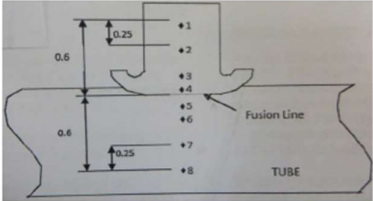


Position	Criteria	
Fin HAZ (SA1008CS)	Difference between the welds or HAZ and the Base Metal $\leq 100$ HV0.3	Max. Hardness $\leq 250$
Tube HAZ (SA178-D)		



No.	Hardness (HV0.3)	Final Result
1	132	Reject
2	130	
3	138	
4	142	
5	371	
6	326	
7	188	
8	196	
Fin Base	137	
Tube Base	176	