

DESCRIPTION OF NON-CONFORMANCE REPORT:

- For item No. C-1302, obvious sharp bend was found inside of shell at the position of two lifting trunnions, the Max. shell surface protuberance around 5mm (within $\phi 1117.6\text{mm}$ areas).



☐ (See Page For Additional Information)

DATE: 28-Jun-2018

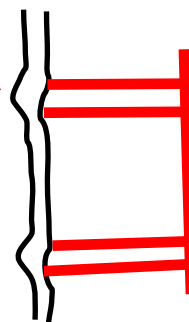
ROOT CAUSE OF THE PROBLEM AND ACTION(S) TO PREVENT RECURRENCE (COMPLETED BY THE SUPPLIER):

1. The current lifting trunnion structure requires too much welding between the lifting trunnion and the shell, which cause great heat input.
2. The thickness of the shell is relatively thin; even the temporary jigs have been applied to minimize the welding distortion, the shell surface protuberance in some point occurs.

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inside of shell



lifting trunnion