	55
Beams	24		
Tubing	25		
Plates	25		
Pressure Vessels	25		
Rotating Discs	26		
3 Design Considerations	27		
Part Design	28		
Section Thickness	28		
Proper Coring	28		
Ribs	29		
Bosses	29		

■ Formula notations are shown on inside back cover. Fold out for easy reference.