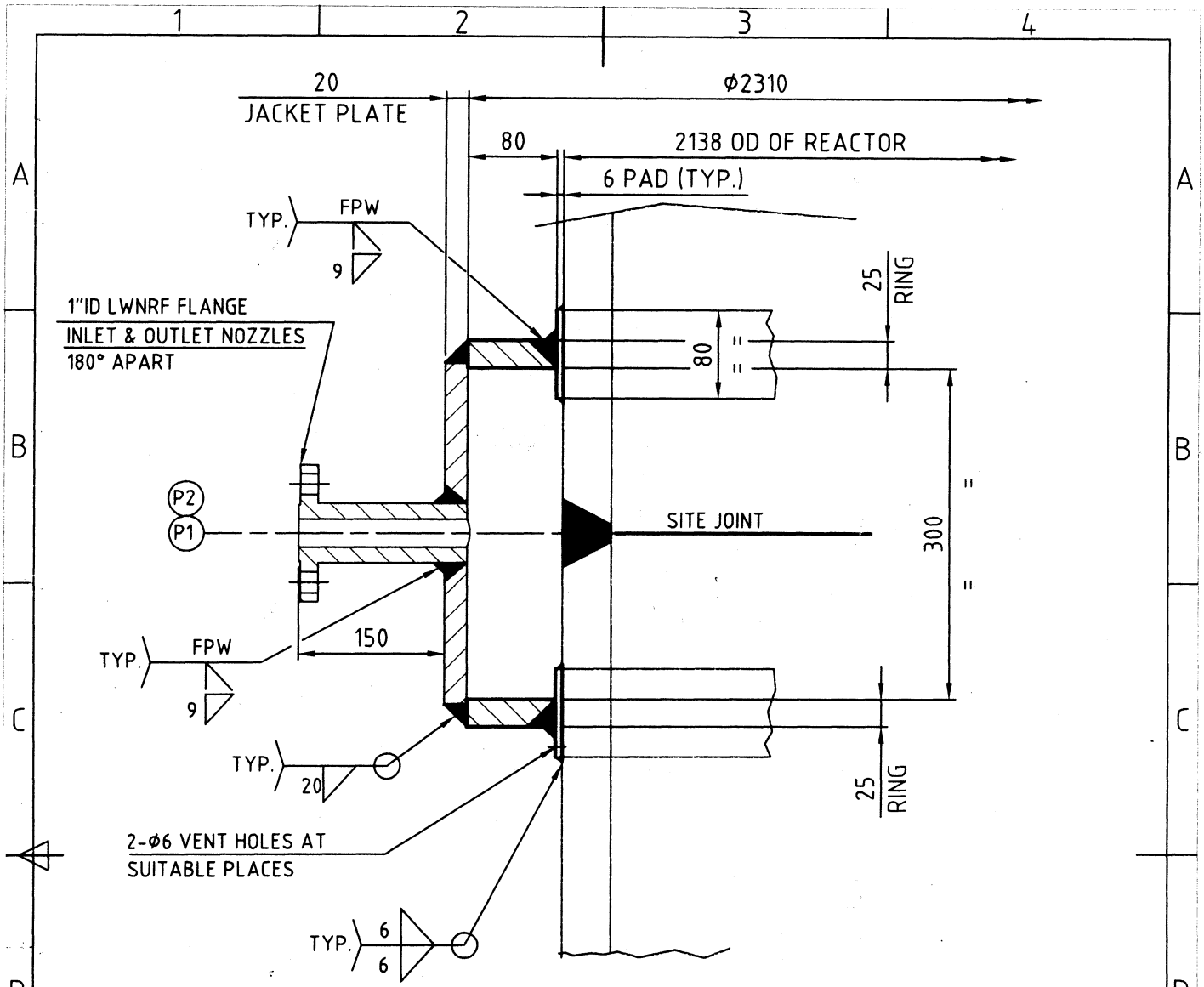

MATERIAL: PAD = SA387GR11 CL1
RING = SA516GR70
JACKET = SA516GR70
FLANGE P1 & P2 = SA105

HYDROTEST ARRANGEMENT FOR SITE WELD IN HORIZONTAL CONDITION

NOTE:- 1. RINGS TO BE CUT GRIND SMOOTH AFTER HYDRO TEST
2. HYDOTEST PRESSURE= 25.2 Kg/cm2 (g)
3. PAD SHALL BE WELDED BEFORE PWHT.

TITLE	HYDROTEST ARRGT.							
ITEM NO.	CR-V-001/2/3/4							
JOB NO.	PV-180	0	24.02.09	FIRST ISSUE	SPK	RKG	PZC	PZ
SKETCH NO.	SK-PV180-25 REV 00	REV	DATE	DESCRIPTION	DRN	CHKD	VRFD	APRD