

5" Focal Lens

Ø2mm Nozzle

Material name: A5052-1.0

Feed Rate	PWR	Freq	Duty	Gas Prss	Gas Kind	Gas Time	Nozzle Gap	Offset [mm]	Edge Data	Appr Data	Focal [mm]	Pulse type
500	2000	1500	100	0.80	3	0.0	0.5	0.100	0	201	0.0	0

PIERCING

Pirc no.	Pwr [S]	[Initial Freq	Duty	[Increm Freq	Duty	[step Time	Cnt	Pirc Time	[Assist Prss	Gas] Kind	Gas Time	Nozzle Gap	Focal [mm]	Pulse Type
101	3000	0	100	0	0	0.0	0	0.5	0.20	3	0.0	0.5	0.0	0

EDGE

Edge no.	Work Ang.	Pirc Pwr	Pirc Freq	Pirc Duty	Pirc Time	Pirc Gas Prss	Pirc Gas Kind	[Distance	Recover Feed	Rate	Freq	Duty
203	120	0	0	0	0.0	0.80	3	1.000	300	0	100	