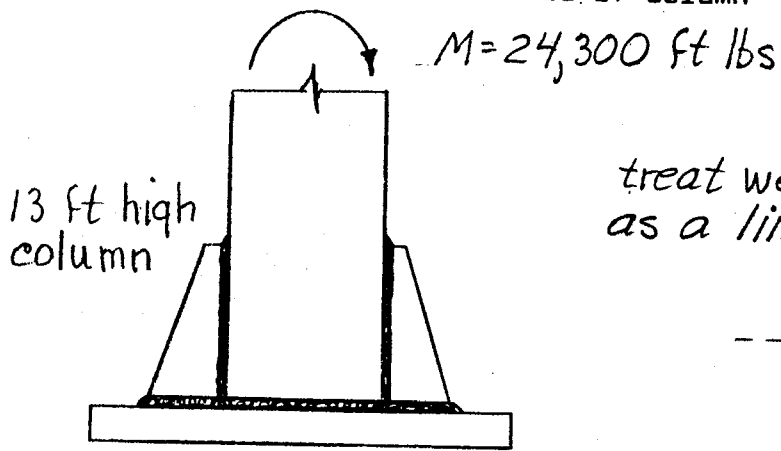
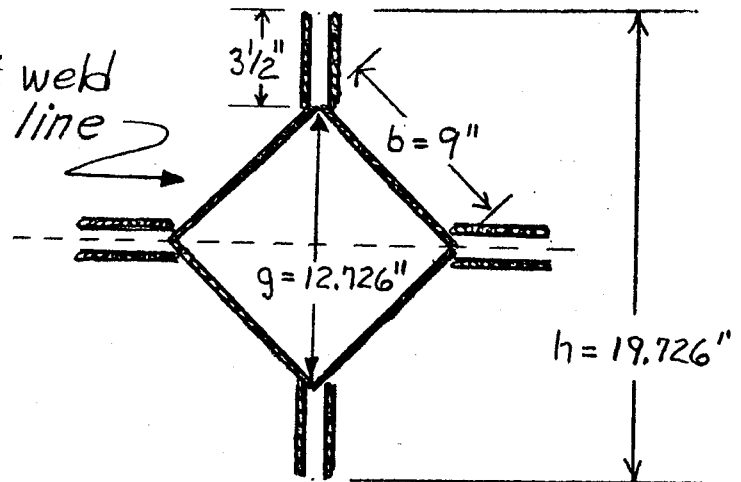


Determine size of weld at base of column

Sect 6.3-18



treat weld  
as a line



Moment of Inertia of welded connection ( $I_w$ )

bracket  $I_w = \frac{h^3 - g^3}{6} = \frac{19.726^3 - 12.726^3}{6} = 935.7 \text{ in}^3$

sq. tube  $I_w = \frac{2}{3} b^3 = \frac{2}{3} (9)^3 = 486.0$

Total =  $1421.7 \text{ in}^3$

$S_w = \frac{I_w}{h/2} = \frac{1421.7}{9.86} = 144.2 \text{ in}^2$

unit bending force on weld

$f_b = \frac{M}{S_w} = \frac{24,300 \text{ ft lbs} \times 12}{144.2} = 2020 \text{ lb/linear inch}$

req size of fillet weld  $w = \frac{2020}{11,200} = .181$  or  $\frac{3}{16}''$