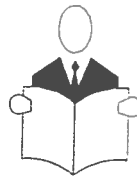


11-1 Datum Targets on a Non-rigid Part

**Author's Comment**

The concept of using more than three points of contact for a primary datum would not work on a rigid part. The part would rock and repeatable measurements could not be obtained. Therefore, more than three targets to establish a datum plane should only be used when a restraint note is specified on the drawing.