

A-SUS1.5

[Mtrl name]		A-SUS1.5						[Pirc No.]		101			
[Mtrl info]		A-SUS		[Thick]		1.50							
[Type]		Std / Thick /		Clear	/ Alumi / H.S.				[Head]		1 / 2 / 3 / 4 / 5		
[Wacs]		ON /		OFF									
Cut No.	Feed rate	Pwr [S]	Freq [Hz]	Duty [%]	Gas prss	Gas Kind	Gas time	Nozzle Gap	Ofst [mm]	Edge data	Appr. data	Focal [mm]	Pulse type
1	500	1500	300	30	5.0	5	0.3	0.3	0.100	0	0	1.0	0
2	1200	1500	1000	44	5.0	5	0.3	0.3	0.100	203	201	1.0	0
3	2500	1500	1500	73	5.0	5	0.3	0.3	0.100	203	201	1.0	0
4	4500	1500	2000	100	5.0	5	0.3	0.3	0.100	203	201	1.0	0
5	4500	1500	2000	100	5.0	5	0.3	0.3	0.100	203	201	1.0	0
6	4500	1500	2000	100	5.0	5	0.3	0.3	0.100	203	201	1.0	0
7	4500	1500	2000	100	5.0	5	0.3	0.3	0.100	203	201	1.0	0
8	4500	1500	2000	100	5.0	5	0.3	0.3	0.100	203	201	1.0	0
9	4500	1500	2000	100	5.0	5	0.3	0.3	0.100	0	0	1.0	0
Etch													
10	3000	1500	1300	20	5.0	5	0.0	1.5	0.000	0	0	1.0	0

Pirc No.	Pwr [S]	Initial		Increm		Step		Pirc time	Gas prss	Gas kind	Gas time	Nozle Gap
		freq	duty	freq	duty	time	cnt					
101	1500	100	100	0	0	0.0	0	1.0	2.0	5	0.0	1.5
102	1500	100	100	0	0	0.0	0	1.0	2.0	5	0.0	1.5
103	1500	100	100	0	0	0.0	0	1.0	2.0	5	0.0	1.5
Pirc No.	Focal [mm]	Pulse type										
101	1.0	0										
102	1.0	0										
103	1.0	0										

Edge No.	Work ang.	Pirc pwr	Pirc freq	Pirc duty	Pirc time	Pirc gas prss.	Pirc gas kind	Recovr distance	Recovr feed rate	Recovr freq	Recovr duty
201	0	1500	0	0	0.0	5.0	5	0.500	300	100	100
202	0	1500	0	0	0.0	5.0	5	0.500	300	100	100
203	0	1500	0	0	0.0	5.0	5	0.500	300	100	100
204	0	1500	0	0	0.0	5.0	5	0.500	300	100	100
205	0	1500	0	0	0.0	5.0	5	0.500	300	100	100

Items	Contents
Lens	5 inch
Nozzle	φ 2