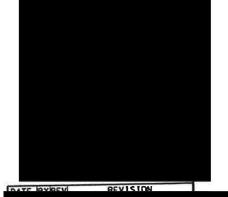
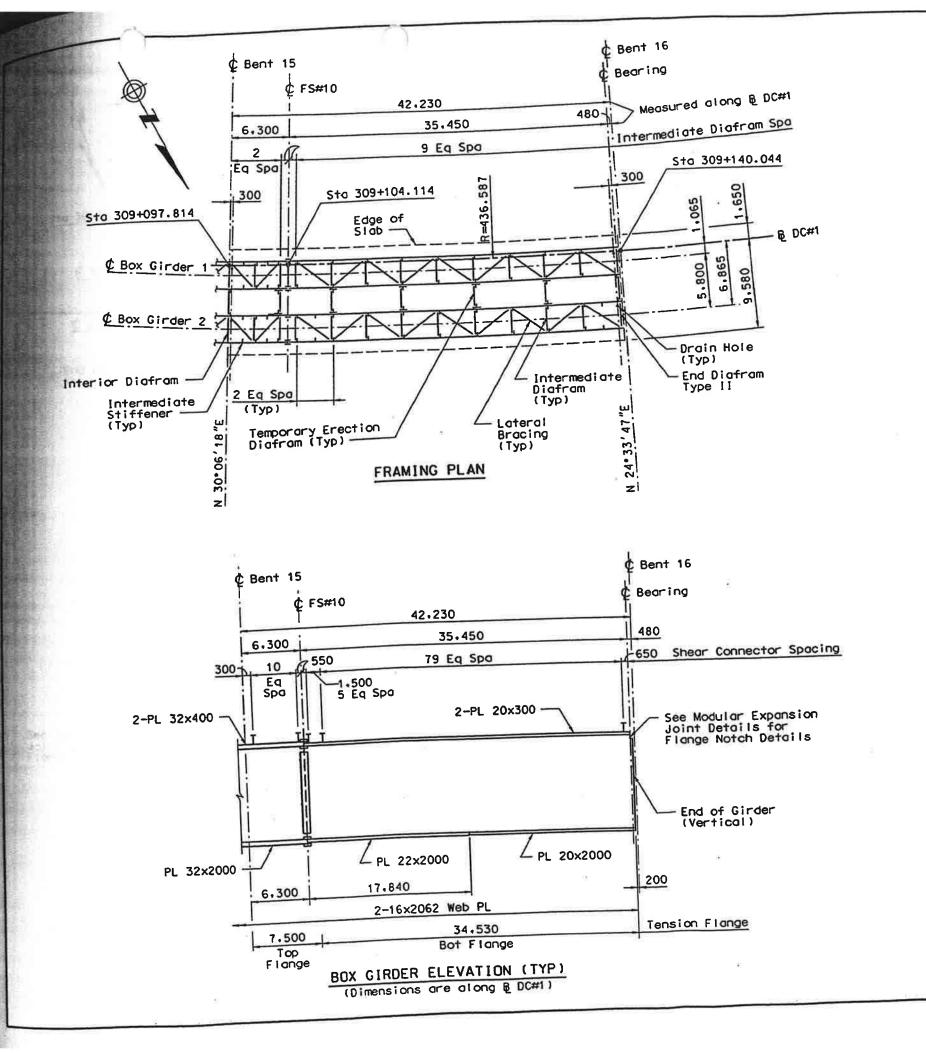


## NOTES:

- 1. All dimensions are in millimeters (mm) except as noted.
- For quantities, additional notes and details see "Box Girder Typical Details" sheet.

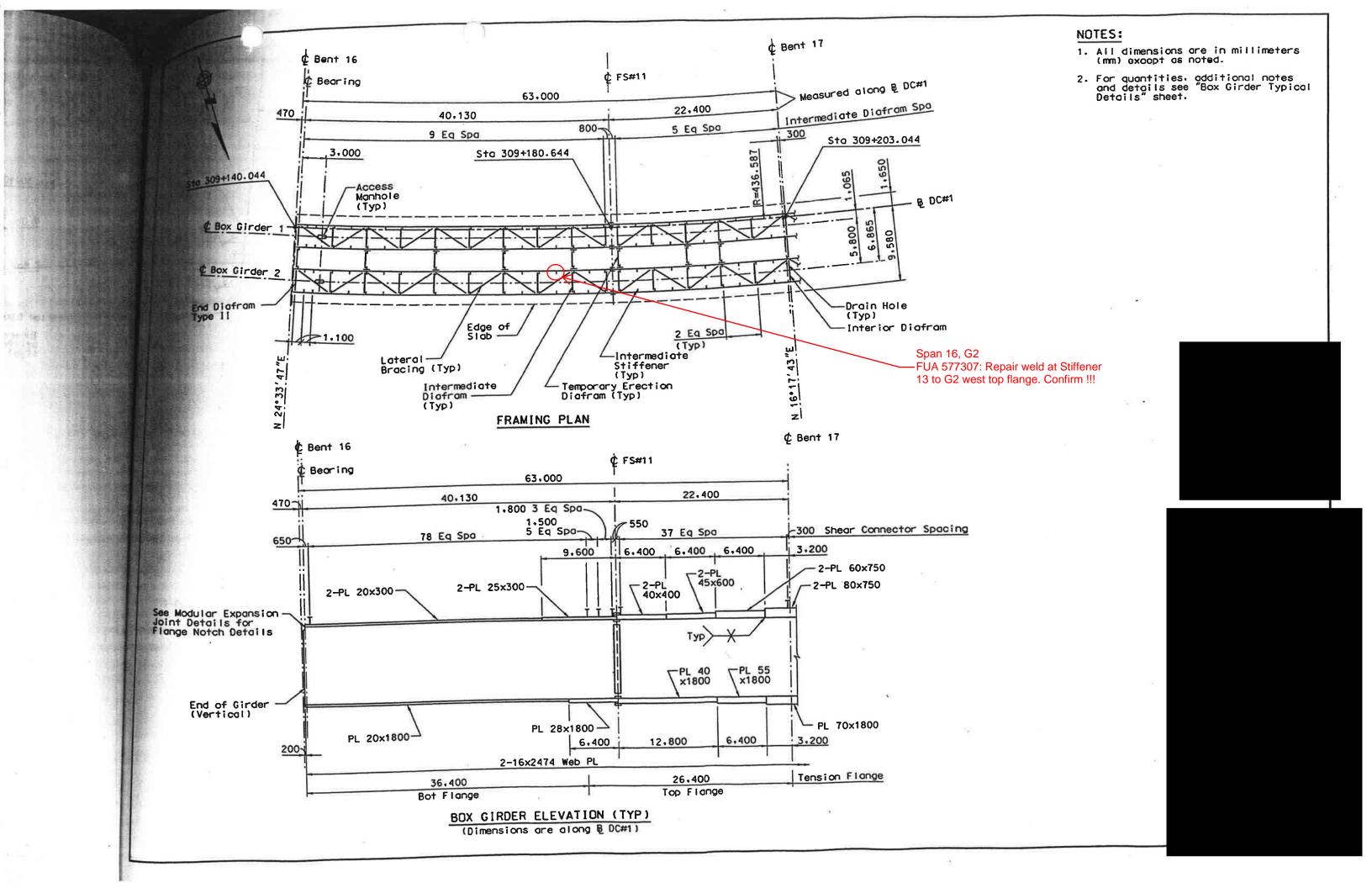


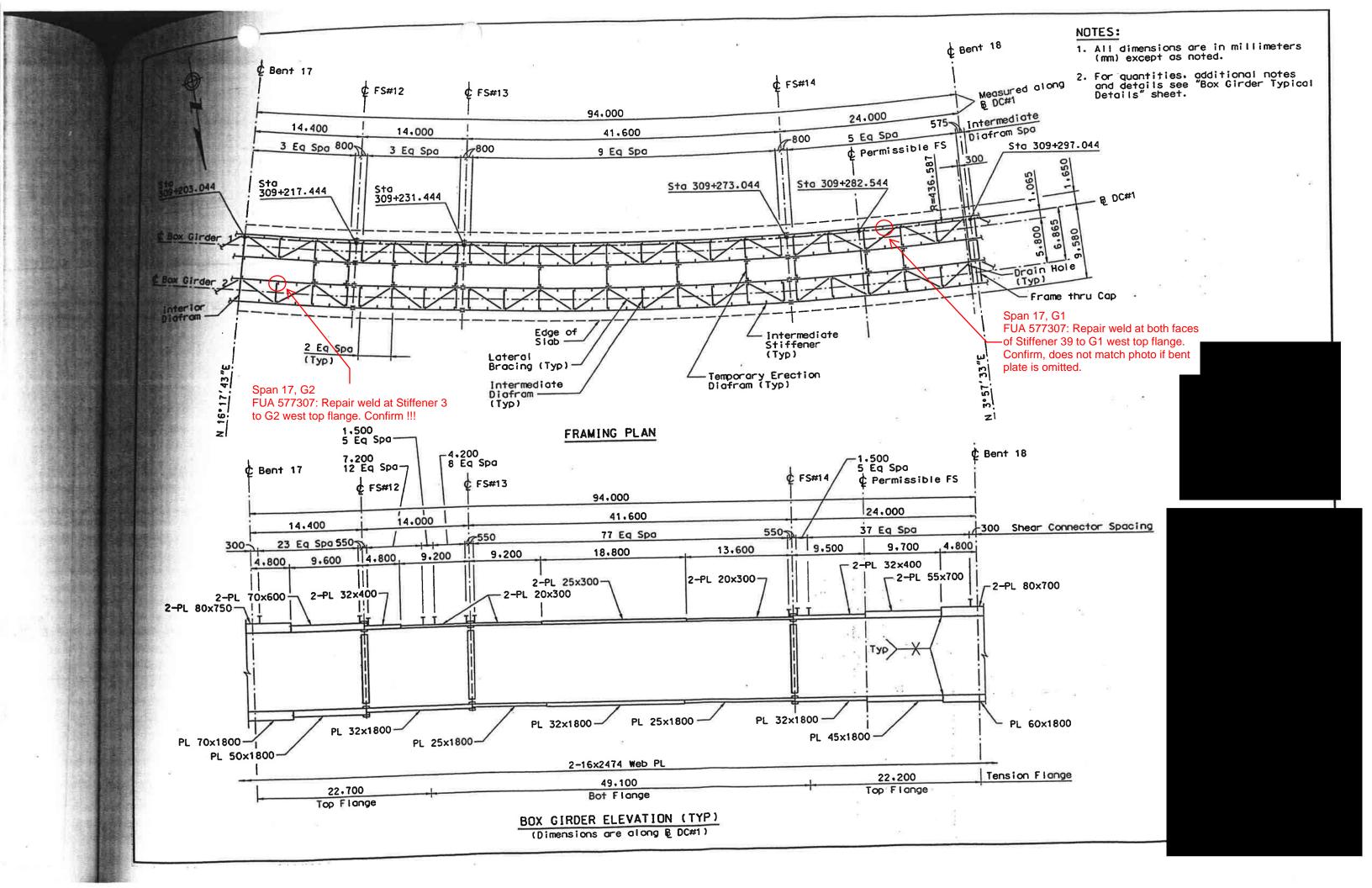


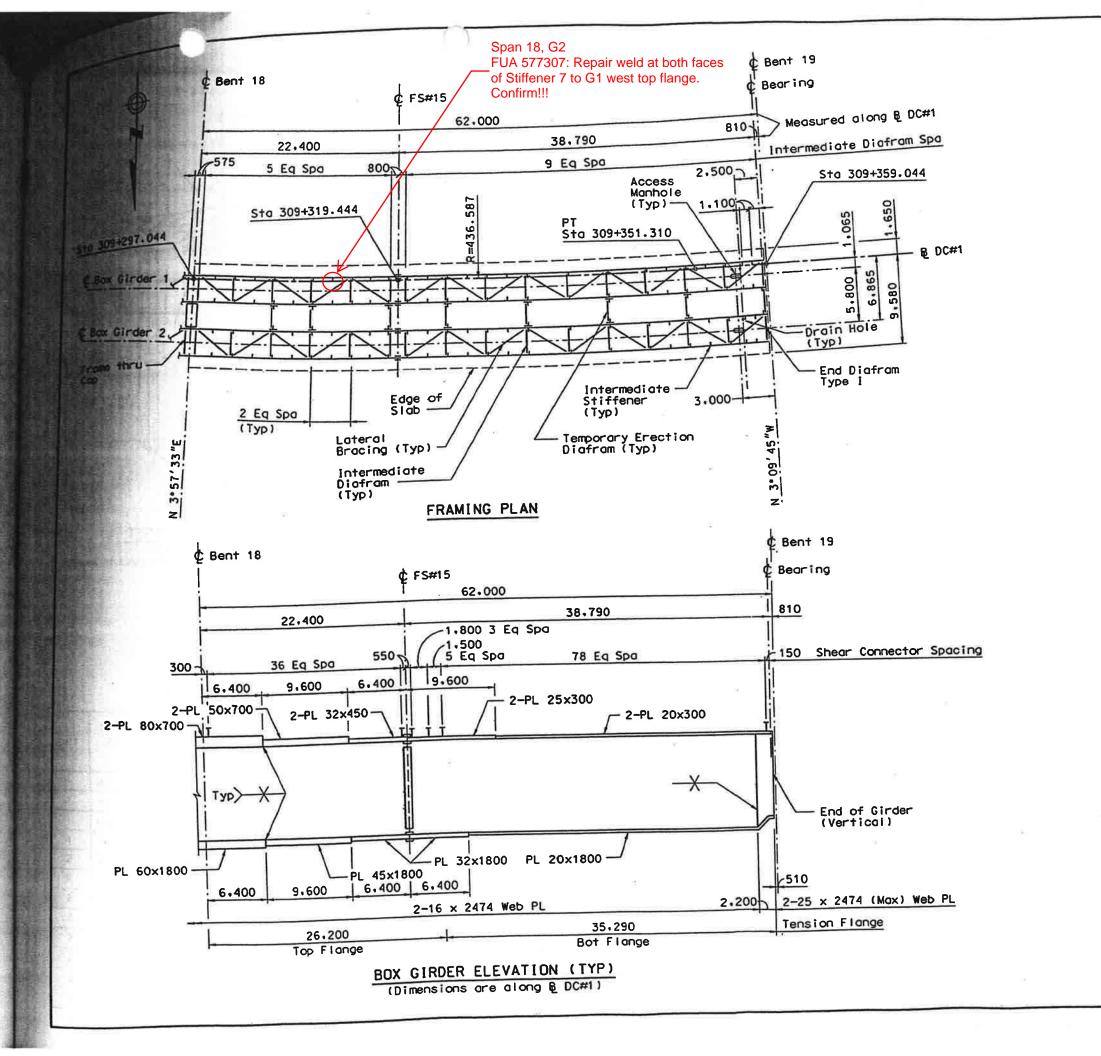
## NOTES:

- 1. All dimensions are in millimeters (mm) except as noted.
- For quantities, additional notes and details see "Box Girder Typical Details" sheet.



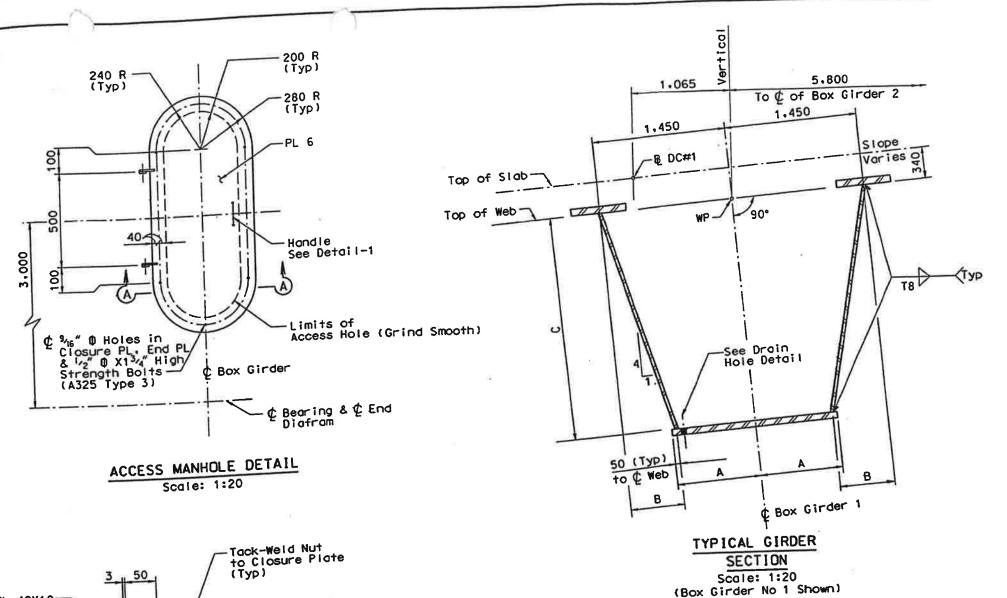




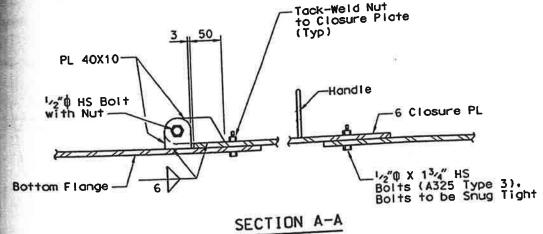


## NOTES:

- 1. All dimensions are in millimeters (mm) except as noted.
- 2. For quantities, additional notes and details see "Box Girder Typical Details" sheet.



QUANT	ITIES
Steel	(HS)
UNIT	QUANTITY
kg	322.837
kg	611,554
ka	668.592
kg	1.602.983
	Steel UNIT kg kg kg



TYPICAL GIRDER
SECTION
Scale: 1:20 ox Girder No 1 Shown)

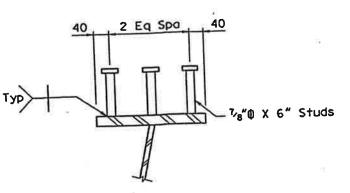
Uni t				- 0
1	1100	400	1600	5, 2
2	1000	500	2000	6. 9
3	900	600	2400	79

	CHELLY			- 0 6
1	1100	400	1600	5, -
2	1000		2000	6.9
3	900	600	2400	79

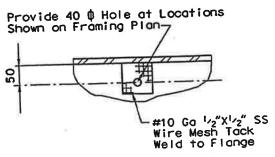
12 \$ Bar \( \frac{125}{N} \)
Closure PL

Scale: 1:6

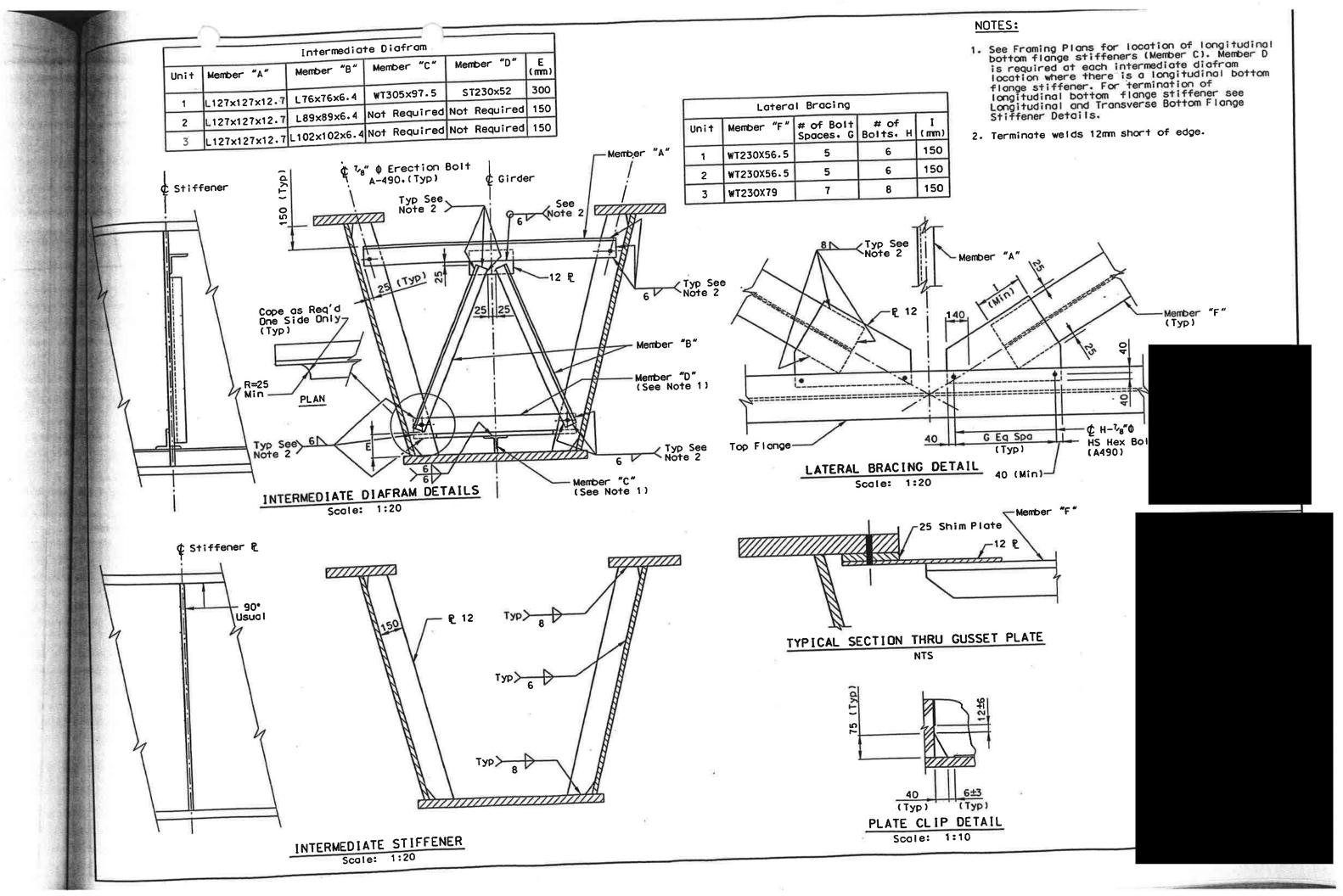
DETAIL-1 Scale: 1:10



SHEAR CONNECTOR DETAIL Scale: 1:10

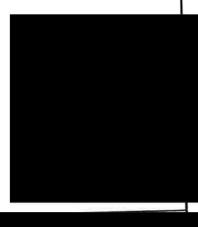


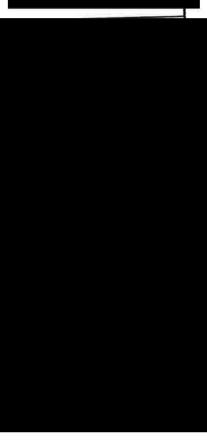
DRAIN HOLE DETAIL NTS

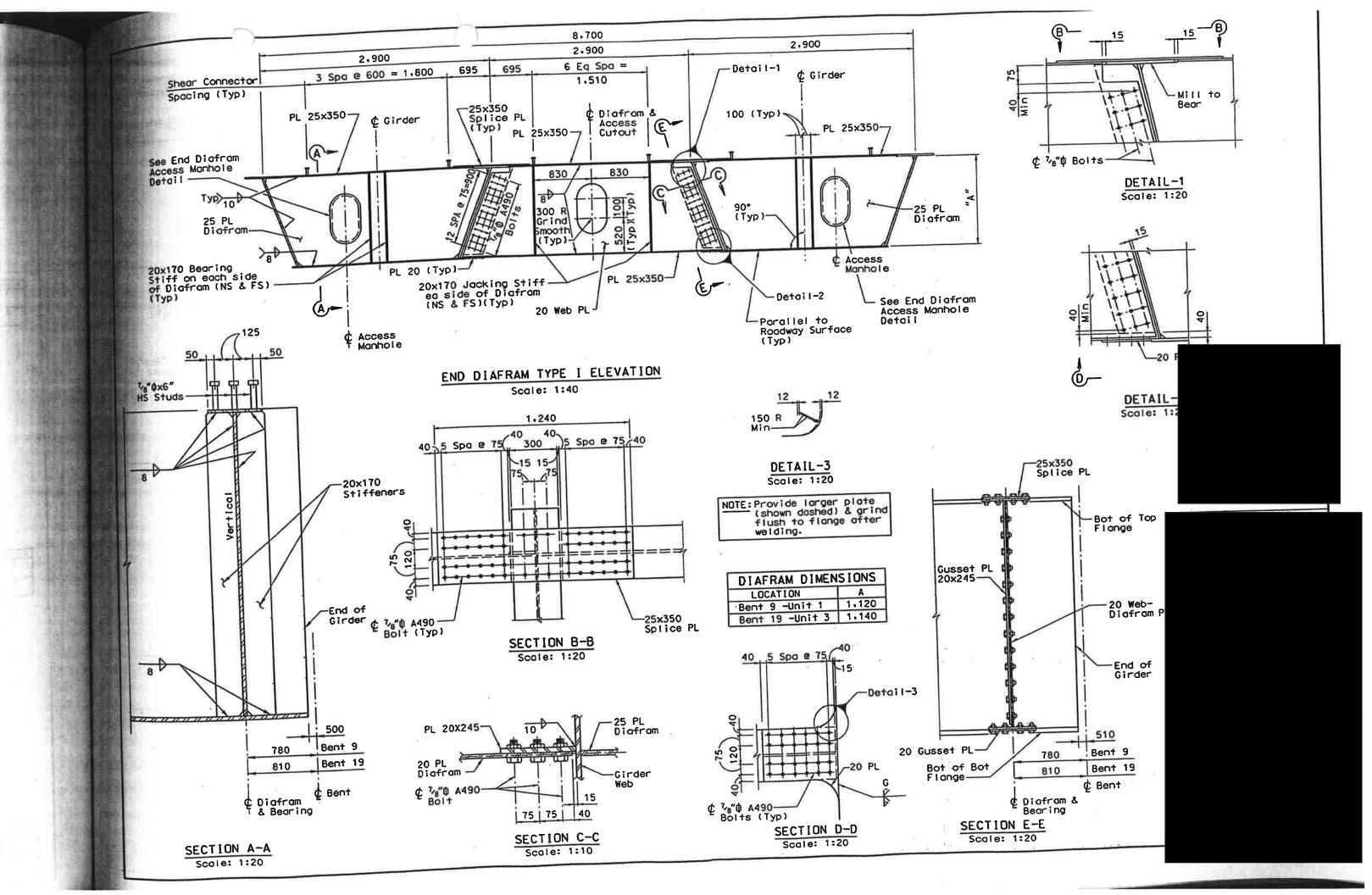


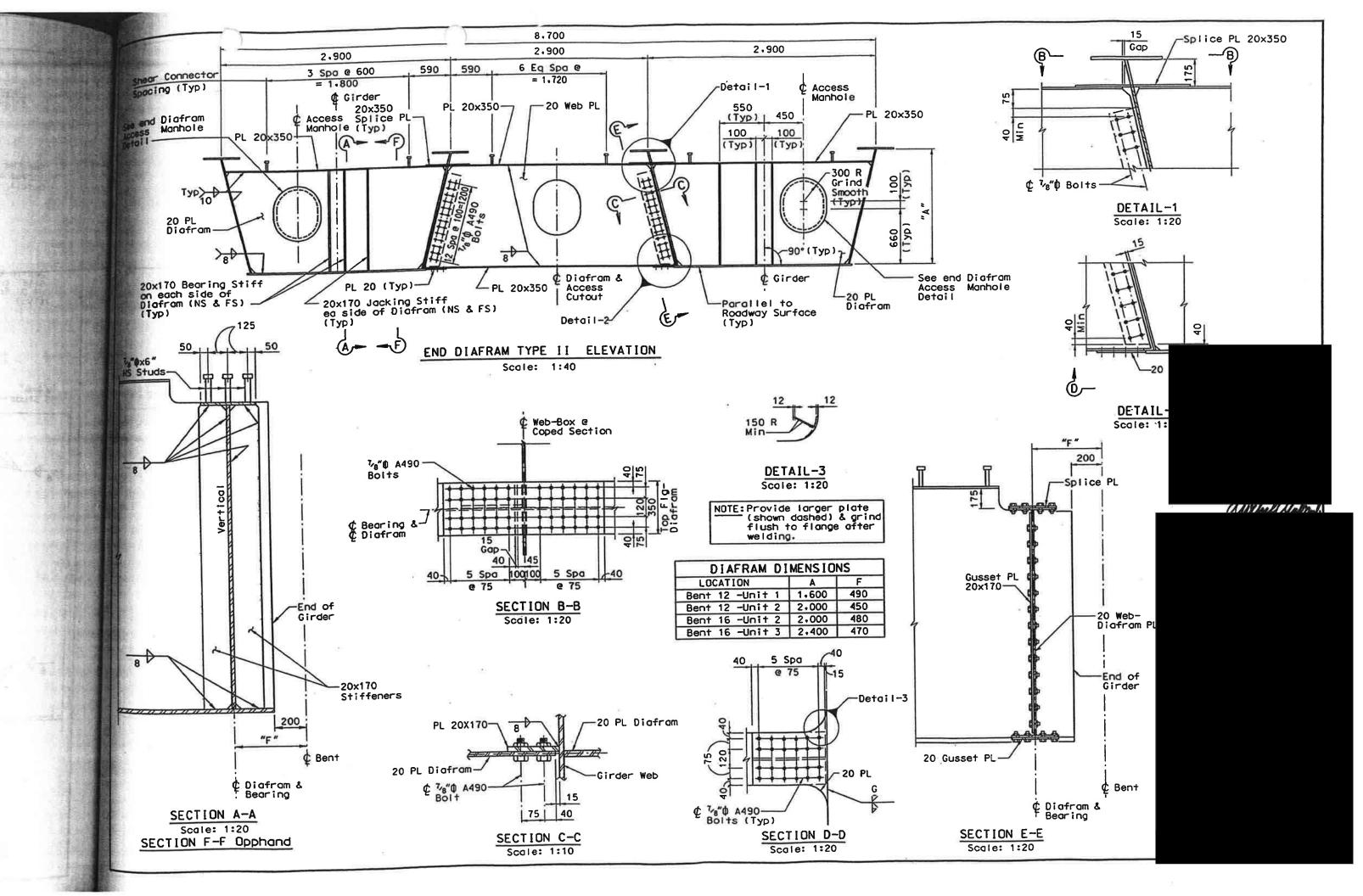
## GENERAL NOTES:

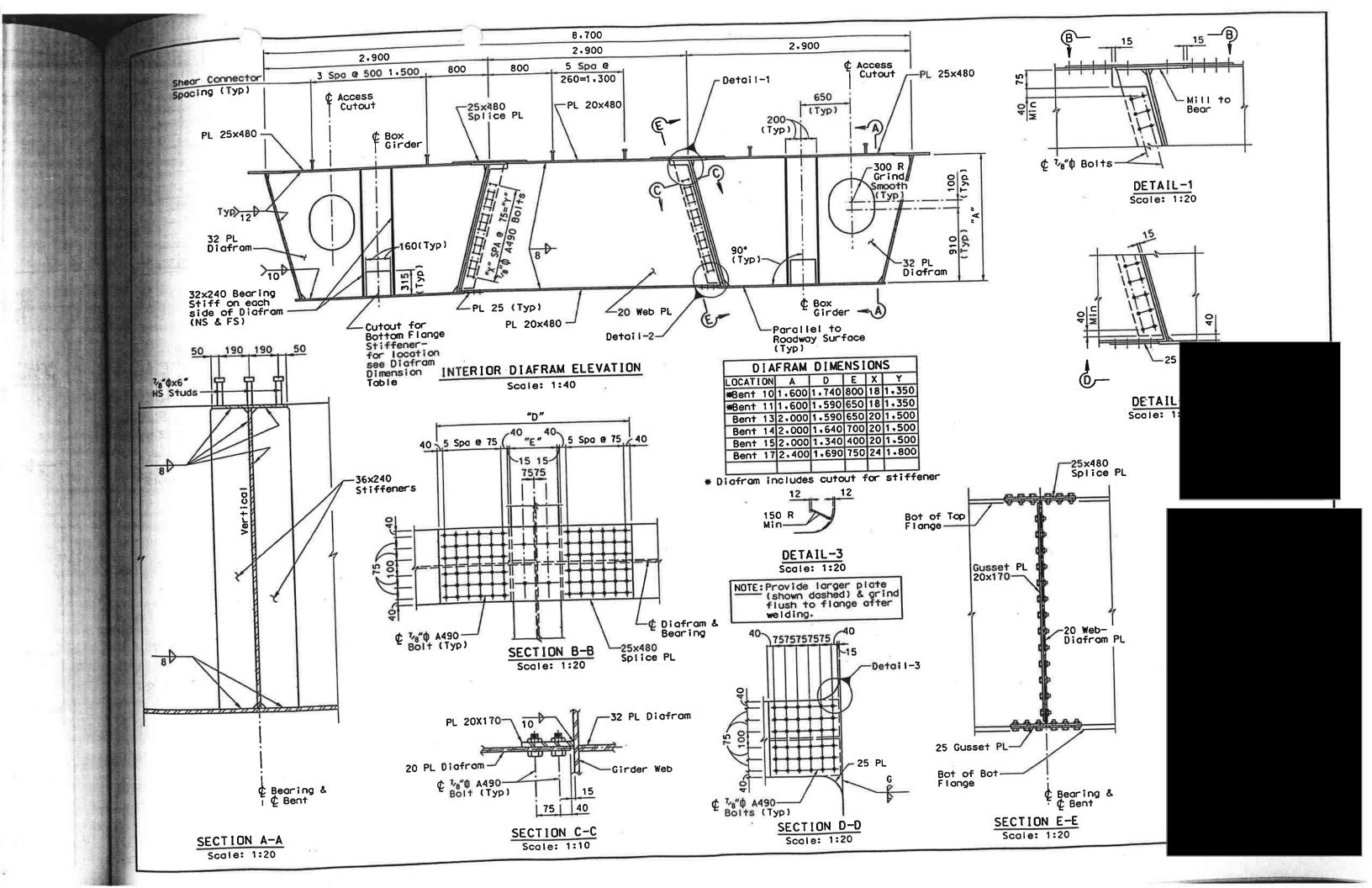
- 1. All steel shall be ASTM A709 grade 345W unless otherwise noted.
- 2. All steel including shear studs and bolts to be paid for as structural steel (H.S.)
- Precast Concrete Panel (P.C.P.) forming option shall not be used on slabs supported by steel girders.
- 4. The inside of all box girders shall receive paint as per specifications item 441.9. This work shall be performed in the shop.
- 5. All interior diaframs and lateral bracing shall be installed prior to shipping.
- 6. Tension flanges and half of attached webs of all structural steel box girder bents and two-girder spans are Fracture Critical Members (F.C.M.) and shall conform to the fracture control plan.
- Welded flange and web splices shall be made using full penetration groove weld in accordance with specification item "Steel Structures".
- 8. Except at changes in section, shop and field flange and web splices in plate girders may be located as desirable to optimize plate lengths and erection procedures, however splices are not allowed if 12 m or less unspliced length would suffice. Also, allowed if 12 m or less unspliced length would suffice. Also, tension flange splices will not be allowed within 0.05 S either side of interior bearings, nor within 0.10 S either side of center of interior span, or within the range between 0.35 S and line of interior span, or within the range between 1 ine to center line of bearing of the span in which splices are made)
- Faying surfaces of all bolted splices shall be given a class "A" blast cleaning, prior to bolting. Wire brush removal of all loose rust will be performed within eight (8) hours of final bolting.
- 10. A uniform exterior appearance is required for steel box girders. Finish requirements as outlined in specification item 441.11.(9) shall apply. this work shall be performed in the shop.
- 11. The inside of all box girders shall be cleaned by the contractor, removing all iron oxide, dirt, trash, etc. Work shall be incidental to various bid items with no direct payment made. This work shall be completed prior to slab forming.
- 12. The contractor shall install an epoxy coating (Type X) to all bent caps and columns that support weathering structural steel. The epoxy shall conform to specification item 575.3.5 and contain a U-V light inhibitor. The concrete surfaces shall be cleaned and prepared to inhibitor. The concrete surfaces shall be cleaned and prepared to achieve a laitance and contaminant free, open textured surface by blast cleaning or equivalent mechanical means. Cleaning or equivalent mechanical means. Color shall match the standard color of the surface finish specified throughout the entire job. Contractor shall wrap the bent cap in plastic to prevent the entire job. Contractor shall wrap the bent cap in plastic to prevent stains during construction. Plastic shall be removed after slab has cured. All rust colored staining shall be removed prior to completion of the contract. Such work shall be incidental to the various bid items with no direct payment made.
- Welded field splices may be substituted at contractor's option and expense. All field welding shall conform to specifications.
- 14. No steel girders may be stored atop other girders. (i.e., No stacking of girders in the storage area).











Top Flange						7	Tues.	Cal:					801	ttom FI	ange			Bottom Flange Stiffener Flange Splice   Stem Splice							
		Splice	runge	Fille	er PL		web	Spli					Spl	ice			Fill PL	_	onge Sp I P		Ste R	m Spi	ice	1	
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